

INTELLISPEC™

Series V Operator's Guide (5.3)

Pressco Technology Inc.

73329 Rev. 02



Original Instructions

© 2016 Pressco Technology Inc. All rights reserved.

No part of this manual may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying and recording, for any purpose, without the express written permission of Pressco Technology Inc.

The contents of this manual are furnished for informational use only, are subject to change without notice, and should not be construed as a commitment by Pressco Technology Inc.

Written and designed at:

Pressco Technology Inc. World Headquarters

29200 Aurora Road

Cleveland, OH USA 44139-1847

TEL 440-498-2600

FAX 440-498-2615

www.pressco.com

Table of Contents

Chapter 1	How to Contact Pressco	7
Chapter 2	Introduction	9
	Welcome!.....	9
	About this Operator's Guide	9
	Typographical Conventions.....	9
	Static Discharge Protection	10
Chapter 3	CE Declarations of Conformity.....	11
	Declaration of Conformity - Intellispec System	12
	Declaration of Conformity - CSL System	13
	Declaration of Conformity - FHCP3X-EZ System (MS).....	14
	Declaration of Conformity - FHCP3X-EZ System (EMC).....	15
	Declaration of Conformity - Cluster Box	16
	Declaration of Conformity - Embedded Cluster Box	17
	Declaration of Conformity - CPX Inspection Module	18
	Declaration of Conformity - Intellimass	19
Chapter 4	Safety Information	21
	Symbols.....	21
	Warning Devices	23
	Residual Risk	23
	Intended Use.....	24
	Non-intended use	25
	Personal Protective Equipment	25
	Personnel Safety	25
	Lifting heavy objects	27
	Authorized Users.....	27
	Spare Parts Usage	28
Chapter 5	System Specifications	29
	Environmental conditions	29
	Specifications	30
Chapter 6	Installation and Wiring	45
	Shipping and Handling	45
	Recommendations prior to installation	46
	System Block Diagram - BNS	47
	System Block Diagram - Integrated Tunnel.....	48
	Assembly, location, and mounting requirements.....	48
	User Interface external connections.....	52
	Chromapulse module external connections	58
	Cluster box external connections	60
	Commissioning.....	68
Chapter 7	Operating the Intellispec Series V System.....	69
	Power Up	69
	Online / Offline	71
	Part Changeover	71

Exiting the Intellispec software.....	71
Chapter 8 Intellispec cabinet and user interface	73
User interface input devices	73
Chapter 9 Software Overview	77
On Screen Keyboard (OSK).....	77
User Interface Display - Four Levels.....	78
Menu Toolbar	81
Chapter 10 User Accounts and Login information	83
Log in and log out.....	83
Switching users	83
Changing your password.....	83
Chapter 11 Alarms.....	85
Light tree status	87
Viewing and Clearing Alarms	87
System Alarms Description	89
Chapter 12 Graphs and Image Displays	91
Trend Graphs	91
Machine Part Graphs	91
Sort Data in Graphs.....	92
Statistics Grid	94
Reject Images.....	96
Inspections graph.....	97
Walk By Graphic.....	97
Freeze on Defect	98
Freeze on Defect Setup menu.....	100
Freeze on Defect Options menu	102
Saving Images	103
Save Images Through the Sensor Menu	103
Saving Images Automatically	104
Save Reject Images	105
Take Screen Shot.....	105
Chapter 13 Tools menu.....	107
Tools menu - System Overview Screen.....	107
Tools menu - Lane Overview and Sensor Overview Screens	108
Chapter 14 Maintenance Frequency	115
Cleaning the Vision Processor filter	116
Cleaning the Cluster Box filters.....	117
Replacing/ Cleaning the Chromapulse CP4422EV Fan Filters	118
Cleaning Optical Surfaces.....	119
Cleaning Glass Surfaces.....	119
Cleaning the Chromapulse Beam Splitter	120
Cleaning the Camera Lens.....	121
Cleaning Plastic Surfaces.....	122
Cleaning the Ellipsoidal Mirror.....	122
Cleaning the Part Detector	122

Cleaning the Part Detector and Reflector	123
Replacing Filter/ Regulator Filters.....	124
Index	125

Chapter 1

How to Contact Pressco

24/ 7 Customer Support:

+1 440-498-2000

E-mail:

dispatch@pressco.com (<mailto:dispatch@pressco.com>) or *techsupport@pressco.com*
(<mailto:techsupport@pressco.com>)

Customer Service Fax:

+1 440-498-4761

Mailing Address:

Pressco Technology Inc. 29200 Aurora Rd. Cleveland, OH USA 44139-1847

Main Phone:

+1 440-498-2600

Web Site:

www.pressco.com (<http://www.pressco.com>)

Business Hours:

Monday - Friday, 8:00am - 5:00pm Eastern Standard Time

Chapter 2

Introduction

Welcome!

Congratulations on your purchase of an Intellispec system! The Intellispec is a high-speed machine vision system designed specifically for product and online process monitoring. It is a powerful tool that provides inspection much more reliably than the human eye or sampling methods. The latest PC technology, powerful inspection algorithms, online adjustment capability, and inspection data storage allow the Intellispec to automatically inspect parts with extreme accuracy on high-speed lines.

The Intellispec will help you provide the highest quality of products shipped to your customers.

About this Operator's Guide

This Operator's Guide provides operating instructions for the Intellispec vision system. It provides the necessary information to operate an Intellispec that is properly installed and programmed. This guide is not a programming nor hardware maintenance guide. Programming, maintenance, and system setup require specialized training. This training is available from Pressco and may be conducted at your plant or at Pressco in Cleveland Ohio, USA. For more information, **contact Pressco's** (see "**How to Contact Pressco**" on page 7) training department.

This Operator's Guide:

- Is considered an integral part of the system and should be kept handy for future reference as long as the system is being used in your plant.
- Is your responsibility to keep in good condition, in a dry place, and ready for consultation by the **authorized users** (on page 27) of the system.
- Contains the technology implemented at the time of selling and supplying the system and shall not be considered inadequate in case of technological enhancements in the machine or in the manual's illustrations.

Related books include:

- Intellispec Series V Software User's Guide which contains administration and programming information
 - Intellispec Series V Hardware Guide which contains servicing information
-

Typographical Conventions

Following is a list of typographical conventions used in this manual:

- **Bold type** indicates a topic heading or an important item or statement.
- *Italicized type* indicates emphasis.
- Names of main components and system control signals have the first letter of each word capitalized. For example: Processor Cabinet.
- Danger messages appear as shown below:



Danger

Danger messages alert you to specific conditions that can cause serious or fatal personal injury. Danger messages give you important information which must be observed to prevent injury. These messages are set off from the body text as shown here.

- Caution messages appear as shown below:



Caution

Caution messages indicate important information which must be observed to prevent: loss of data, poor system performance, or equipment damage. These messages are set off from the body text as shown here.

- Notes appear as shown below:

❖ *Note: Notes contain special information that warrants being set off from the body text as shown here.*

Static Discharge Protection



Caution

Electronic components can be damaged by static electricity discharge.

Always observe the following precautions before removing, installing or handling any electronic components within the Inspection System:

- Wear an anti-static wristband which is grounded to the Inspection System.
- Stand on an anti-static, grounded floor mat, and lay circuit boards on the mat during any board replacement.
- Keep circuit boards in static shield bags when storing and transporting. Ensure the bag is sealed.

Chapter 3

CE Declarations of Conformity

Declaration of Conformity - Intellispec System



Number	CE2932
Declaration	The Pressco Technology Inc. Intellispec Series V Inspection System is in conformity with Directive 2004/108/EC of the European Parliament and of the Council of 15 December 2004 on the approximation of the laws of the Member States relating to electromagnetic compatibility and repealing Directive 89/336/EEC, and with Directive 2006/95/EC of the European Parliament and of the Council of 12 December 2006 on the harmonization of the laws of Member States relating to electrical equipment designed for use within certain voltage limits.
Manufacturer	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA
Product Identification	Product Name: Intellispec Series V Inspection System
Standards Used (only major standards listed)	EN 61326-1:2013: Electrical equipment for measurement, control and laboratory use —EMC requirements — Part 1: General requirements
	EN61010-1 (2010): Safety requirements for electrical equipment for measurement, control and laboratory use - Part 1: General requirements
Technical File	EMR2932 & ES2932
Place	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA

Signed: Fredrick F. Awig

Date: 24 April 2015

Name: **Fredrick F. Awig**

Title: **VP of Engineering & Operations**

Being the person authorized by the manufacturer to sign on their behalf.

Declaration of Conformity - CSL System



Number	CE3371
Declaration	The Pressco Technology Inc. Compact Single Lane System is in conformity with Directive 2004/108/EC of the European Parliament and of the Council of 15 December 2004 on the approximation of the laws of the Member States relating to electromagnetic compatibility and repealing Directive 89/336/EEC, and with Directive 2006/95/EC of the European Parliament and of the Council of 12 December 2006 on the harmonization of the laws of Member States relating to electrical equipment designed for use within certain voltage limits.
Manufacturer	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA
Product Identification	Product Name: Compact Single Lane (CSL) Serial Number: All above B2280
Standards Used (only major standards listed)	EN 61326-1:2006: Electrical equipment for measurement, control and laboratory use —EMC requirements — Part 1: General requirements
	EN61010-1 (2010): Safety requirements for electrical equipment for measurement, control and laboratory use - Part 1: General requirements
Technical File	TF3371
Place	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA

Signed: Fredrick F. Awig

Date: 11 January 2012

Name: **Fredrick F. Awig**

Title: **VP of Engineering & Operations**

Being the person authorized by the manufacturer to sign on their behalf.

Declaration of Conformity - FHCP3X-EZ System (MS)



Number	MS4113
Declaration	Pressco Technology Inc. FHCP3X-EZ System is in conformity with Directive 2006/42/EC of the European Parliament and of the Council of 17 May 2006 on machinery, and amending Directive 95/16/EC (recast).
Other Directives	Directive 2004/108/EC of 15 December 2004 on the harmonization of the laws of Member States relating to electromagnetic compatibility and repealing Directive 89/336/EEC
Manufacturer	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA
Product Identification	Machine Name: FHCP3X-EZ System
Electrical Diagram	Electrical Diagram: 73252W Dated 11/19/2014 1 page (Transformer 230V-115V) Electrical Diagram: 72340E Dated 02/07/2014 1 page (FHCP3X-EZ ASSY)
Standards Used (only major standards listed)	EN60204-1 (2006): Safety of machinery – Electrical equipment of machine Part 1: General requirements EN953 (2009): Safety of machinery – Guards – General requirements for the design and construction of fixed and movable guards EN ISO 13849-1 (2008): Safety of machinery - Safety-related parts of control systems - Part 1: General principles for design EN ISO 13855 (2010): Safety of machinery - Positioning of safeguards with respect to approach speeds of parts of the human body EN1037 (2008): Safety of Machinery – Prevention of unexpected startup EN ISO 14119 (2013): Safety of machinery - Interlocking devices associated with guards - Principles for design and selection EN1837 (1999): Safety of machinery - Integral lighting of machines EN13850 (2008): Safety of Machinery – Emergency stop equipment, functional aspects – Principles for design EN13857 (2008): Safety of Machinery – Safety distances to prevent danger zones from being reached by upper and lower limbs EN ISO 12100 (2010): Safety of machinery - General principles for design - Risk assessment and risk reduction
Technical File	MS4113
Compiler of the Technical File	Safenet Ltd, Notified Body 1674 Denford Garage, Denford, Kettering, Northants., NN14 4EQ, U.K.
Place	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA

Signed: Fredrick F. Awig

Date: 1 December 2014

Name: **Fredrick F. Awig**

Title: **VP of Engineering & Operations**

Being the person authorized by the manufacturer to sign on their behalf.

Declaration of Conformity - FHCP3X-EZ System (EMC)



Number	EMC4113
Declaration	Pressco Technology Inc. FHCP3X-EZ System is in conformity with Directive 2004/108/EC of the European Parliament and of the Council of 15 December 2004 on the approximation of the laws of Member States relating to electromagnetic compatibility and repealing Directive 89/336/EEC.
Manufacturer	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA
Product Identification	Machine Name: FHCP3X-EZ System
Electrical Diagram	Electrical Diagram: 73252W Dated 11/19/2014 1 page (Transformer 230V-115V) Electrical Diagram: 72340E Dated 02/07/2014 1 page (FHCP3X-EZ ASSY)
Standards Used (only major standards listed)	EN 61000-6-2 (2005): Electromagnetic compatibility – Part 6-2: Generic standards – Immunity for industrial environments EN 61000-6-4 (2007): Electromagnetic compatibility – Part 6-4: Generic standards – Emission standard for industrial environments BSEN 55011 (2007): Limits and methods of measurement of radio disturbance characteristics of industrial, scientific and medical (ISM) radio-frequency equipment
Technical File	EMC4113
Competent Body	Hursley EMC Services, Ltd. Notified Body of the U.K. 1890 Trafalgar House, Trafalgar Close Chandlers Ford, Eastleigh, Hampshire SO53 4BW, Great Britain
Assessment Certificate Number	14R538
Means of Conformity	The product is in conformity with Directive 2004/108/EC based on test results referencing harmonized standards and the use of a Technical File in accordance with Article 7 of the Directive.
Place	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA

Signed: Fredrick F. Awig

Date: 1 December 2014

Name: **Fredrick F. Awig**

Title: **VP of Engineering & Operations**

Being the person authorized by the manufacturer to sign on their behalf.

Declaration of Conformity - Cluster Box



Number	CE2985
Declaration	The Pressco Technology Inc. Cluster Box is in conformity with Directive 2004/108/EC of the European Parliament and of the Council of 15 December 2004 on the approximation of the laws of the Member States relating to electromagnetic compatibility and repealing Directive 89/336/EEC, and with Directive 2006/95/EC of the European Parliament and of the Council of 12 December 2006 on the harmonization of the laws of Member States relating to electrical equipment designed for use within certain voltage limits.
Manufacturer	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA
Product Identification	Product Name: Cluster Box
Standards Used (only major standards listed)	EN 61326-1:2013: Electrical equipment for measurement, control and laboratory use —EMC requirements — Part 1: General requirements
	EN61010-1 (2010): Safety requirements for electrical equipment for measurement, control and laboratory use - Part 1: General requirements
Technical File	CE2985
Place	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA

Signed: Fredrick F. Awig

Date: 11 May 2015

Name: **Fredrick F. Awig**

Title: **VP of Engineering & Operations**

Being the person authorized by the manufacturer to sign on their behalf.

Declaration of Conformity - Embedded Cluster Box



Number	CE3143
Declaration	The Pressco Technology Inc. Embedded Cluster Box is in conformity with Directive 2004/108/EC of the European Parliament and of the Council of 15 December 2004 on the approximation of the laws of the Member States relating to electromagnetic compatibility and repealing Directive 89/336/EEC, and with Directive 2006/95/EC of the European Parliament and of the Council of 12 December 2006 on the harmonization of the laws of Member States relating to electrical equipment designed for use within certain voltage limits.
Manufacturer	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA
Product Identification	Product Name: Embedded Cluster Box
Standards Used (only major standards listed)	EN 61326-1:2013: Electrical equipment for measurement, control and laboratory use —EMC requirements — Part 1: General requirements
	EN61010-1 (2010): Safety requirements for electrical equipment for measurement, control and laboratory use - Part 1: General requirements
Technical File	EMR3143 and ES3143
Place	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA

Signed: Fredrick F. Awig

Date: 11 May 2015

Name: **Fredrick F. Awig**

Title: **VP of Engineering & Operations**

Being the person authorized by the manufacturer to sign on their behalf.

Declaration of Conformity - CPX Inspection Module



Number	CE4119
Declaration	The Pressco Technology Inc. CPX Inspection Module is in conformity with Directive 2004/108/EC of the European Parliament and of the Council of 15 December 2004 on the approximation of the laws of the Member States relating to electromagnetic compatibility and repealing Directive 89/336/EEC, and with Directive 2006/95/EC of the European Parliament and of the Council of 12 December 2006 on the harmonization of the laws of Member States relating to electrical equipment designed for use within certain voltage limits.
Manufacturer	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA
Product Identification	Product Name: CPX Inspection Module
Standards Used (only major standards listed)	EN 61326-1:2013: Electrical equipment for measurement, control and laboratory use —EMC requirements — Part 1: General requirements
	EN61010-1 (2010): Safety requirements for electrical equipment for measurement, control and laboratory use - Part 1: General requirements
Technical File	TF4119
Place	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA

Signed: Fredrick F. Awig

Date: 8 December 2014

Name: **Fredrick F. Awig**

Title: **VP of Engineering & Operations**

Being the person authorized by the manufacturer to sign on their behalf.

Declaration of Conformity - Intellimass



Number	CE3207
Declaration	The Pressco Technology Inc. Intellimass Module is in conformity with Directive 2004/108/EC of the European Parliament and of the Council of 15 December 2004 on the approximation of the laws of the Member States relating to electromagnetic compatibility and repealing Directive 89/336/EEC, and with Directive 2006/95/EC of the European Parliament and of the Council of 12 December 2006 on the harmonization of the laws of Member States relating to electrical equipment designed for use within certain voltage limits.
Manufacturer	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA
Product Identification	Product Name: Intellimass
Standards Used (only major standards listed)	EN 61326-1:2013: Electrical equipment for measurement, control and laboratory use —EMC requirements — Part 1: General requirements
	EN61010-1 (2010): Safety requirements for electrical equipment for measurement, control and laboratory use - Part 1: General requirements
Technical File	CE3207
Place	Pressco Technology Inc. 29200 Aurora Road Cleveland, Ohio 44139-1847 USA

Signed: Fredrick F. Awig

Date: 11 May 2015

Name: **Fredrick F. Awig**

Title: **VP of Engineering & Operations**

Being the person authorized by the manufacturer to sign on their behalf.

Chapter 4

Safety Information

This section contains operator safety information that must be read before operating or servicing the system.



Warning

Do not, under any circumstances, tamper with sealed machine parts or devices. This could result in the removal of protections that might create potentially hazardous conditions.



Warning

- This product contains no operator serviceable parts. Refer servicing to qualified personnel. To prevent electrical shock do not open cabinet doors whilst power is connected.

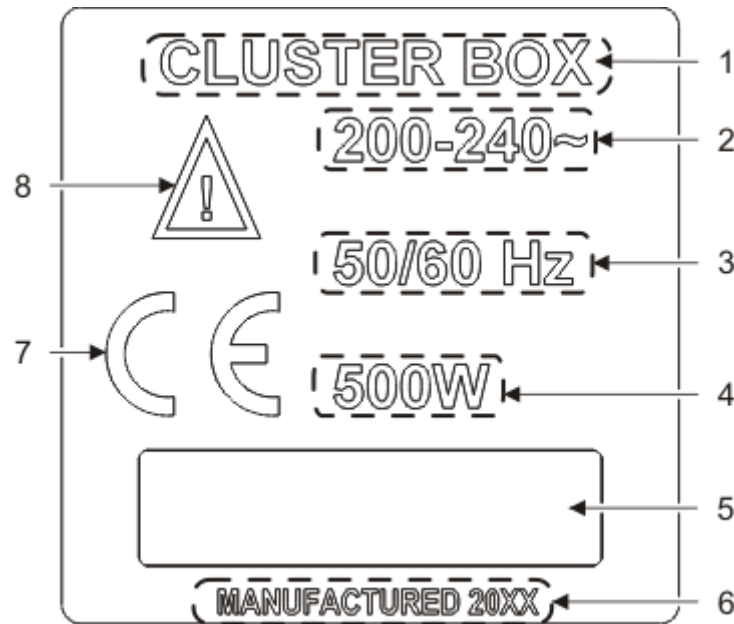
Symbols

The following symbols are used on or near the Intellispec system. Be aware of potential risk hazards.

	CAUTION Risk of danger. Refer to accompanying user documentation before use.
	WARNING Risk of electric shock
	On (supply)
	Off (supply)
	Alternating current
	Protective conductor terminal

Marking

The following illustration shows an example label that you will find on the Intellispec Series V system components.



1 - Name of component. NOTE: Chromapulse model is listed on the front panel of the module. See example below.

2 - Voltage range in Volts AC

3 - Frequency range in Hertz (Hz)

4 - Maximum rated power in watts (W) with all accessories or plug-in modules connected

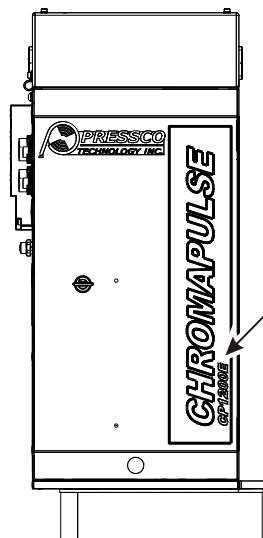
5 - Serial number is listed in this box

6 - Year of manufacture

7 - Component certification

8 - Risk of danger. Refer to accompanying documentation before use.

An example of a Chromapulse module label with the model number is shown below.



For additional markings, see the **System Specifications** (on page 29) section.

Warning Devices

The Intellispec Series V system has warning devices that indicate system failure or report excessive defects or warnings for your production line.

Alarms

User-programmable **alarms** (on page 85) allow you to set the duration of the lights in the optional light tree and the horn if certain criteria are met.

In addition to the light tree, an alarm button is displayed on screen when certain criteria are met. You can click the alarm button to **clear the alarm** (see "**Viewing and Clearing Alarms**" on page 87)(s) and see more detailed information about the alarm condition.



Light Tree

The optional light tree may be mounted on or near an inspection module, or near a cluster box (if applicable). The optional horn, mounted with the light tree provides an audible warning.

For more information, refer to **Light tree status** (on page 87).



Light Tree (optional)

- Red (Alarm)
- Amber (Warning)
- Green (Online)
- Blue (Power)

Residual Risk

The Intellispec system has been designed to minimize any danger of personal injury. However, the system uses rejection devices to remove defective product from the production stream. Also, the electronics cabinets contain risk of shock if they are opened.

Observe the following safety warnings when operating the system or working near it:



Warning

- Potential for projectiles to strike persons and cause injury. Keep clear of reject devices.



Warning

- Sensitive electronics and High Voltages may be exposed. Keep Processor Cabinet door closed.

Intended Use

Type of Process

The Intellispec system is intended to monitor container and other special manufacturing processes and identify non-conforming product.

Intended Use

The Intellispec system is designed and constructed for use in an indoor industrial environment, always sheltered from the weather.

Space Required

The Intellispec machine and accompanying sensors must be installed in a place that will enable safe and easy installation, size changeover, user operation, and maintenance procedures.

Non-intended use



Warning

- If this instrument is not used as specified, the protection provided by the equipment could be impaired. This instrument must only be used in a normal condition (in which all means of protection are intact).



Important

- The Intellispec system should NOT be used for any purpose other than specifically indicated in the section titled **Intended Use** (on page 24).

The following uses are **not** intended:

- Use in an explosive environment
- Use in a flammable environment
- Use in a damp, moist, or wet environment, except where specifically indicated

Personal Protective Equipment



Important

- Always follow the safety requirements of your plant in addition to the recommendations below.

We recommend, at minimum, use of the following Personal Protective Equipment (PPE):

	Protective clothing
	Protective gloves
	Protective ear plugs or headphones
	Protective eye wear
	Protective foot wear

Personnel Safety

The following rules are recommended to ensure the safety of personnel in charge of machine operation and maintenance.

During machine operation:

	Only one operator is needed to operate the machine. All others must keep at a safe distance.
	Operators must be familiar with all machinery connected to the Pressco equipment and know how to use emergency stop devices. Note: the emergency stop devices may not be connected directly to the Pressco equipment, but it is important to know how to use them.
	Before putting the Pressco system online, the operator must ensure that all safety devices used with all connected machinery are in place and operational.
	The operator must maintain maximum focus on his work and be alert throughout his shift. If this is not the case, immediately inform the shift supervisor.

When carrying out maintenance or repair work:

	Disconnect master switch. For switch locations, refer to the Power Up (on page 69) and Power Down section.
	Before starting the machine, ensure that no person is close to the machine.
	If maintenance or repair requires the disconnection or removal of safety or protection systems, this operation must be supervised by authorized personnel who must ensure the prevention of personal injury or damage to the machine. All machine movements must be performed with limited speed and limited movements.
	Maintenance or repair work on electrical components must be carried out exclusively by authorized, trained personnel. When running tests with power connected, you must strictly comply with the rules provided.
	Personnel working on higher parts of a machine must wear a harness and hook it on to the structure and must always move with extreme caution.
	Never perform lubrication or maintenance procedures on mechanical parts with the machine running.



For your safety, do not:

- Open safety guards during machine operation
- Perform maintenance and repair while the system is running
- Lean on the machine
- Sit on the machine components
- Use the machine for purposes other than those listed in this manual
- Modify parts of the machine
- Allow unqualified personnel to operate or perform maintenance procedures on the machine

Lifting heavy objects



Caution

Some components are heavy. Take proper precautions to prevent personal injury or damage to equipment. If you are not capable of lifting the object alone, ask a capable person to help lift the object, or use a mechanical lifting device

The components do not have handles to lift the equipment. Be sure to:

- Lift equipment from the bottom - do not use wires, brackets, nor other protrusions
- Keep fingers away from sensor lenses to keep the equipment clean
- Proceed slowly

➤ ***To safely lift equipment:***



Caution

Do not twist your body when moving the load. Instead take small steps with your feet turning until you are in the correct position.

1. Stand close to the load and center yourself over it with your feet shoulder width apart.
2. Tighten your abdominal muscles.
3. Keeping your back straight, bend your knees and squat down to the floor.
4. Get a good grasp on the load with both hands.
5. Keeping the load close to your body, use your leg muscles to stand up lifting the load off the floor.
 - Your back should remain straight throughout lifting, using only the muscles in the legs to lift the load.
6. To place the load in the appropriate spot, bend at the knees using only your leg muscles to lower the load.

Authorized Users

Trained machine operators, mechanic and electrical maintenance staff, and plant managers are considered authorized users of the Intellispec system. These users should carefully read the information contained in this manual. The plant manager must ensure that the safety recommendations included in this manual are observed.



Warning

- Allowing workers who are unfamiliar with the production process to operate the Intellispec system could result in hazard risk.

If you are unclear about any part of this manual, **contact Pressco Technical Support** (see "**How to Contact Pressco**" on page 7).



Important

- No worker should ever operate the system outside of his/ her own area of competence and responsibility.

Proper Operation:

Only one worker is to operate the system at any given time. The correct position for the operator is in front of the user interface monitor or control enclosure (if applicable).

Repairs:

Any repair on the system shall be carried out exclusively by Pressco Technology Inc. service personnel or by other service expressly authorized by Pressco Technology Inc.

Spare Parts Usage

The following restrictions apply to replacing parts:



Warning

- Using spare parts that are not designed to Pressco's specifications can compromise the safety and effectiveness of the Intellispec system.

- The use of parts that are not within Pressco's design specifications is prohibited. This prohibition applies in particular when the parts involved contain or are connected with safety devices.
- Before resuming production, make sure all safety devices are in working order.

Pressco Technology Inc. shall not be liable in any way if any of the above-described directions are not complied with.

To obtain a spare parts list, contact the customer service department at Pressco. **How to Contact Pressco** (on page 7).

Pressco's technicians are available to help customers, in their own plant, to solve any problem that might arise during use and maintenance of the Intellispec system.

Chapter 5

System Specifications

This instrument has been designed and tested in accordance with Publication EN61010-1 (2010) Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use and has been supplied in a safe condition. The instruction documentation contains information and warnings which must be followed by the user to ensure safe operation and to maintain the instrument in a safe condition.

For dimensions and other specifications for other Intellispec systems, refer to:

- FHCP 3X systems: "Hardware Guide [FHCP 3X EZ]"
- Compact Single Lane systems: "Hardware Guide [CSL+]"

Environmental conditions

The Intellispec Series V system is designed to be safe in the following environmental conditions:

❖ *Note: Please consult Pressco Technology Inc. (see "How to Contact Pressco" on page 7) if your environmental conditions are outside of those listed.*

Condition	Specifications
Indoor/ outdoor use	Indoor use only
Altitude	Up to 2000 meters
Operating Temperature	5 °C to 50 °C
Storage Temperature	0 °C to 70 °C
Humidity	Maximum relative humidity 80 % for temperatures up to 31 °C decreasing linearly to 50 % relative humidity at 50 °C
Mains supply	Voltage fluctuations up to ± 10 % of the nominal voltage
Overvoltage protection rating	Transient overvoltage typically present on MAINS supply NOTE: the normal level of transient overvoltages is impulse withstand (overvoltage) category II of IEC 60364-4-443.
Rated pollution degree	This instrument is designed for use in Installation Category II and Pollution Degree 1 as per EN61010-1 and EN60664 respectively.



Warning

This is a Class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

Sound Pressure Level

The horn on the optional **light tree** (on page 23) has a maximum 105dB level at 1 meter distance in front of the horn. Use proper hearing protection as specified by your plant safety instructions.

Specifications

The following sections contain electrical specifications and measurements for components of the Intellispec Series V system. Your system contains only the components necessary for your application.

User Interface

User Interface Electrical Specifications

The following are electrical specifications for different configurations of the User Interface:

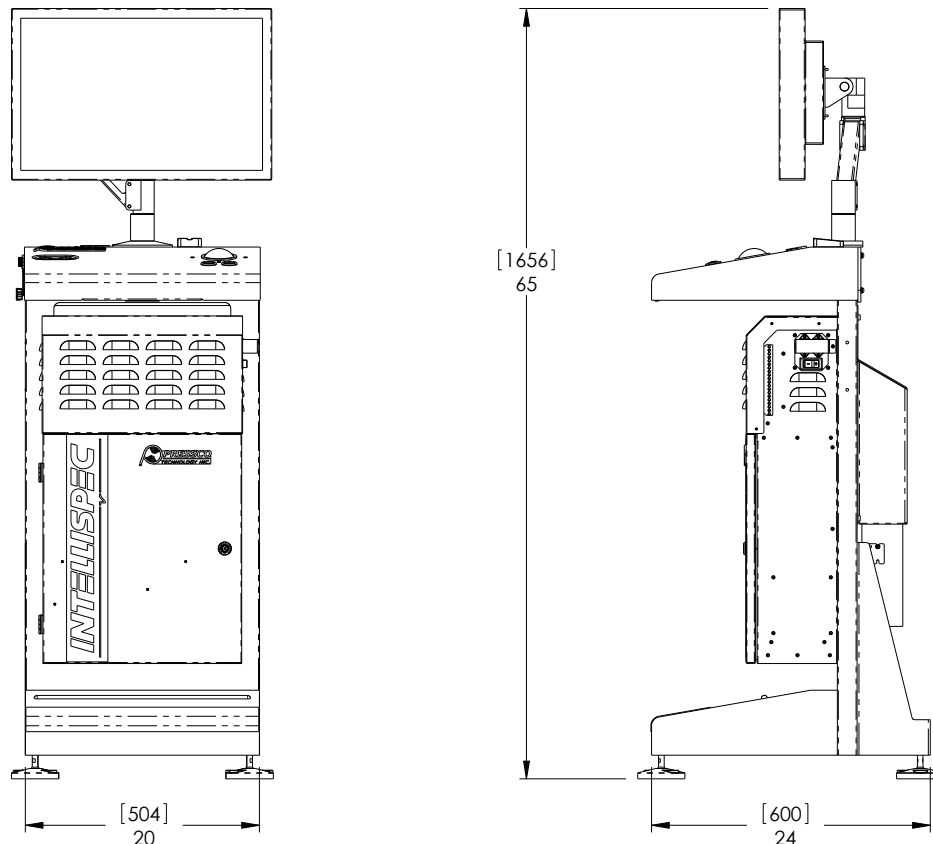
Standard User Interface - No UPS included	
Voltage Range	100-240VAC
Frequency	50/60Hz
Current	5A @ 120VAC, 100% Load

User Interface with Optional 750VA UPS, 120VAC Nominal	
Voltage Range	100-132VAC
Frequency	50/60Hz
Current	6.3A @ 120VAC, 100% Load

User Interface with Optional 1KVA UPS, 230VAC Nominal	
Voltage Range	200-240VAC
Frequency	50/60Hz
Current	4.3A @ 230VAC, 100% Load

User Interface measurements

The following are the weight and dimensions of the Intellispec Series V User Interface (see illustration below):



Measurement	Value
Weight (total user interface)	79.7 Kg [177 lb]
Weight (stand with monitor arm and all attached components)	31 Kg [68 lb]
Weight (computer)	25 Kg [55 lb]
Weight (Monitor)	11.3 Kg max [25 lb]
Weight (UPS)	12.7 Kg [28 lb]
Height	1656 mm [65 in]
Width	504 mm [20 in]
Depth	600 mm [24 in]

Integrated Tunnel Electrical Specifications

The following are electrical specifications for the integrated tunnel (an inspection module that contains cameras and part tracking in one unit, such as the CP/ EV series tunnels).

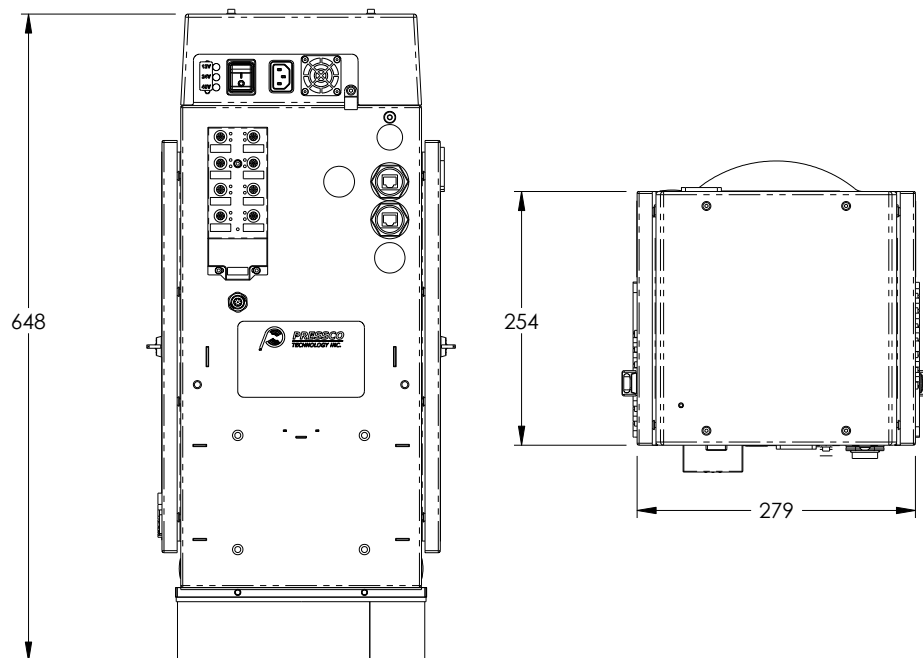
Standard - No UPS	
Voltage Range	100-240VAC
Frequency	50/60Hz
Current	6.2A @ 120VAC, 100% Load

Optional 500VA UPS, 120VAC Nominal	
Voltage Range	100-132VAC
Frequency	50/60Hz
Current	4.1 @ 120VAC, 100% Load

Optional 500VA UPS, 230VAC Nominal	
Voltage Range	200-240VAC
Frequency	50/60Hz
Current	2.2A @ 230VAC, 100% Load

CP/EV module measurements

The following are the weights and dimensions of the CPxx/ EV series inspection modules:



Measurement	Value
Weight	16.4 Kg [36 lb]
Height	648 mm
Width	254 mm
Depth	279 mm

❖ *Note: measurements do not include connectors*



Caution

This object is heavy. Review the section on ***lifting heavy objects*** (on page 27) before moving this object.

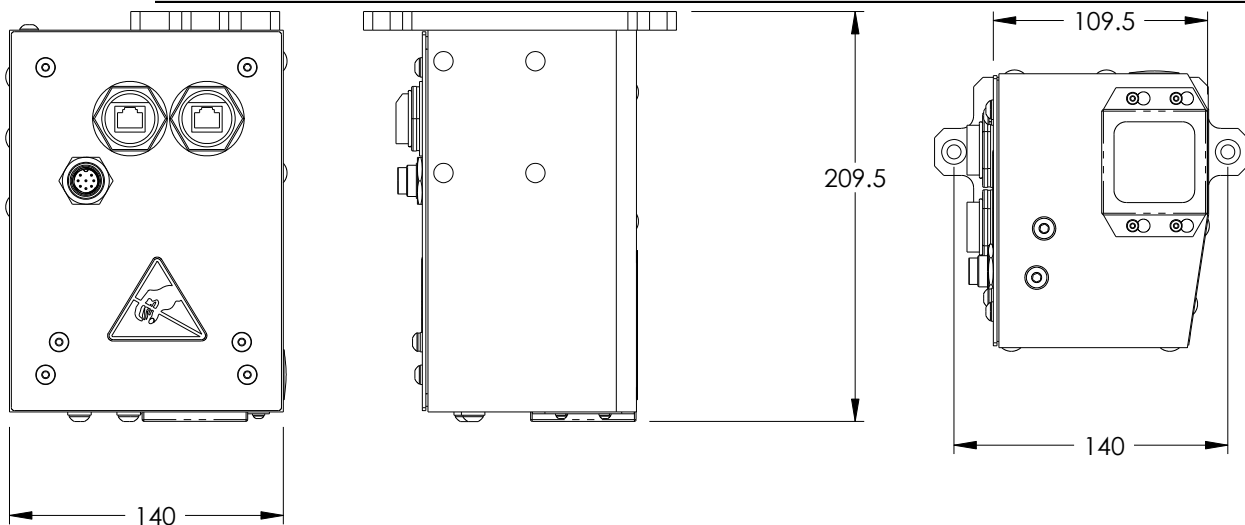
BNS inspection modules weights

The following are weights of Base, Neck, and Seal (BNS) modules and related components:

Measurement	Value
Weight (total base, neck, seal mast and modules)	44 Kg [98 lb]
Weight (base camera module)	2.3 Kg [5 lb]
Weight (neck camera module)	2.7 Kg [6 lb]
Weight (seal camera module with light array)	2.7 Kg [6 lb]
Weight (BNS lower unit - lighting arrays)	8.2 Kg [18 lb]
Weight (BNS mast)	34.6 Kg [77 lb]

Base camera module dimensions Series V

❖ Note: measurements do not include connectors

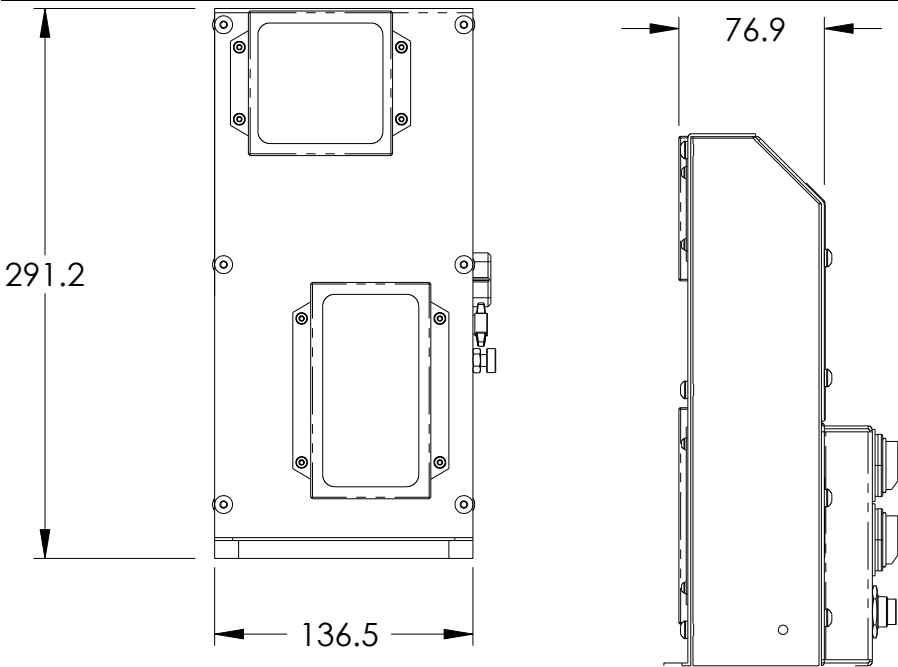


Position module 5 to 15 mm over seal surface.

Measurement	Value
Height (base camera module)	209.5 mm
Width (base camera module)	140 mm
Depth (base camera module)	140 mm

Neck/ Sidewall camera dimensions Series V

❖ *Note: measurements do not include connectors*



Measurement	Value
Height	291.2 mm
Width	136.5 mm
Depth	76.9 mm

Base/Neck mast dimensions Series V

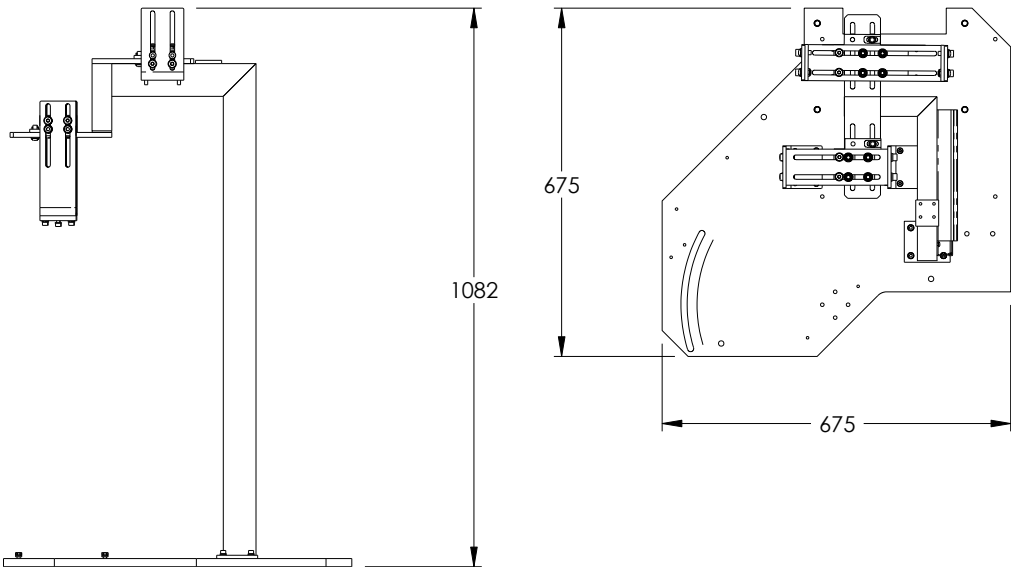
The following are the dimensions for the mounting mast and lighting arrays for the base and neck camera modules.

❖ *Note: measurements do not include connectors*



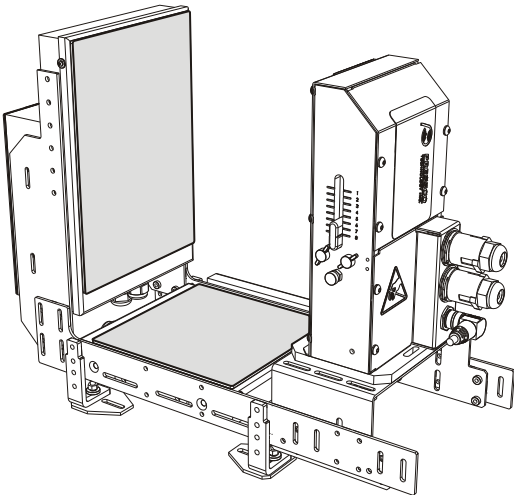
Caution

This object is heavy. Review the section on *lifting heavy objects* (on page 27) before moving this object.



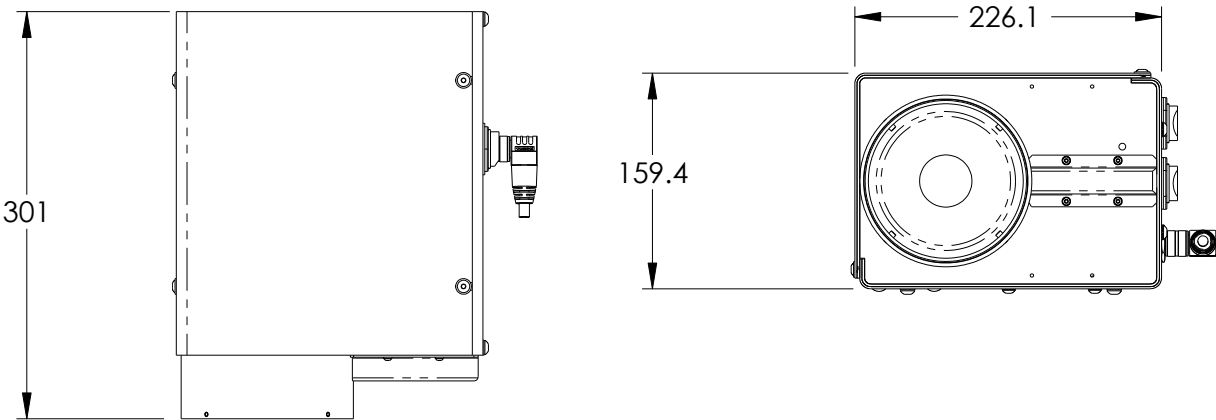
Measurement	Value
Height	1082 mm
Width	675 mm
Depth	675 mm

The base/neck mast holds the lighting arrays for the base and neck inspection modules, shown below.



Seal Surface Inspection module dimensions Series V

❖ Note: measurements do not include connectors

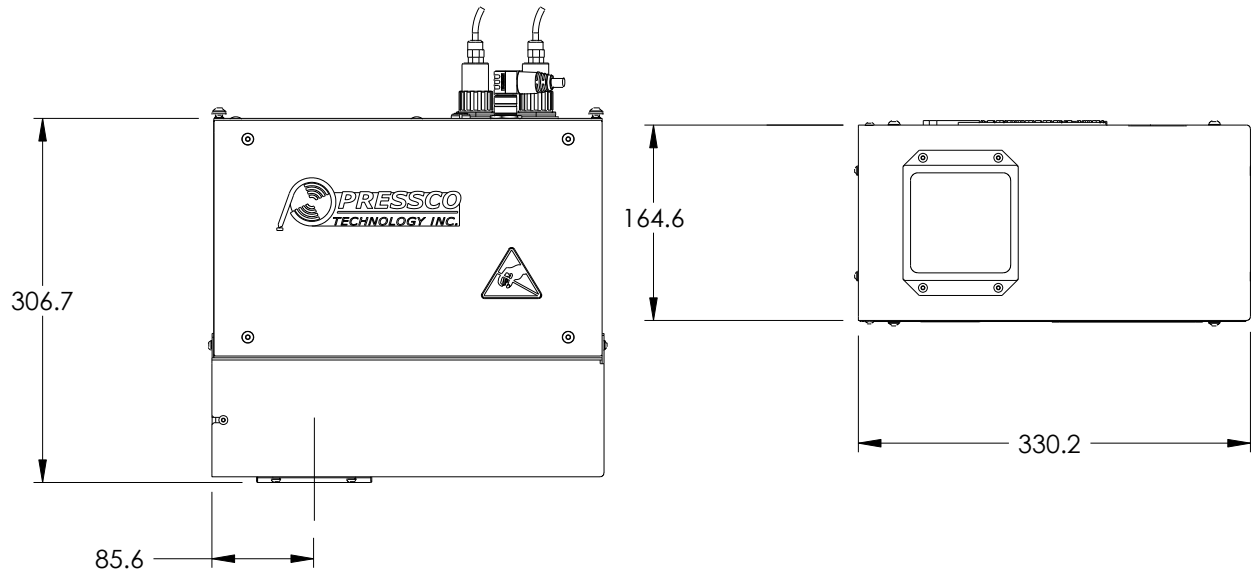


- For finish $\varnothing$ less than 35 mm, position 112 mm above grippers
- For finish $\varnothing$ greater than 35 mm, position 175 mm above grippers

Measurement	Value
Height	301 mm
Width	226.1 mm
Depth	159.4 mm

Preform Seal Endcap Inspection module dimensions

❖ Note: measurements do not include connectors

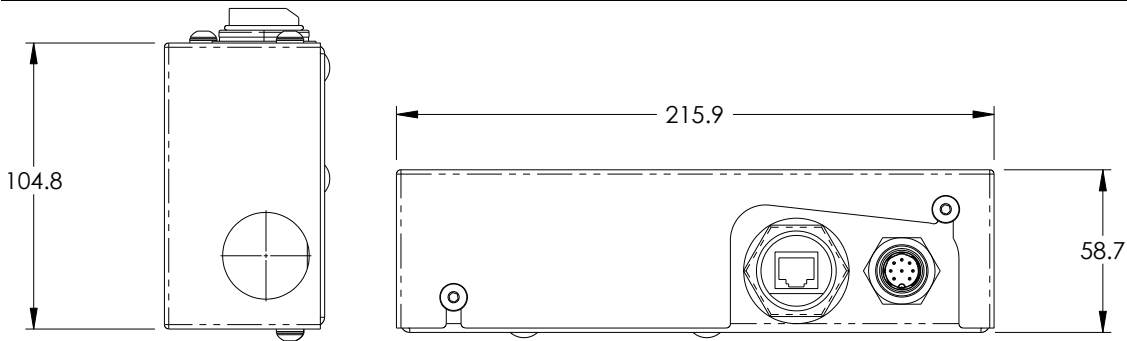


Measurement	Value
Height	306.7 mm
Width	330.2 mm
Depth	164.6 mm
Distance from edge to center of preform	85.6 mm

Position the module from reference "A" to 25 mm above the seal surface of the preform.

Preform Sidewall Inspection module dimensions

❖ *Note: measurements do not include connectors*



Measurement	Value
Height	215.9 mm
Width	104.8 mm
Depth	58.7 mm

Cluster Box Series V

Cluster Box Electrical Specifications



Caution

Before switching on this instrument, ensure the power supply voltage is in the specified range.

❖ *Note: the Cluster Box is not present in all systems. It is mainly used when sensors are installed within a blow molder or similar machinery.*

The following are electrical specifications for different configurations of the cluster box:

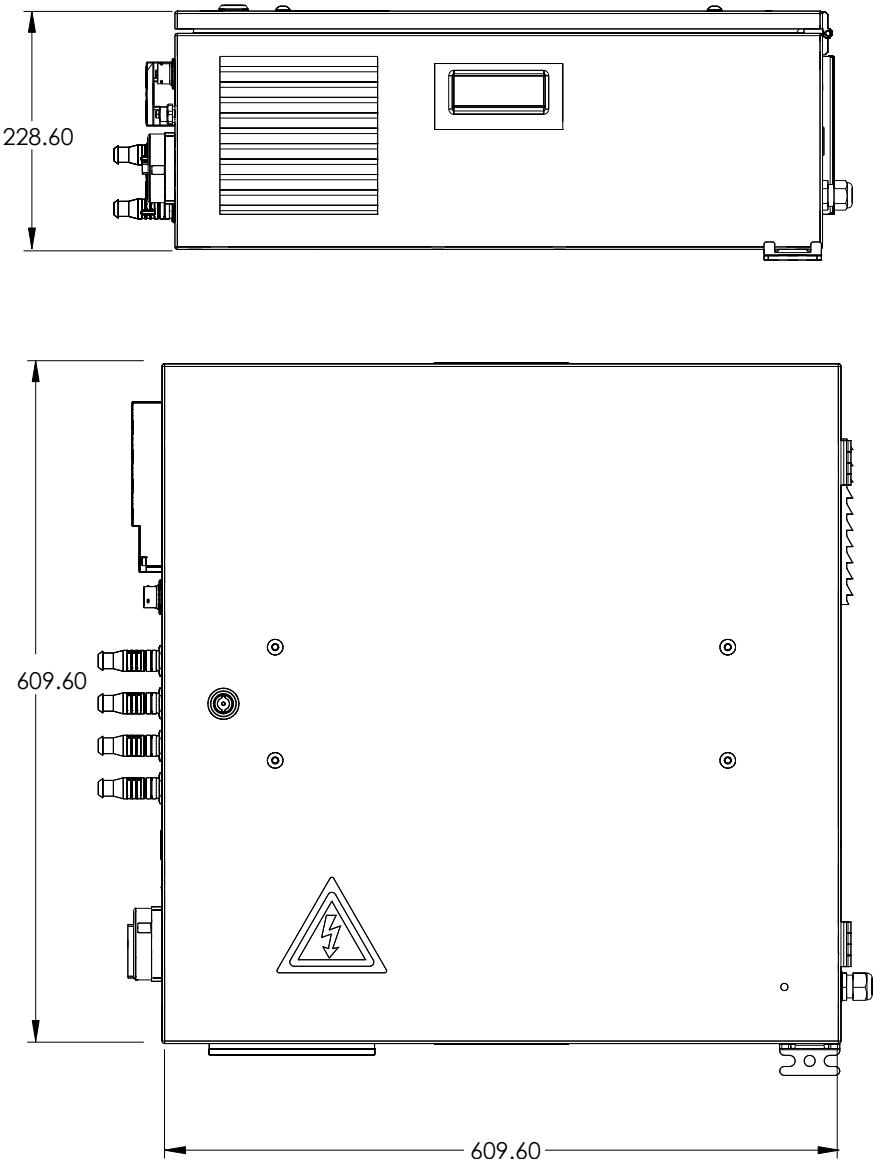
500VA UPS, 120VAC Nominal	
Voltage Range	100-132VAC
Frequency	50/60Hz
Current	4.2A @ 120VAC, 100% Load

500VA UPS, 230VAC Nominal	
Voltage Range	200-240VAC
Frequency	50/60Hz
Current	2.2A @ 230VAC, 100% Load

1KVA Transformer, 400VAC	
Voltage Range	380-420VAC
Frequency	50/60Hz
Current	2.5A @ 400VAC, 100% Load

Classic Cluster Box measurements

The following are the weight and dimensions of the Classic Cluster Box (see illustration below).



Measurement	Value
Weight	45 Kg [99 lb]
Height	609.60 mm [24 in]
Width	609.60 mm [24 in]
Depth	228.60 mm [9 in]

❖ *Note: measurements do not include connectors or switches.*

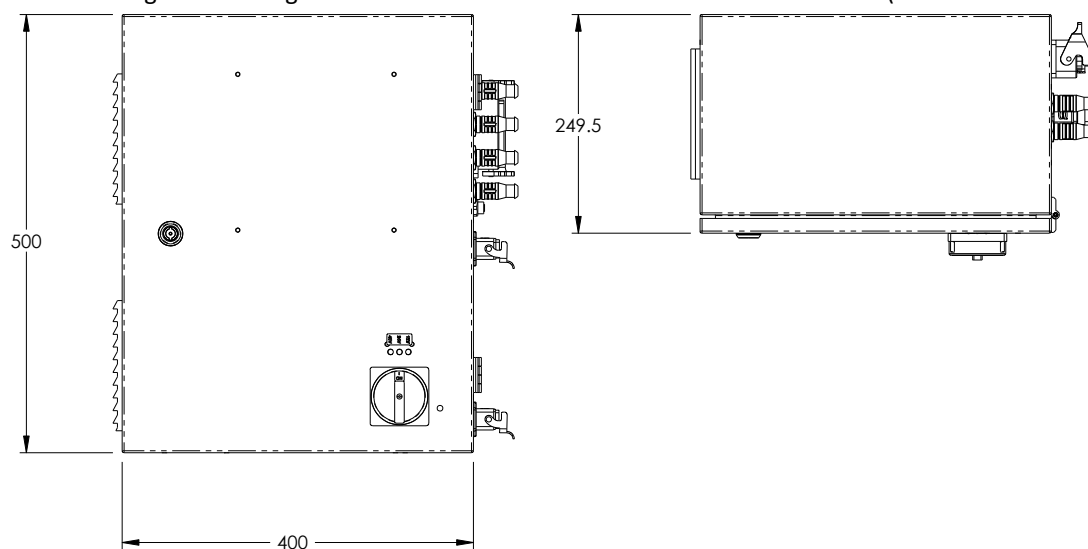


Caution

This object is heavy. Review the section on **lifting heavy objects** (on page 27) before moving this object.

Embedded Cluster Box measurements

The following are the weight and dimensions of the 400V Embedded Cluster Box (see illustration below).



Measurement	Value
Weight	45 Kg [99 lb]
Height	500 mm [19.69 in]
Width	400 mm [15.75 in]
Depth	249.5 mm [9.82 in]

❖ *Note: measurements do not include connectors or switches*

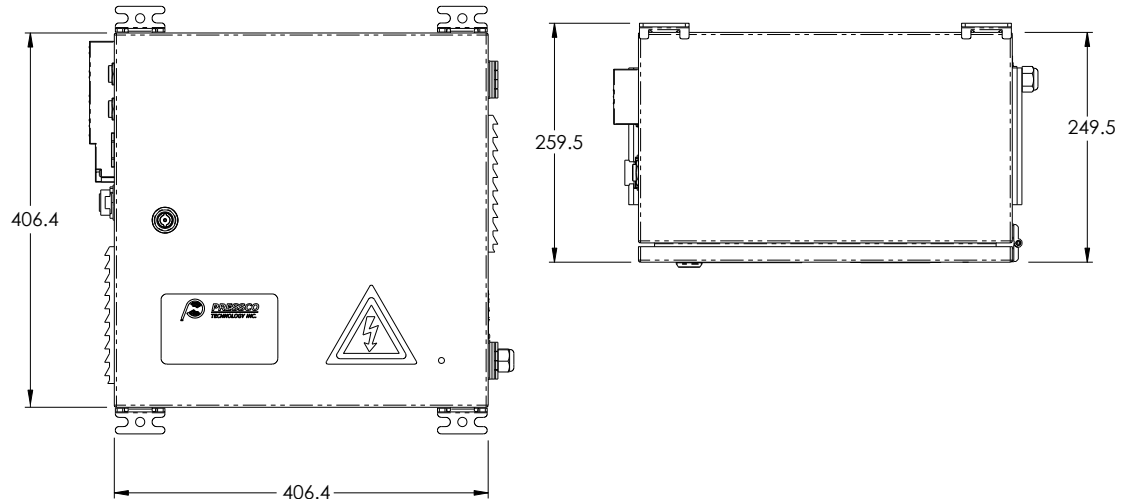


Caution

This object is heavy. Review the section on **lifting heavy objects** (on page 27) before moving this object.

Micro and Wash-Down Cluster Box measurements

The following are the weight and dimensions of the Micro or Wash-Down Cluster Box (see illustration below).



Measurement	Value
Weight	30.23 Kg [66.5 lb]
Height	406.40 mm [16 in]
Width	406.40 mm [16 in]
Depth	254 mm [10 in]

❖ *Note: measurements do not include connectors or switches.*



Caution

This object is heavy. Review the section on **lifting heavy objects** (on page 27) before moving this object.

Chapter 6

Installation and Wiring

Shipping and Handling

Pressco Technology Inc. ships unassembled components in packing cases designed to protect the contents during handling and from exposure to weather.

Unless otherwise specified in the contract with the machine order, the Customer shall supply Pressco Technology Inc. with the means and equipment necessary for the unloading, lifting, and handling of machine parts. Pressco Technology Inc. deems it important to have one of their technicians supervise the process of unloading, handling, and lifting the machine. The technician can give useful advice as to the logical sequence in which the components should be unpacked and positioned for ease of assembly.



Warning

Only qualified personnel must be involved in the operation of unloading, handling, and lifting the machine. Pressco Technology Inc. shall not be liable for damage to components and/or personal injury resulting from the involvement of unauthorized personnel and/or failure to comply with the directions provided in this manual in relation to lifting and transport.



Important

The site supervisor will be responsible for ensuring that all the various mounting phases are carried out safely and in compliance with current regulations.

After the machine is delivered, check for any damage that might have occurred during shipping. In case of damage, contact **Pressco Technology Inc** (see "**How to Contact Pressco**" on page 7).

In handling the machine, always keep it close to the ground.



We recommend using a forklift truck with adequate capacity and forks to suit the weight to be lifted (machine plus packaging).

The dimensions and weight of a crate are listed below. Note that this is the maximum size and weight. The size and weight of the crate may be less depending on your configuration. You may receive multiple crates depending on your configuration.

Size	152.4 cm x 124.46 cm x 152.4 cm (60 x 49 x 60 inches)
Weight	453.592 kg (1000 lbs.)

Recommendations prior to installation

Before the machine is installed, the Pressco installer, together with the Customer (or representative) shall check the following criteria in the environment where the machine is to be installed:

- Work required by contract for the installation of the machine has been carried out
- The plant layout drawing that describes where the machine will be installed is the final drawing agreed to by Pressco Technology Inc.
- The space and height required for installation are actually available
- Only the components included in the installation layout are present in the area where the machine is to be mounted. Ensure no machines or components have been added at a later stage that might hinder mounting or make it more difficult. Should this be the case, immediately contact Pressco's Project Engineering personnel to arrange a suitable solution to the problem.

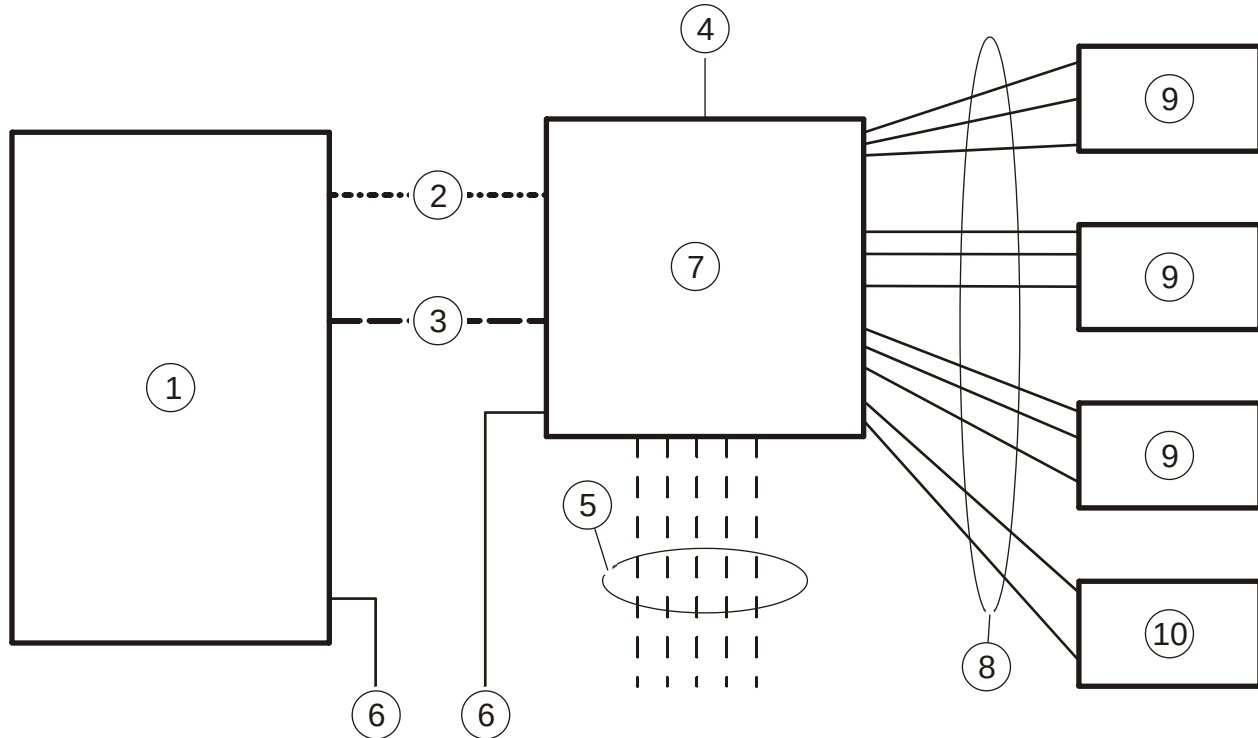
We recommend the following prior to machine installation:

- Transport the machine in its packaging to the area where it will be installed to minimize possibility of damage
- Carefully remove the packaging material and check components for damage
- Check tightness of mechanical components, as they can loosen during transport
- Prepare the compressed air mains line. Before making final connections, ensure that the pipes are clean and free from any debris.

System Block Diagram - BNS

Below is a basic block diagram for Series V Intellispec. This drawing shows the major components for the system. Your system will contain only the components required for your application. The numbered components are listed in the table below.

The drawing below shows a basic block diagram for a typical BNS system with a cluster box and three sensors (camera modules). The drawing shows camera modules that contain only one camera each.

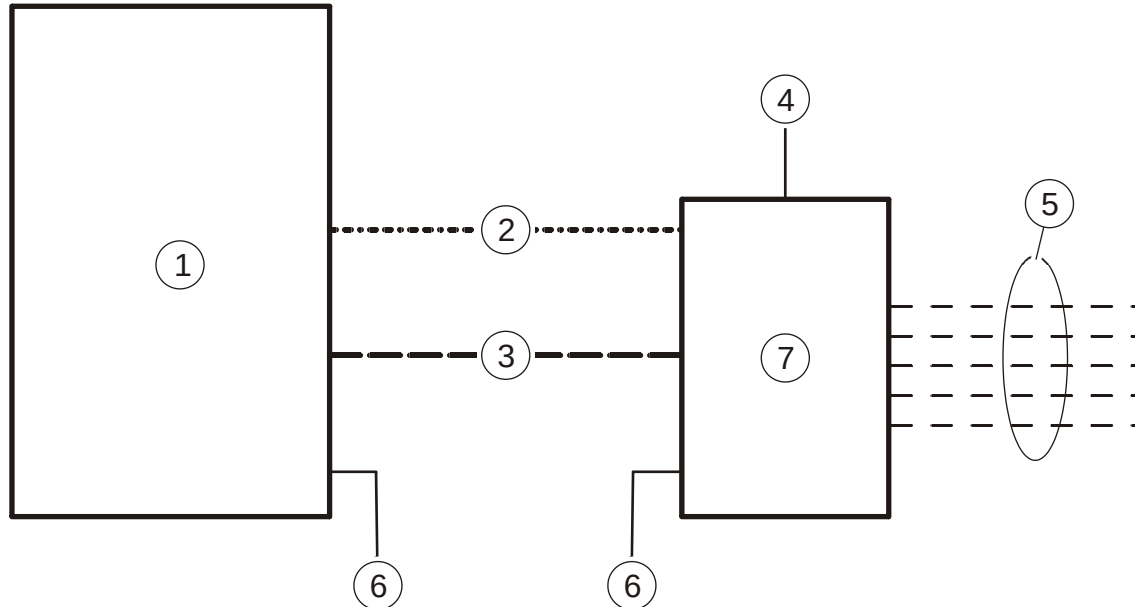


- 1) User Interface (PC, monitor, and UPS)
- 2) PDN (Pressco Data Network) ethernet green cable
- 3) Inspection sensor/ camera ethernet blue cable
- 4) Light tree (optional)
- 5) Sensor cables (for part present sensor, encoder, machine part, pocket detect, reject confirm) For details: *I/O connectors* (see "*Chromapulse module external connections*" on page 58, "*8 port I/O boxes*" on page 63)
- 6) AC power
- 7) Cluster box
- 8) PDN ethernet green cable, Inspection sensor/ camera ethernet blue cable, power and trigger cable (item 10 has only PDN cable and power and trigger cable)
- 9) Inspection sensor/ camera module (example: base, neck, seal surface)
- 10) Light array assembly (for base/neck cameras)

System Block Diagram - Integrated Tunnel

Below is a basic block diagram for Series V Intellispec. This drawing shows the major components for the system. Your system will contain only the components required for your application. The numbered components are listed in the table below.

The drawing below shows a basic block diagram for a system with an integrated tunnel (with one camera).



- 1) User Interface (PC, monitor, and UPS)
- 2) PDN (Pressco Data Network) ethernet green cable
- 3) Inspection sensor/ camera ethernet blue cable
- 4) Light tree (optional)
- 5) Sensor cables (for part present sensor, encoder, machine part, pocket detect, reject confirm) For details: *I/O connectors* (see "**Chromapulse module external connections**" on page 58, "**8 port I/O boxes**" on page 63)
- 6) AC power
- 7) Integrated tunnel (example: CP/EV inspection module)

Assembly, location, and mounting requirements

The Intellispec requires the following:

Utilities to be supplied by customer

The following utilities are required to operate the Intellispec Series V system. Before making connection, make sure the utility matches the technical specifications. More than one connection of the utilities may be required depending on the number of modules installed. Refer to specific wiring diagrams.

Utility	Requirements
Air supply for rejection device	Pipe size must be such that there will be no pressure decrease during machine operation. Air must be dry and free of oil.
Electrical supply	Provide one each electrical socket to comply with: ▪ User interface electrical specifications (on page 30) (use the specifications that apply to your system) ▪ Integrated tunnel electrical specifications (on page 31) (if applicable) ▪ Cluster box electrical specifications (on page 40) (if applicable)
Internet connection (optional)	Provide a shielded ethernet cable to use Pressco's remote support through the Internet.

Protective earthing

This product must be grounded (earthed). If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of electric shock.



Danger

- Improper connection of the equipment grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service technician if you are in doubt as to whether the product is properly grounded.

Cord Connected Equipment

The product will be equipped with a supply cord having an equipment grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with local codes and ordinances.

Do not modify the plug provided with the product - if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

Cable Direct

This product must be connected to a grounded metal, permanent wiring system, or an equipment grounding conductor must be run with the circuit conductors and be connected to the equipment grounding terminal.

Electrical connection

Make sure that the power outlet voltage matches the voltage required by the machine. Refer to the specifications for equipment included with your system:

- *User interface electrical specifications* (on page 30)
- *Integrated tunnel electrical specifications* (on page 31) (if applicable)
- *Cluster box electrical specifications* (on page 40) (if applicable)



Warning

- Power Switch is the power disconnect device. Do not position the equipment such that access to the disconnect switch is impaired. If not readily accessible (such as within a rack or mounting out of reach), an additional disconnect device should be installed that can isolate the Live and Neutral lines of the mains power supply, whilst leaving the protective earth intact.

Installation

Pressco Technology Inc. recommends that the machine be **installed and assembled by Pressco's specialized technicians**. This is of vital importance for correct machine operation.



Warning

- Pressco Technology Inc. shall not be liable in case of failures or damage to property and/or personal injury resulting from or connected with assembly if this has been carried out by unauthorized personnel, or is not in compliance with the indications given in this manual.

To carry out production and cleaning/ servicing operations, it is important for the machine to have a minimum amount of space all around and away from walls.

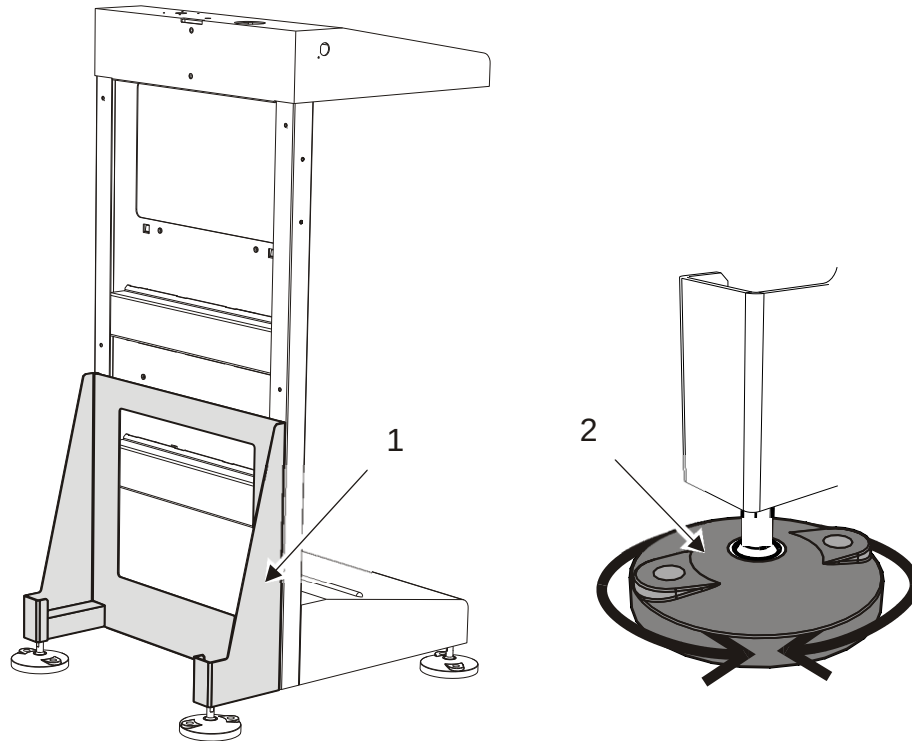
Ventilation

Place the Intellispec Series V components in a position with adequate ventilation to allow proper air flow through the air filters.

Component	Spacing
User Interface	Leave 1 meter [39 inches] clear around machine
Cluster box (not used on all systems)	Leave 100 mm clear in front of the fan and vent

Stability of user interface

Ensure the stability of the user interface. Also refer to the directives in the **Personnel Safety** (on page 25) section.

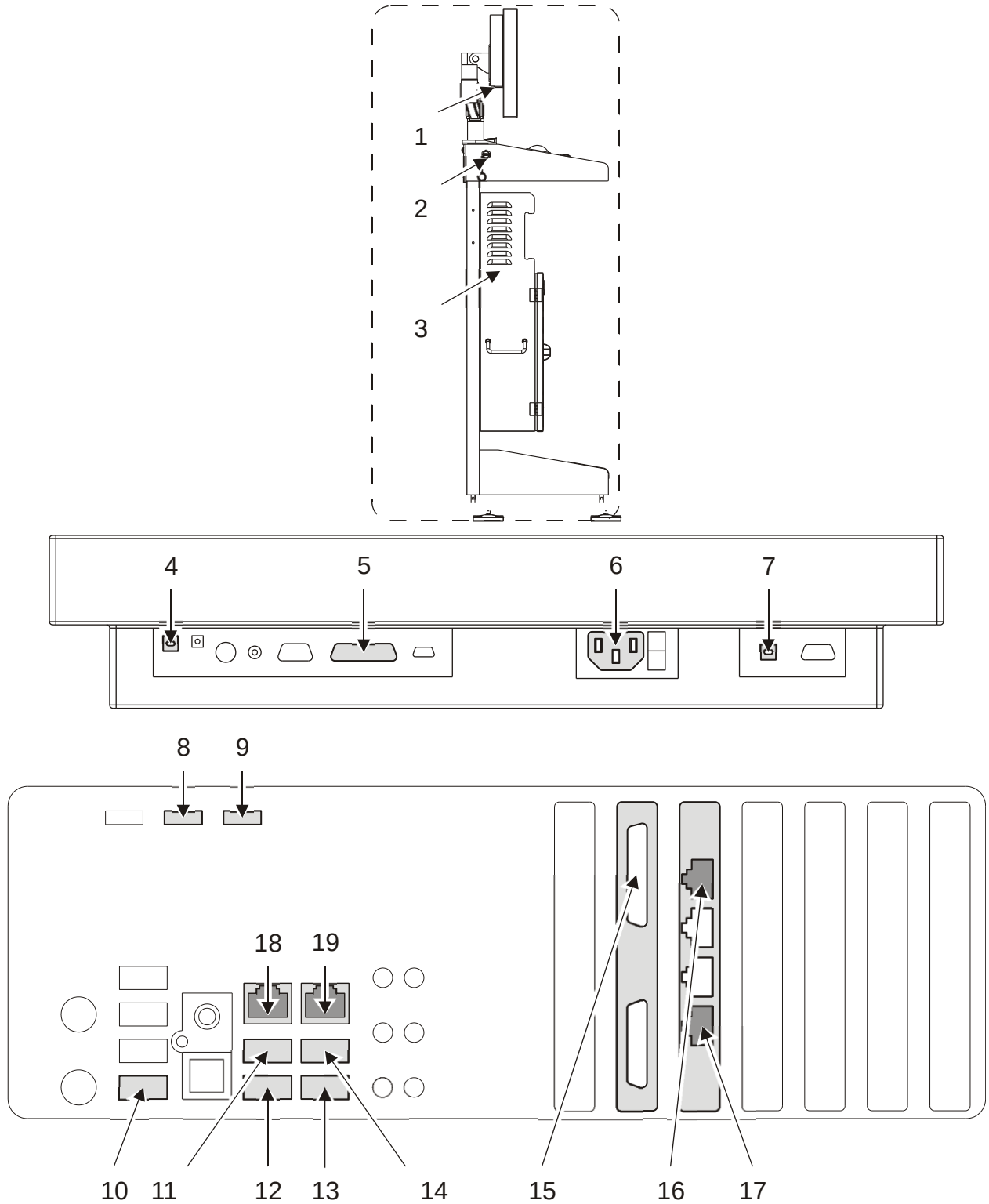


➤ **To make sure the user interface is stable:**

1. Make sure that the user interface stabilizer [item 1] is secured properly to the user interface.
2. Adjust the feet [item 2] to level the user interface. Proper leveling can help ensure proper operation.

User Interface external connections

❖ *Note: the connectors not called out in the diagram have no connection*



For more information, refer to **Wiring diagram user interface/ PC** (on page 55).

1	Monitor connector panel
2	Convenience USB port
3	PC [inside the cabinet]

Monitor connector panel connectors	
4	Auxiliary USB connector
5	DVI input
6	AC power connector
7	Touch screen USB connector

PC connectors	
8	2 pin power connector for camera ethernet switch
9	2 pin power connector for PDN ethernet switch
10	Convenience USB port connector
11	Monitor auxiliary USB connector
12	Monitor touch screen USB connector
13	Trackball USB connector
14	Biometric device USB connector
15	DVI connector
16	Ethernet connector for camera ethernet switch (blue cable)
17	Ethernet connector for PDN ethernet switch (green cable)
18	Optional plant network connection
19	Optional remote user interface connection

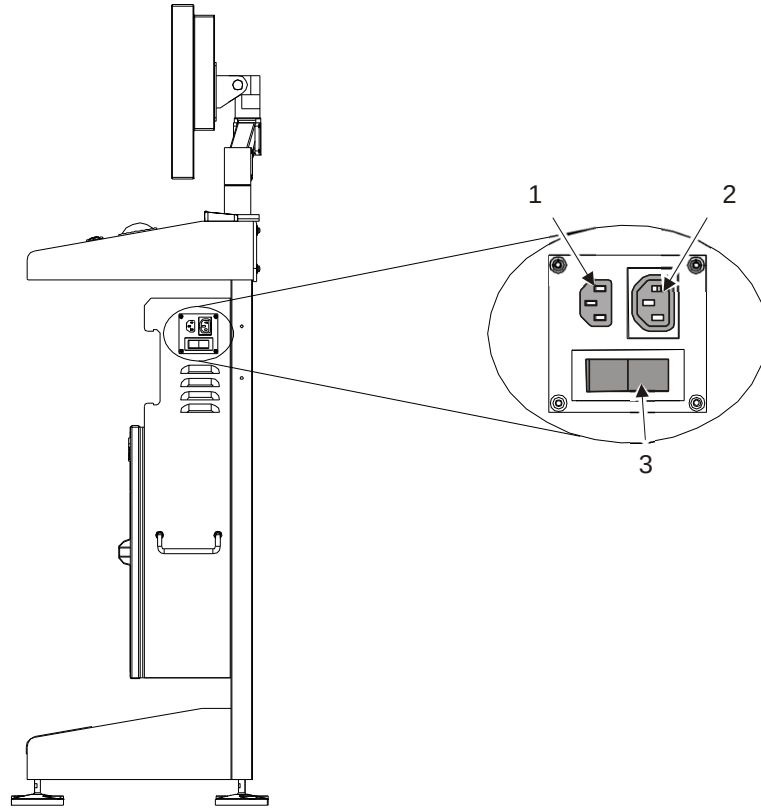
Pressco PC outlet wiring



Warning

The Pressco PC outlet is only to be used to provide power to the Intellispec PC. Any other use is prohibited.

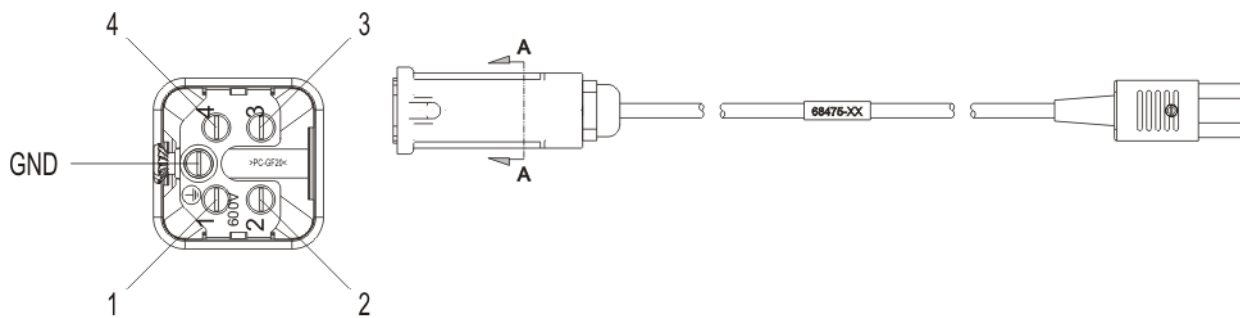
The power connections for the user interface are found on the right side of the cabinet.



1) PC (computer) power connector

2) Monitor power connector

3) User interface power switchWiring details:



SECTION "A-A"

Output: 230VAC, 500W

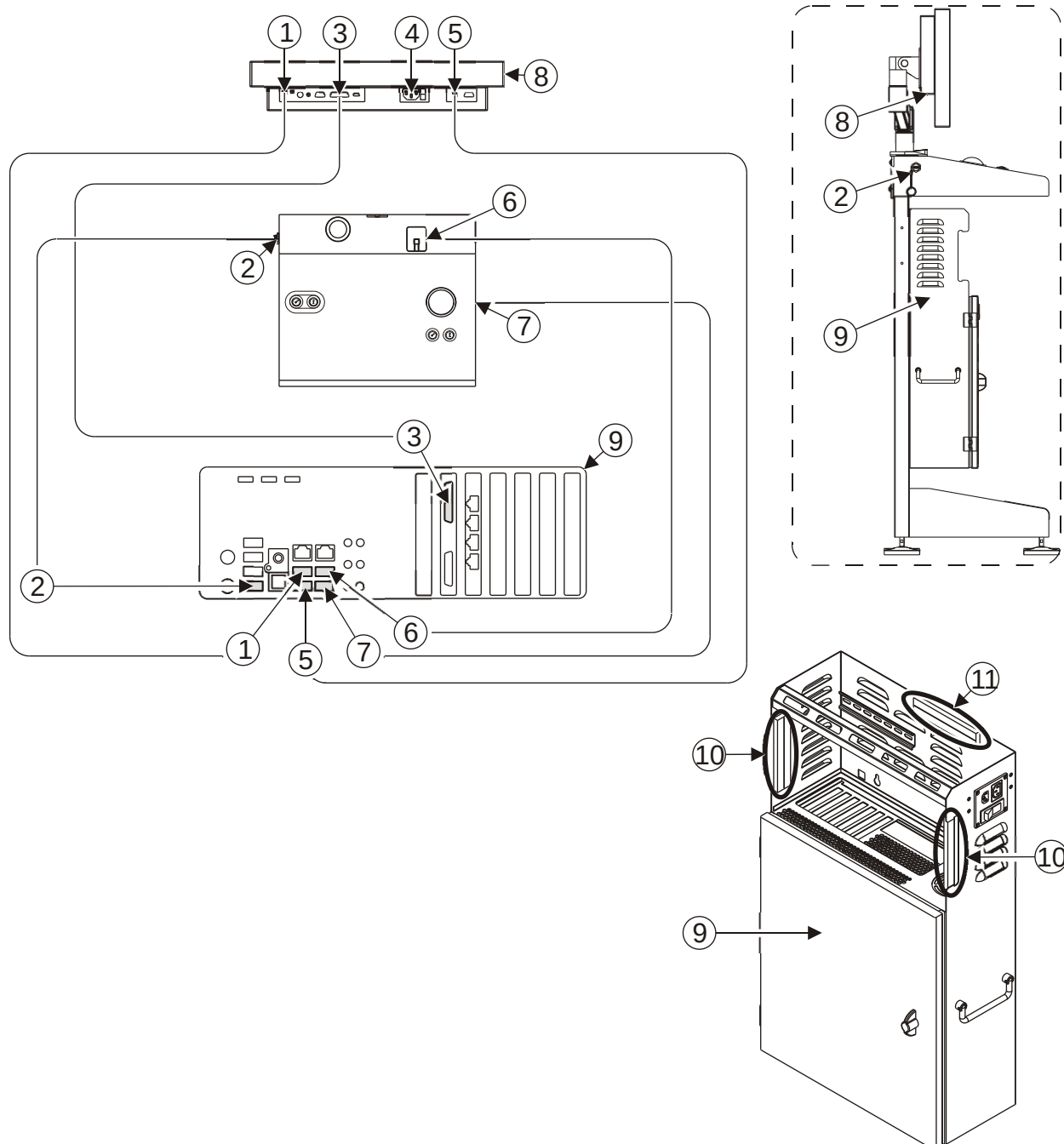
Outlet mating connector: Harting: insert 09200042611, hood 09200031440

Use wire type UL1015 or equivalent, 16awg (1.44mm²) min.

Wiring chart			
Pin number, 5-pin connector	Wire color	Pin number, 3-pin connector	Description
1	black	L	L1
2	white	N	L2
GND	green	GND	PE

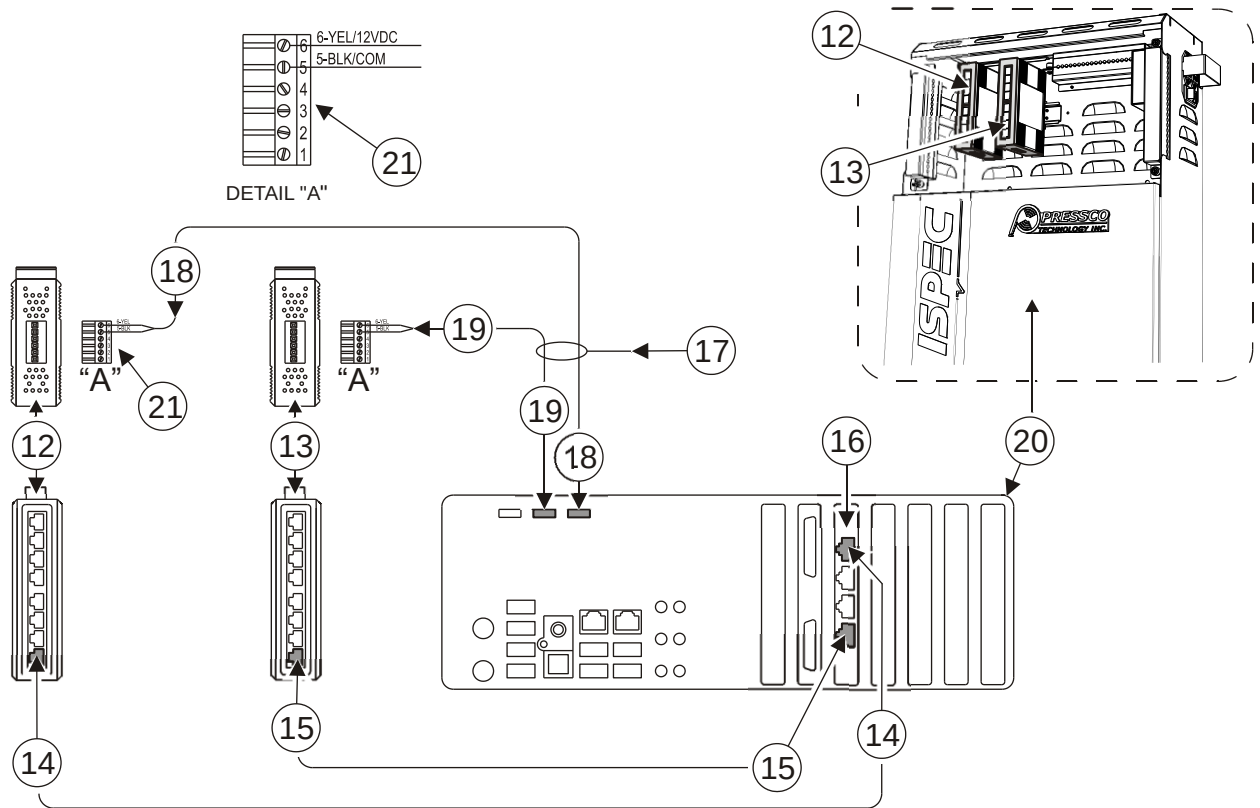
Wiring diagram user interface/ PC

The following diagram shows the wire connections between the monitor, user interface, and PC.



1	Monitor auxiliary USB cable
2	Convenience USB port cable
3	DVI cable (included with monitor). (Remove DVI-VGA adapter if present)
4	AC power in for monitor
5	Touchscreen USB cable (for optional touchscreen monitor)
6	Optional Biometric device -USB cable  Do not plug in until application software is installed
7	Trackball USB cable  Do not plug in the PS/2 connector
8	View of monitor connector panel
9	PC. Connectors are inside cabinet.
10	Side cable entry locations
11	Cable entry. Route cables behind the PC mounting panel, through the cable entry at the back of the PC.

Wiring diagram ethernet switches

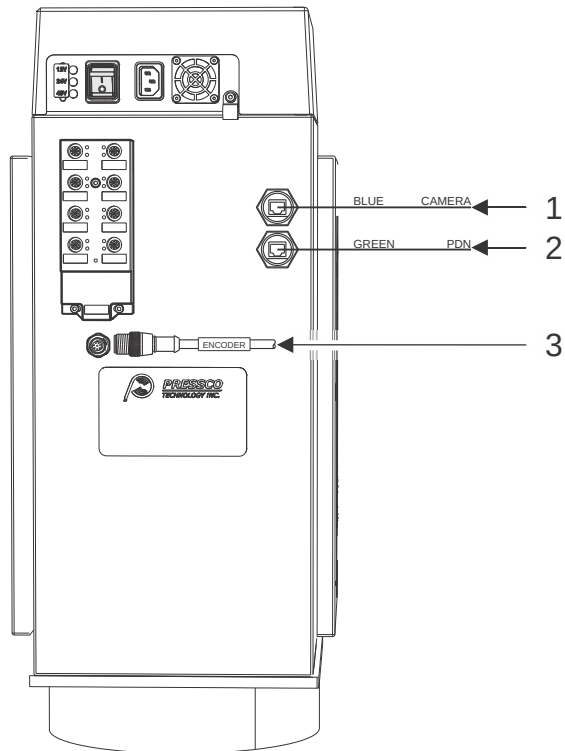


12	Ethernet switch for cameras [on left]
13	Ethernet switch for Pressco Device Network (PDN) [on right]
14	Blue ethernet cable
15	Green ethernet cable
16	Quad ethernet card
17	Two pin power connectors. Cables are included with PC.
18	Two pin power cable
19	Two pin power cable
20	PC
21	Detail "A" Ethernet switch power connection

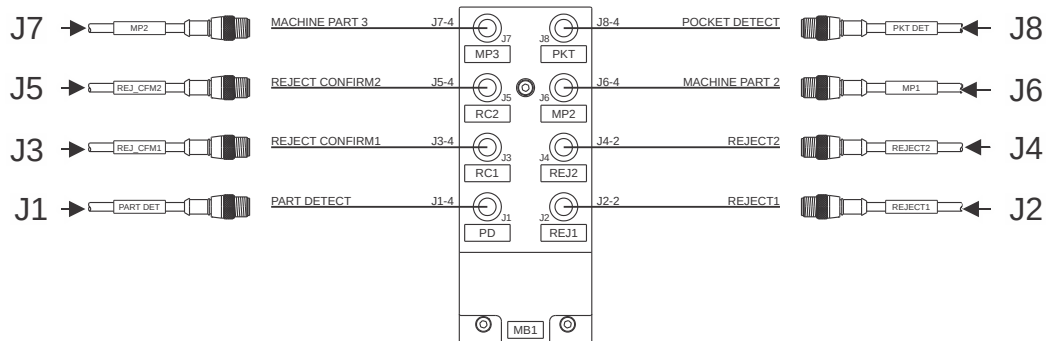
❖ *Note: the Cat-6 ethernet cabling is divided into two groups. The green cabling goes to/from the cameras and lighting circuitry. The blue cabling goes to/from the part tracking circuitry.*

Chromapulse module external connections

❖ *Note: this inspection module is not used in all systems. The configuration of your inspection module may vary.*



8-PORT I/O BOX-MB1



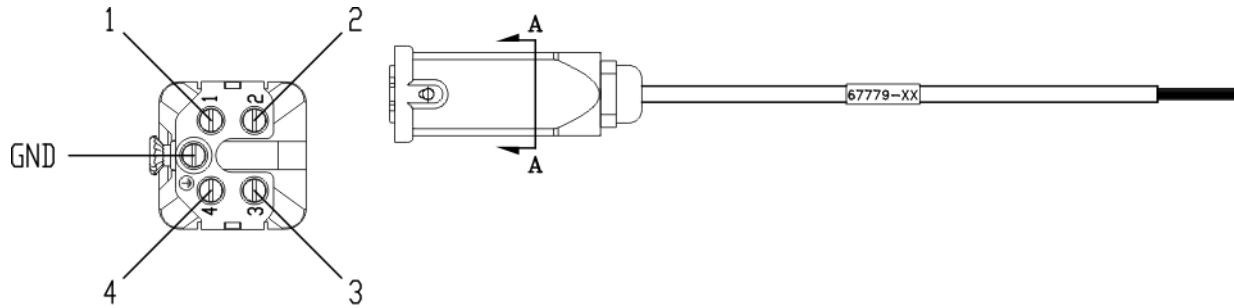
8 port I/O Box MB1		
1		Blue cable - Camera
2		Green cable - PDN (Pressco Device Network)
3		Encoder. 8 pin panel connector.
J1	PD	Part detect
J2	REJ1	Reject 1
J3	RC1	Reject Confirm 1
J4	REJ2	Reject 2
J5	RC2	Reject Confirm 2
J6	MP2	Machine Part 2
J7	MP3	Machine Part 3
J8	PKT	Pocket Detect

Cluster box external connections

Cluster Box Mains wiring

The mains voltage supply to the Cluster Box should be wired according to the following diagram. For voltage rating, refer to the **Cluster Box Electrical Specifications** (on page 40).

Wiring details:



SECTION "A-A"

Mains mating connector: Harting: insert 09200042711, hood 09200031440

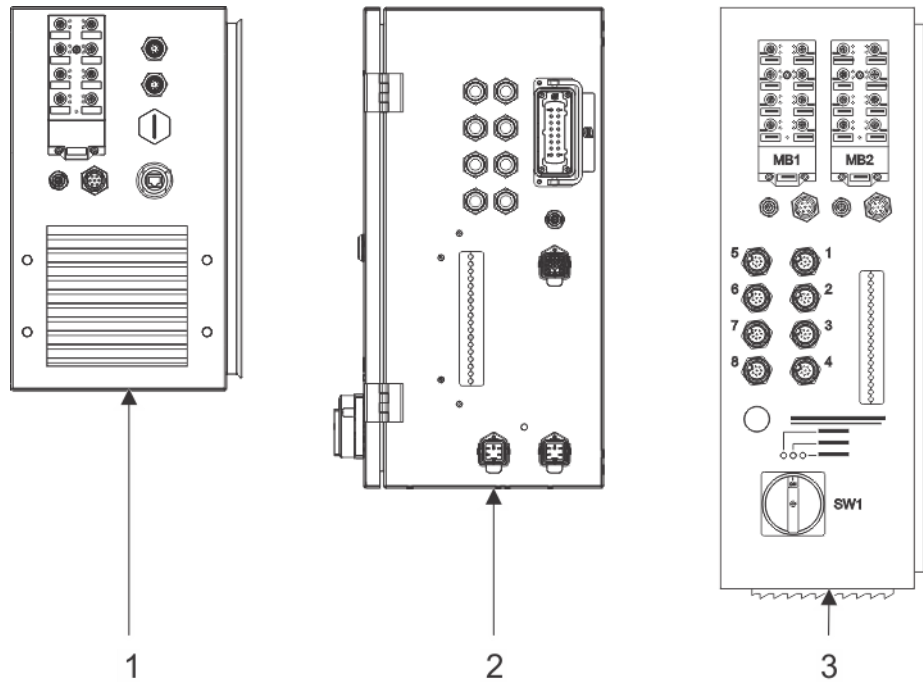
Use wire type UL1015 or equivalent, 16awg (1.44mm²) min.

Wiring chart		
Pin number, 5-pin connector	Wire color	Description
1	black	L1
2	white	L2
GND	green	PE

Types of Cluster boxes

There are several types of cluster boxes that differ in size, external wiring, and voltage rating. Use the chart below to identify your cluster box.

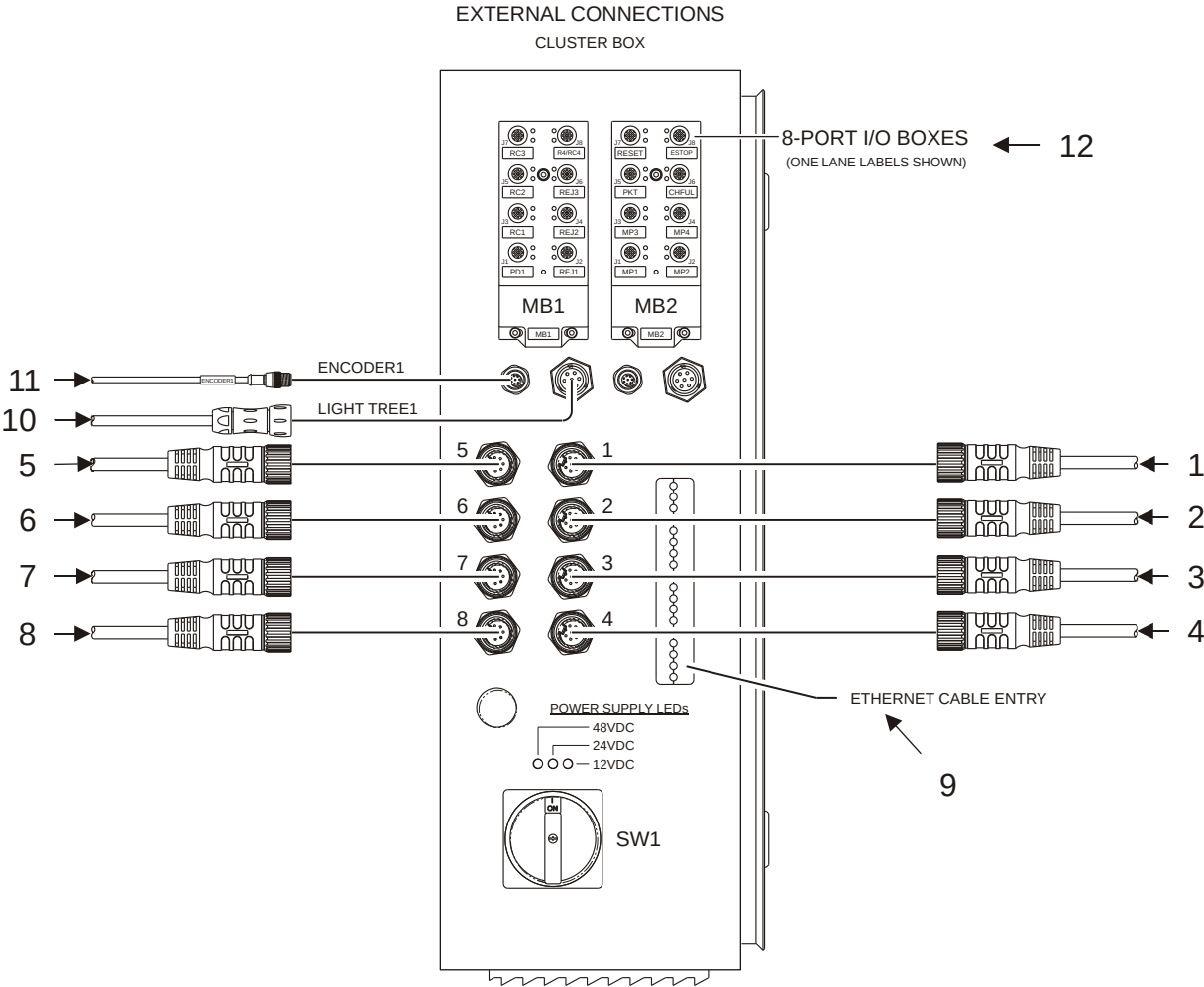
For **external I/O connections**, determine whether your cluster box is a classic, embedded, wash-down, or micro model. The basic shapes are shown below:



1	Micro or Wash-Down cluster box Note: Wash-Down version has a protective cover over the filter and fan vents
2	Embedded cluster box
3	Classic cluster box

Classic cluster box external connectors

❖ *Note: the cluster box is not included with all systems*

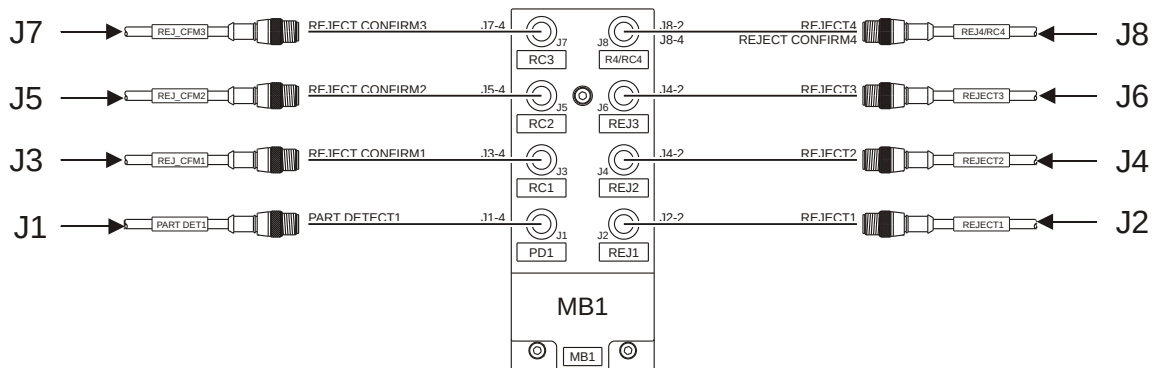


To connect sensors 1-8 and determine the number of network connections, refer to the Cluster box system configurations.

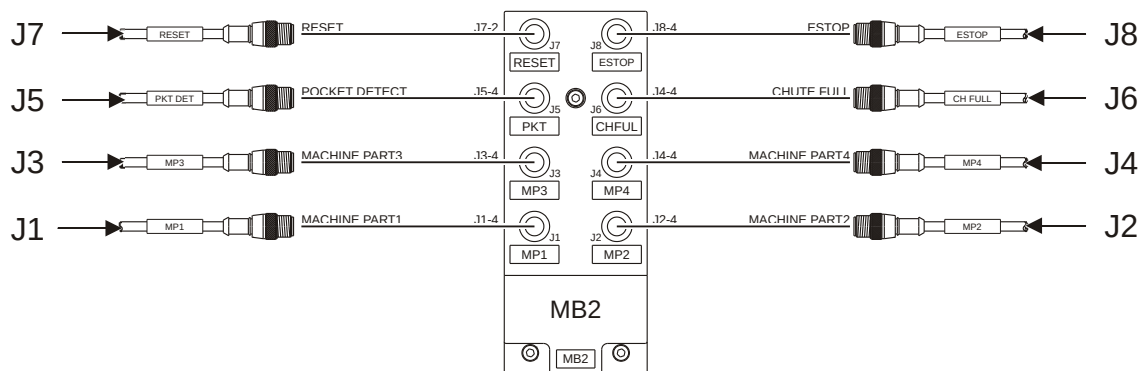
9	Ethernet cable entry
10	Light Tree 1
11	Encoder 1
12	8 port I/O boxes (on page 63)

8 port I/O boxes

8-PORT I/O BOX-MB1



8-PORT I/O BOX-MB2

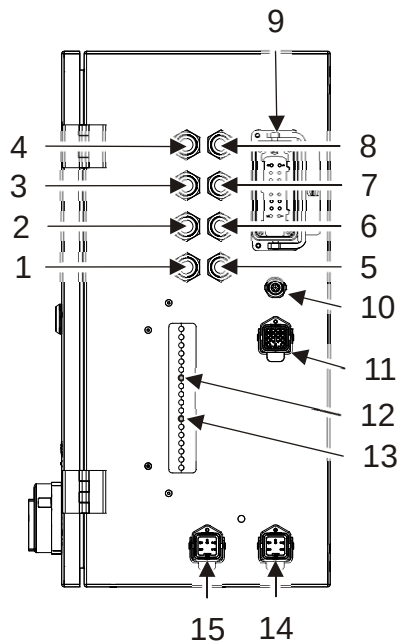


8 port I/O box MB1

J1	PD1	Part detect 1
J2	REJ1	Reject 1
J3	RC1	Reject Confirm 1
J4	REJ2	Reject 2
J5	RC2	Reject Confirm 2
J6	REJ3	Reject 3
J7	RC3	Reject Confirm 3
J8	R4/ RC4	Reject 4/ Reject Confirm 4

8 port I/O box MB2			For typical base/neck/ seal configuration in a blow molder
J1	MP1	Machine Part 1	Cavity
J2	MP2	Machine Part 2	Spindle
J3	MP3	Machine Part 3	Infeed transfer arm
J4	MP4	Machine Part 4	
J5	PKT	Pocket Detect	
J6	CHFUL	Chute Full	
J7	RESET	Reset	
J8	ESTOP	Emergency stop	

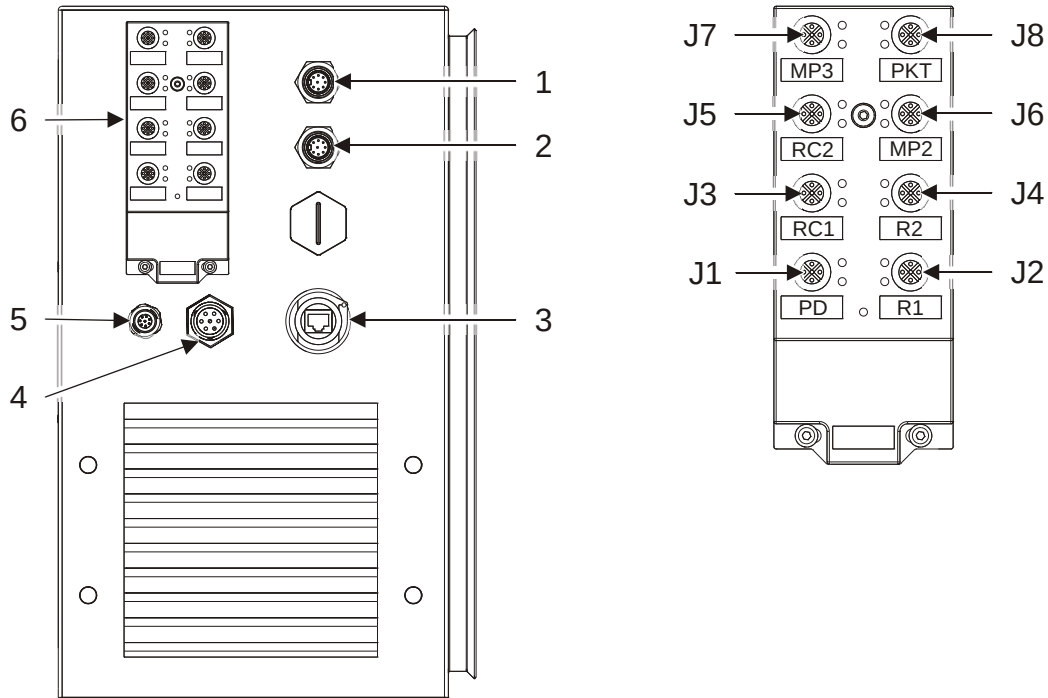
Embedded Cluster box external connections



To connect sensors 1-8 and determine the number of network connections, refer to the Cluster box system configurations.

9	To PCC (programmable controller)
10	Pressco encoder
11	Light tree and horn
12	PDN network (green)
13	Sensor network (blue)
14	230 V to Pressco PC
15	400 V supply

Wash-Down and Micro Cluster box external connections



❖ *Note: the Wash-Down version of this box has a protective cover over the filter and fan vents*

1	Sensor 1
2	Sensor 2
3	PDN network (green)
4	Light tree and horn
5	Encoder
6	8 port I/O box (refer to table below)

❖ *Note: Sensor network (blue) cable goes directly from the sensors to the Intellispec computer*

J1	PD	Part Detect
J2	R1	Reject 1
J3	RC1	Reject Confirm 1
J4	R2	Reject 2
J5	RC2	Reject Confirm 2
J6	MP2	Machine Part 2
J7	MP3	Machine Part 3
J8	PKT	Pocket Detect

Replacing fuses in the cluster box



Warning

For continued protection against fire hazard, replace fuses only with the same type and ratings. The use of other fuses or materials is prohibited.



Warning

Disconnect the product from the mains supply before replacing the fuse(s).

For fuse rating, refer to the table below pertaining to the **type** (see "**Types of Cluster boxes**" on page 60) and voltage rating of your cluster box.

❖ *Note: the Wash-Down and Micro Cluster boxes do not contain replaceable fuses.*

Classic Cluster box 120VAC fuses		
Part Number	Fuse	Value
66780	FU1	5A, 600VAC, Time Delay, Class CC
59164	FU2	0.5A, 250VAC, 5x20mm

Classic Cluster box 230VAC fuses		
Part Number	Fuse	Value
65345	FU1	3A, 600VAC, Time Delay, Class CC
65345	FU2	3A, 600VAC, Time Delay, Class CC
51818	FU3	0.5A, 250VAC, 5x20mm
❖ Note: Fuse kit 66990 is available. It contains all the above fuses.		
Classic Cluster box 400VAC fuses		
Part Number	Fuse	Value
65345	FU1	3A, 600VAC, Time Delay, Class CC
65345	FU2	3A, 600VAC, Time Delay, Class CC
65346	FU3	10A, 600VAC, Time Delay, Class CC
51818	FU4 (quantity 2)	0.5A, 250VA, 5x20mm
❖ Note: Fuse kit 66990 is available. It contains all the above fuses.		
Embedded Cluster box fuses		
Part Number	Fuse	Value
65345	FU1	3A, 600VAC, Time Delay, Class CC
65345	FU2	3A, 600VAC, Time Delay, Class CC
65346	FU3	10A, 600VAC, Time Delay, Class CC
51818	FU4 (quantity 2)	0.5A, 250VAC, 5x20mm
❖ Note: Fuse kit 66990 is available. It contains all the above fuses.		

Commissioning

Before placing the machine into operation, make sure the following checks are completed:

Completed	Yes	No
Positioning and leveling of the unit		
Connection of compressed air line to connection points		
Connection of power supply to user interface cabinet		
Connection of power supply to cluster box (if applicable)		
Connection of power supply to integrated inspection module(s) if applicable		
Proper wiring from user interface cabinet to sensor module(s) and cluster box (if applicable) using the wiring diagrams		

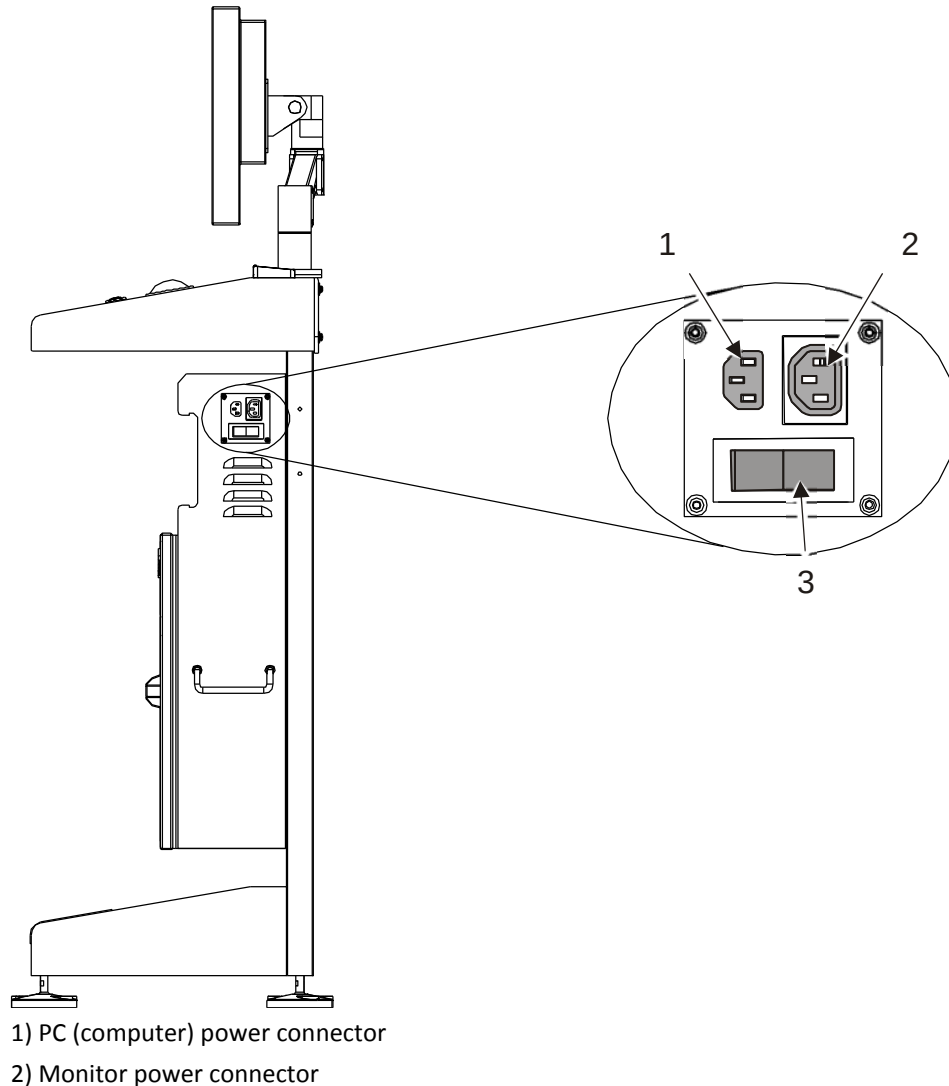
Chapter 7

Operating the Intellispec Series V System

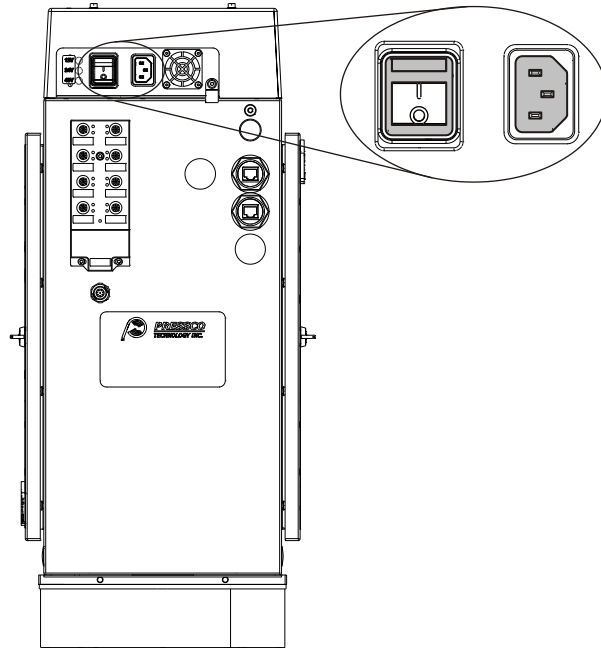
Power Up

Intellispec Series V systems have multiple power switches. Make sure the power switches are turned on for the user interface, each camera module, and cluster box (if applicable). See the illustrations below for power switch locations.

The power connections for the user interface are found on the right side of the cabinet.

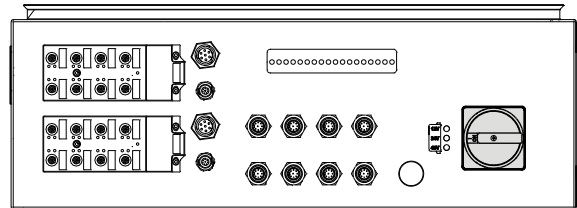


3) User interface power switch Each integrated camera module (for example the CPV series of inspection tunnels) has its own power on/off switch.



In system configurations that have a cluster box:

- if the cluster box has a UPS, open the cluster box door and switch on the UPS, then
- turn the external on/off switch to power all camera modules connected to the cluster box.



Power Down

To completely power down all components of the Intellispec, make sure the following power switches are turned off:

- User interface
- Integrated inspection modules (if applicable)
- Cluster box (if applicable)
- UPS inside the Cluster box (if applicable). Open the Cluster box door to switch off the UPS.

The user interface, inspection modules, and cluster box are all independent of each other. Therefore, if you need to service any of the above modules, any one can be turned off by itself.



Important

If you re-start the computer, turn off the User Interface power and leave it off for about 40 seconds before turning it back on. This allows the electronic components to correctly reset.

To see the locations of the power switches, refer to **Powering on the system** (see "**Power Up**" on page 69).

Online / Offline



- The stoplight is the online/offline indicator for each lane. **Red** = offline; **green** = online; **amber** = smart offline (processing parts in the queue when the system goes offline).
- To switch from the online to offline mode, or vice versa, click the stoplight.
- Lanes can be put online or offline independently. If multiple lanes are configured, then one can be offline while another is online.

Part Changeover

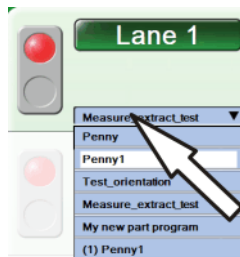
❖ *Note: Some menu items are only available to advanced level users.*

➤ **What you need:**

- User permission to Switch Part Program

➤ **To change parts:**

1. **Log in** (see "**Log in and log out**" on page 83).
2. Click the part drop-down menu.



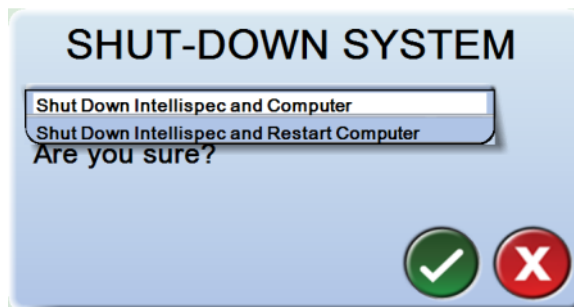
3. Click the name of the new part to inspect. The new part program is loaded on the Intellispec.
4. Put the lane online to begin inspecting new parts.

Exiting the Intellispec software

You must have proper user permissions to exit the software. This prevents unauthorized system shutdowns. Contact your system administrator if you need user permissions.

➤ **To exit Intellispec software:**

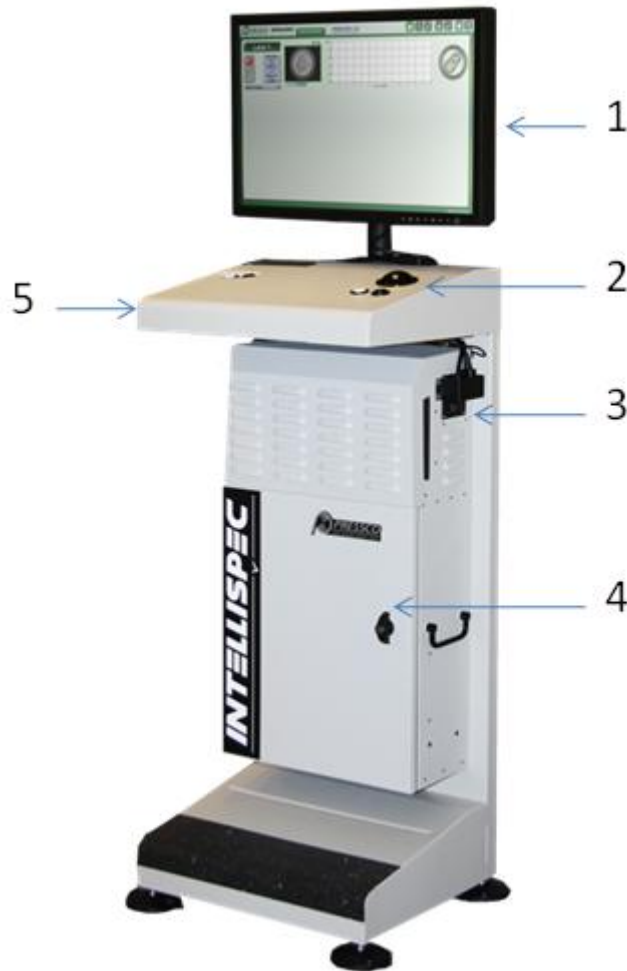
1. Log in.
2. Select Home  | Tools  | **Exit System**.
3. Select an option.



4. Select the OK  button. The Intellispec software and/or computer shuts down (and restarts if applicable).

Chapter 8

Intellispec cabinet and user interface



- 1) 24" Diagonal color LCD with optional touch screen. An on-screen keyboard (OSK) is displayed when needed.
- 2) Trackball with two sets (left-handed or right-handed) of buttons: Select buttons [✓] and Information buttons [i]
- 3) Vision processor on/off switch.
- 4) Inside the cabinet: Ethernet switches, Vision processor, Mechanical keyboard (MKB)
- 5) USB convenience port is mounted on the side of the user interface.

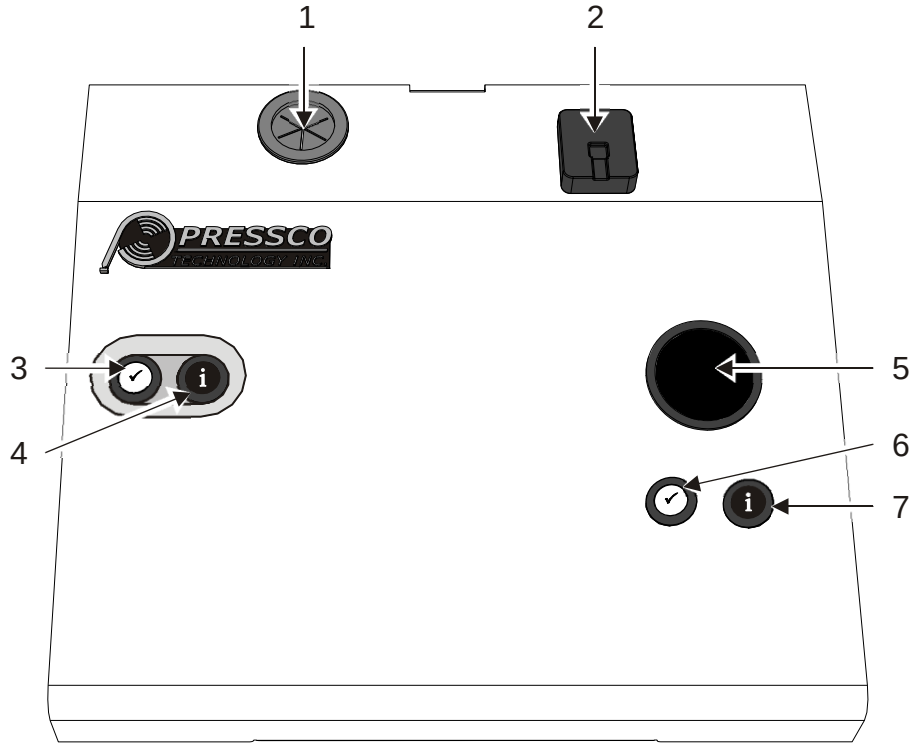
User interface input devices

The following devices are available to input information to the Intellispec system:

- **Trackball and buttons** (see "**How to select menu items**" on page 74)
- **On Screen Keyboard (OSK)** (on page 77)
- Touch Screen monitor (optional)
- Temporarily connected conventional **Mechanical Keyboard (MKB)** (on page 75)
- **USB Ports** (on page 75)
- Optional Biometric Identification login **device** (see "**Biometric login device**" on page 76)

User interface selection devices

The user interface hardware consists of several buttons and selection devices:



- 1) (not a button) Grommet for user interface equipment cords.
- 2) Optional Biometric Identification login device
- 3 and 4) Secondary set of buttons, used with track ball. See also items 6 and 7.
- 5) Track Ball
- 6) Button (left-click) to select and activate objects on screen
- 7) Button (right-click) to call up a context-sensitive menu about the selected object on screen

How to select menu items

Use the track ball to select, interact, and change active objects on the screen. The track ball will be required for all inspection editing tasks.

Use the left button [] to select and activate objects on the screen. Use the right button [] to call up a context-sensitive menu related to the area or object clicked. A second set of each button type is located on the left side of the podium for two-handed operation.

❖ *Note: Swapping the button assignments is not supported. The second set of buttons is to accommodate left-handed users.*

Action	Result
Point (move pointer with the track ball)	Display Tool Tip when hovered over active object
Click (Left-click) ✓	A click initiates various actions. Nothing happens when the pointer is clicked on a disabled object.
Double-click ✓ ✓	A double-click initiates various actions. For example, edit an inspection.
Right-click ⓘ	Display a context-sensitive menu when you click on an enabled object. The context-sensitive menu often contains functions that are also available in a menu bar or other screens. For example, add a point to a polygon.
Drag (hold the left button while moving the track ball)	Examples: move a selected Region of Interest (ROI) around an image or move an inspection in a Tree View to change the order of execution.

Mechanical keyboard (MKB)

The system supports the temporary connection of a conventional mechanical keyboard using one of the available **USB ports** (on page 75). This keyboard will mostly be used for system level tasks such as BIOS configuration, Network configuration, and Operating System level setup.



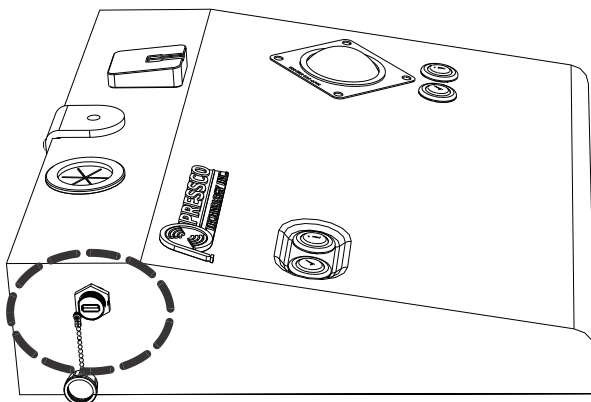
The keyboard:

- Is primarily used by Pressco Field Service Engineers
- Is stored inside the Vision PC chassis
- Requires a stable location when in use

USB Ports

There are USB ports available to back up or transfer data, and also to connect the optional mechanical keyboard. One is mounted on the side of the user interface pedestal.

Some touch screen monitors have additional USB connectors on the side of the monitor.



Biometric login device

The Biometric Identification login device is used to log in and out of the Intellispec system. This device is optional and must be purchased with the system.



To log in with this device, press your finger to the device. The following are conditions for use:

- You must use the same finger as initially set up by your administrator
- If you do not know how your account was set up (or which finger you used), contact your administrator
- If, after three tries, the Intellispec does not recognize your finger print, you must log in using the **on screen keyboard (OSK)** (see "**On Screen Keyboard (OSK)**" on page 77))

Chapter 9

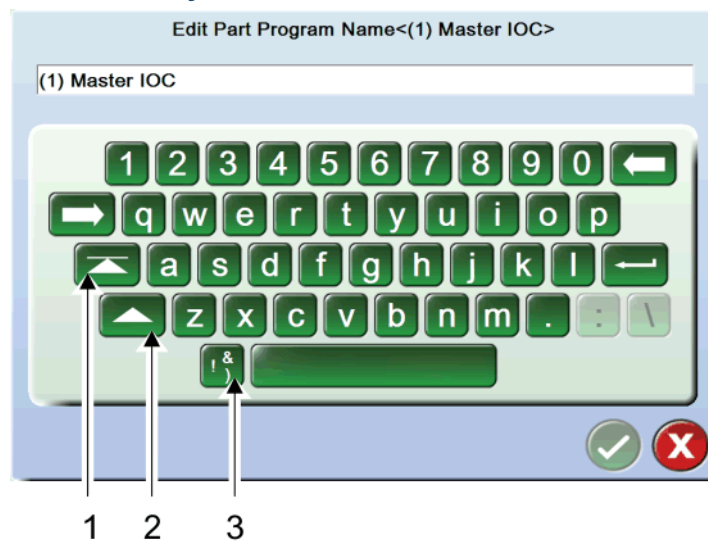
Software Overview

This section describes the regions of the user interface and how to navigate through the software. It also describes how to select items and how to use the user interface buttons.

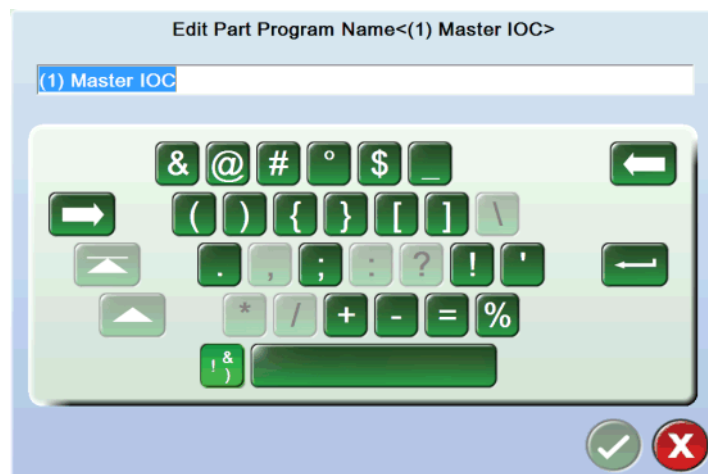
On Screen Keyboard (OSK)

Keyboards will be displayed depending on what kind of input is needed. Other keys are available, depending on your language. Keys may be grayed out if not applicable to the current operation.

Alphanumeric keyboard



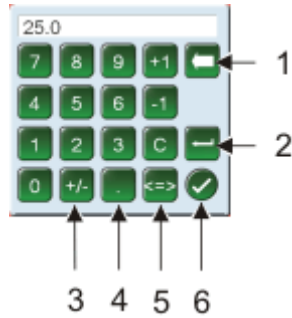
- 1) - **Shift lock** button - capitalizes all letters until you press this button again.
- 2) - **Shift** button - capitalizes one letter, then returns to uncapitalized letters automatically.
- 3) - **Symbols** button - provides additional keys, shown below.



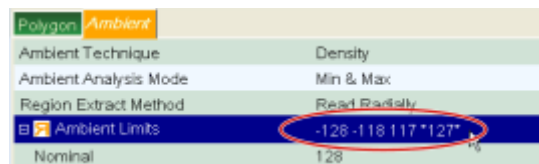
Numeric keyboard

The numeric keyboard is displayed when the input field requires a numeric entry. Most of the buttons are self-explanatory. Additional buttons are described below.

❖ Note: some buttons are not displayed if they are not appropriate for that field.



- 1) - **Backspace** - removes a digit
- 2) - **Enter** - populates the field in the Intellispec screen without closing the keyboard. This is useful if you want to test a value and see the results of the change immediately.
- 3) - **[+/-]** makes the number positive or negative
- 4) - **[.]** available only if a decimal number is valid in the input field
- 5) - **[<=>]** cycles to the next limit of the parameter. If the parameter has more than two limits, then asterisks will surround the selected value in the menu.



- 6) - accepts your changes and closes the numeric keypad

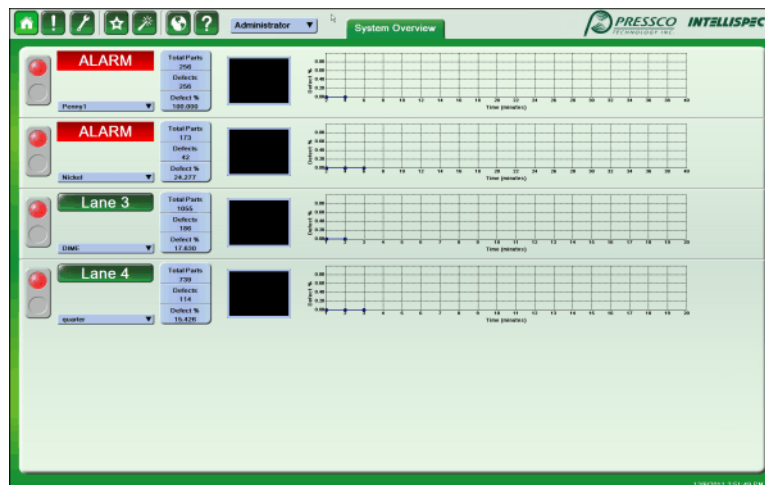
User Interface Display - Four Levels

The display on the user interface has four levels for viewing:

❖ Note: when you switch between System Overview and Lane Overview modes, you will see one screen 'minimize' to the task bar while your selected screen is displayed. This is normal.

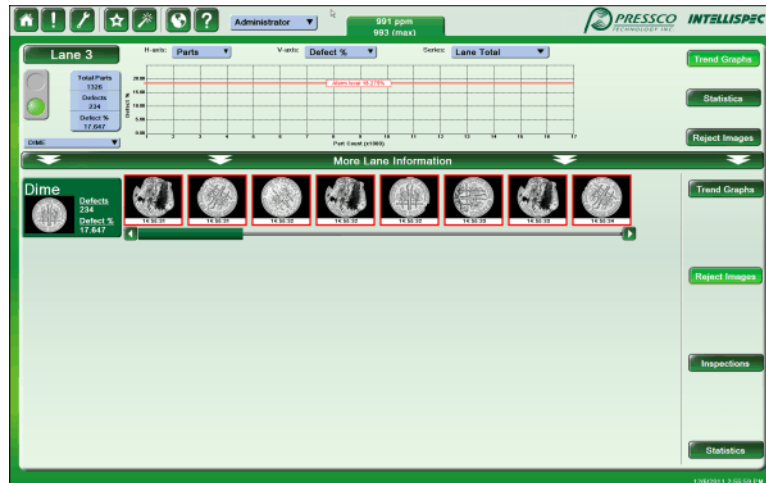
➤ To view the four viewing levels:

1. Select Home to go to level 1, System Overview.
 - **System Overview** - Displays information that represents the complete system as well as a thumbnail line for each Lane that is configured.



2. Select a Lane button to go to level 2, Lane Overview.

- **Lane Overview** - Displays information for a particular Lane as well as a thumbnail line for each sensor used in that Lane.



3. Select a Sensor button to go to level 3, Sensor Overview.

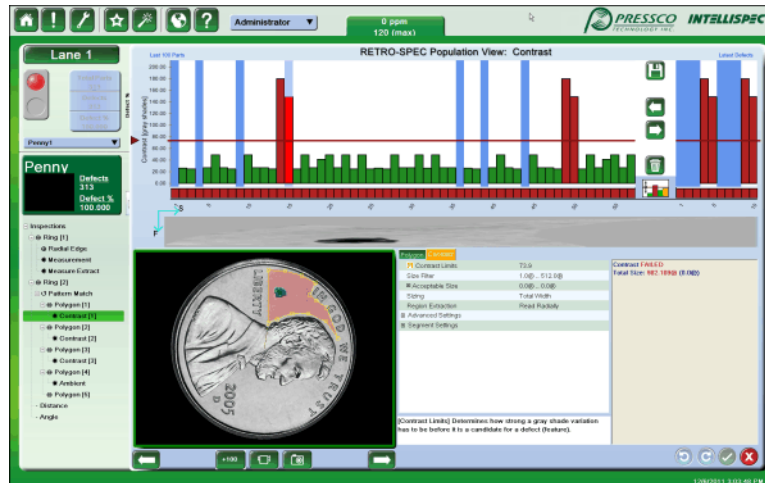
- **Sensor Overview** - Displays information for a particular sensor, including an image area, sensor statistics, a graphics area that displays user-selectable graphs, and a user-selectable inspection list.



4. Double-click an inspection name in the Analysis Inspections list to get to level 4, Inspection Screen.

❖ *Note: Some menu items are only available to advanced level users.*

- **Inspection Screen** - Double-click on any inspection name to see this view, which allows you to see inspection parameters and make changes if necessary.



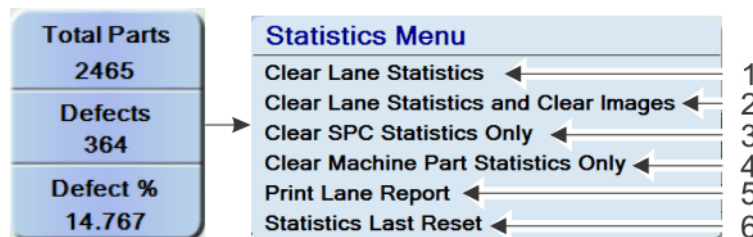
5. Click the exit button  to go back to level 3 Sensor Overview mode.

Statistics menu

Use the Statistics menu in the Lane Overview screen to view, reset, or print statistics.

❖ *Note: Some menu items are only available to advanced level users.*

To view the Statistics menu: Select a Lane button  | Click over a statistics box.



1) - Clear Lane Statistics

Clear the statistics for the lane only.

2) - Clear Lane Statistics and Clear Images

Clear the statistics for the lane and empty the defective image buffer.

3) - Clear SPC Statistics Only

(Only available if you have Retro-Spec inspections enabled to keep SPC data) Clear the statistics statistical process control. See Statistical Process Control.

4) - Clear Machine Part Statistics Only

(Only available if machine part correlation is enabled on your system) Clear the statistics for the machine parts. See Machine Part Correlation.

5) - Print Lane Report

Send the lane statistics report to the default configured printer.

6) - Statistics Last Reset

Display the date and time when the lane statistics were last reset.

Menu Toolbar



- 1) - Home - Go to the System Overview Screen
- 2) - **Alarms** (on page 85)- Clear, view, and set alarms
- 3) - **Tools menu** (on page 107) - Configure system settings, reports, hardware, part tracking, rejectors, part setup, and more
- 4) - Star menu - Take screen shots and manage background tasks
- 5) - Wizards - Walk By Setup
- 6) - **Language** (on page 81)
- 7) - **Help** (on page 82) - Access the help documents, support package utility, remote support, launch Windows Explorer, and determine software version

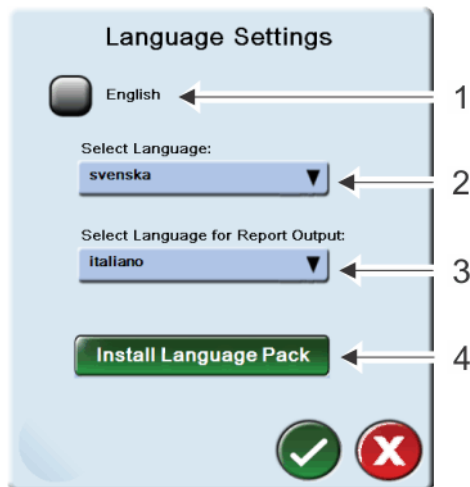
Language



Select a language.



- ❖ *Caution: The Language settings dialog (shown below) is the only place to change language, including number and date/time formatting. These settings must NOT be made in the Windows configuration, where the computer's locale must remain at US English. Otherwise, you may encounter errors and lose critical information.*



1) - English

If this box is checked, the names of the available languages are displayed in US English (example: *Swedish* instead of *svenska*).

2) - Select Language

Select the language to display on the user interface.

3) - Select Language for Report Output

Select the language for the reports, such as the Lane Report from the **Statistics menu** (on page 80).

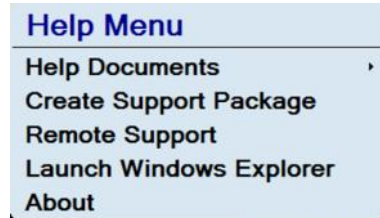
4) - Install Language Pack button

When a new language is available, use this option to install the proper files. You will receive instructions from Pressco to install the language pack.

Help

Select the Help icon  to:

- use the system manuals
- create a support package
- access Pressco remote support
- open Windows Explorer (administrators only)
- obtain your current software version



➤ *To access the user manuals:*

1. Select the Help icon .
2. Select Help Documents, then select a manual from the list. The user manual is displayed.

Chapter 10

User Accounts and Login information

Log in and log out

➤ *To log in:*

-  Select the **Log In** button. Enter your password.
- With the optional **biometric sensor**: Press your finger to the sensor.
 - The system logs you in. If the system fails to recognize your identity after three attempts, then log in through the log in dialog box.

➤ *To log out:*

-  Select the button with your name, then select the **Log Out** button.
- With the optional **biometric sensor**: Press your finger to the sensor. The system logs you out.

❖ *Note: When another users logs in, the system automatically logs you out.*

Switching users

The Switch Users option from the Log In menu logs out the current user, and allows a new user to log in.

➤ *To switch users:*

1. Click the Log In button (which has the current user's name displayed).
2. Select Switch Users from the menu.
3. Select the new user name from the drop-down menu.
4. Enter the new user's password. The new user is logged in. The previous user is logged out.

➤ *If you have a biometric sensor:*

Press your finger to the biometric sensor device to log in. The previous user will be automatically logged out by the system.

Changing your password

The Change Password function is available to all users.

❖ *Note: an Administrator can reset a password if necessary.*

➤ *To change your password:*

1. Log in.
2. Select the Log In button to see the Log In menu.
3. Select Change Password. The Change Password dialog box is displayed.
4. Enter your Old Password.
5. Enter a New Password.
6. Confirm your New Password.
7. Select the OK button  to accept the changes. The dialog box closes and your password is changed.

Chapter 11

Alarms

There are three levels of alarms: System, Lane, and Sensor alarms. Most of these are configurable. The table below lists the alarms, possible causes for triggering the alarm, the reset mechanism, and color of the indicator on the light tree. Also refer to the **light tree status** (on page 87) for more information about the lights.

The information in this section is valid as of software version 5.2.042 and 5.3.042

❖ *Note: Alarms are recorded in the system **log reader** (on page 107), even when the alarms are automatically cleared.*

Alarm Name	Cause	To Reset:	Color in light tree
System Alarms (see "System Alarms Description" on page 89)			
Note: If a system alarm occurs, an alarm icon is displayed in the lower right of the screen (in the Windows system tray)			
UPS	Battery is dead.	Replace battery Reset screen alarm	Not applicable (N/A)
	Or: Plant power is lost and the UPS shutdown time is exceeded. The Intellispec shuts down.	If plant power is restored before the Intellispec shuts down, then the alarm is automatically cleared. Otherwise, restart the system.	N/A

Alarm Name	Cause	To Reset:	Color in light tree
Over temperature	CPU temperature exceeds highest recommended operating temperature. The Intellispec system shuts down. You must wait till the processor cools before resuming operation.	Reset screen alarm	N/A
Lost network connection	If the plant network is configured to communicate with the Intellispec and the network connection is lost, a lost network icon appears in the Windows system tray	Restore plant network connection	N/A
Lane Alarms 			
Percent Defects ¹	Percentage of defects exceeds the set limit	Reset alarm on screen	 Red
Offline ¹	Lane goes offline	Reset alarm on screen	 Green = system is online  Red = system is offline
Chute Full ¹	Reject chute is full	Clear chute Reset alarm on screen	 Red
Blow Molder Door Open ¹	Blow molder door is open	Close blow molder door, which automatically resets alarm	 Red
Power Status ¹	Lane AC Power is lost	Automatic	 Red = AC power is lost  Blue = power is OK
Good Parts ¹	Used as a part counter. When specified number of parts is reached, then alarm is triggered.	Reset alarm on screen	 Red
Jam at Reject Confirm ¹	The reject confirm path has been blocked too long	Reset alarm on screen	 Red
Missed Reject ¹	System missed rejecting a part. Works with Reject Confirm.	Reset alarm on screen	 Red
System Error ¹	Part tracker or other internal system errors	Reset alarm on screen	 Red
Sensor Alarms 			

Alarm Name	Cause	To Reset:	Color in light tree
Percent Rejects ¹	Percentage of rejected parts exceeds the set limit	Reset alarm on screen	 Red
Excessive Rejects ¹	Excessive number of rejects	Reset alarm on screen	 Red
Excessive Warnings ¹	Excessive number of warnings	Reset alarm on screen	 Amber
Consecutive Defects ¹	Too many consecutive defects	Reset alarm on screen	 Red
System Error ¹	Missed part, missed acquisition, missed result, or other internal error	Reset alarm on screen	 Red

¹ If you want to connect an external monitoring device such as a PLC, an optional Extended I/O board is required for each lane.

Light tree status

The lights on the optional light tree will turn on, off, or blink depending on status of certain hardware. Each lane has its own light tree. The table below lists the different states for each light.

Light color	Condition	What it means
Red	On - steady	Alarm condition
Red	On - blinking	Part tracker board lost communication with the host PC or has an error and needs to initiate an alarm
Red	Off	No alarm (OK)
Amber	On	Warning alarm condition
Amber	Off	No warning (OK)
Amber	0.5 second flash	System automatically resets Asynchronous Correlation FIFO (not used in all systems)
Green	On	Lane is online
Green	Off	Lane is offline
Blue	On	Part tracker board has power (OK)
Blue	Off	Part tracker board has no power

Viewing and Clearing Alarms

Use the View/Clear Alarms menu to see which alarms are enabled and disabled.

To get to the **View/Clear Alarms** menu, select an Alarm button

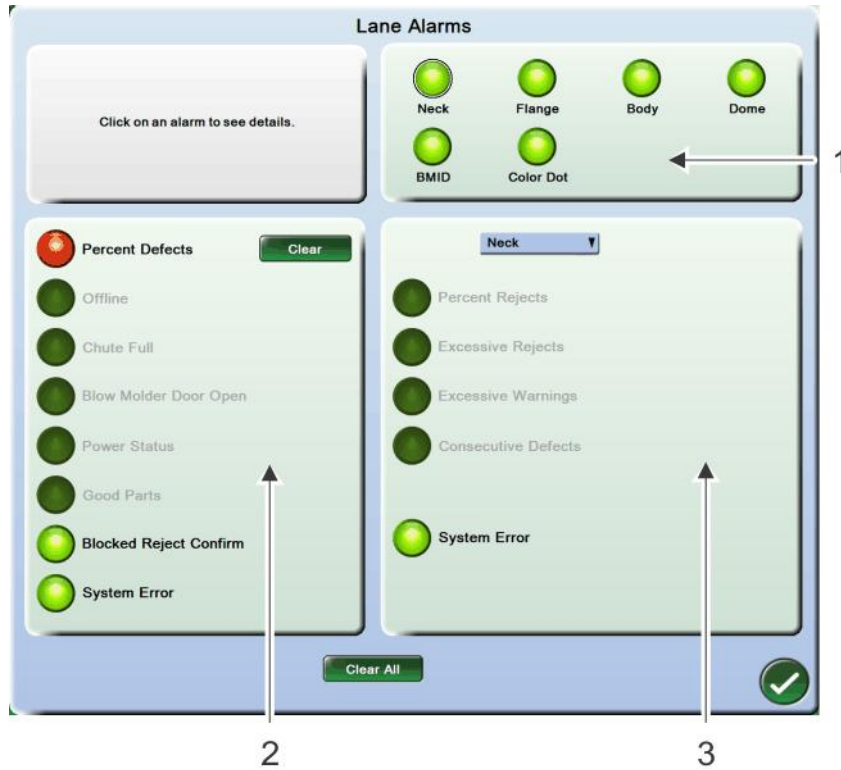
ALARM 

➤ **To clear an alarm:**

- Select the **Clear** button next to any alarm to clear a single alarm. Or:
- Select the **Clear All** button at the bottom of the screen to clear all alarms.

❖ *Note: some triggered alarms may be from another sensor - select the red sensor indicator [in item 1] to see that sensor's alarms*

❖ *Note: The LED with a white circle around it in the list of sensors [item 1] is the selected sensor*



1) - Sensors in the selected lane. Select an LED to select a sensor.

2) - Lane alarms

3) - Sensor alarms. Use the drop-down menu to select a sensor.

The indicators in this screen show whether an alarm is enabled, and whether it is triggered.



- Green Off - the alarm is not enabled nor triggered



- Green On - the alarm is enabled, but has not been triggered



- Red On - the alarm is both enabled and triggered

➤ **To view when an alarm was triggered and who last cleared it:**

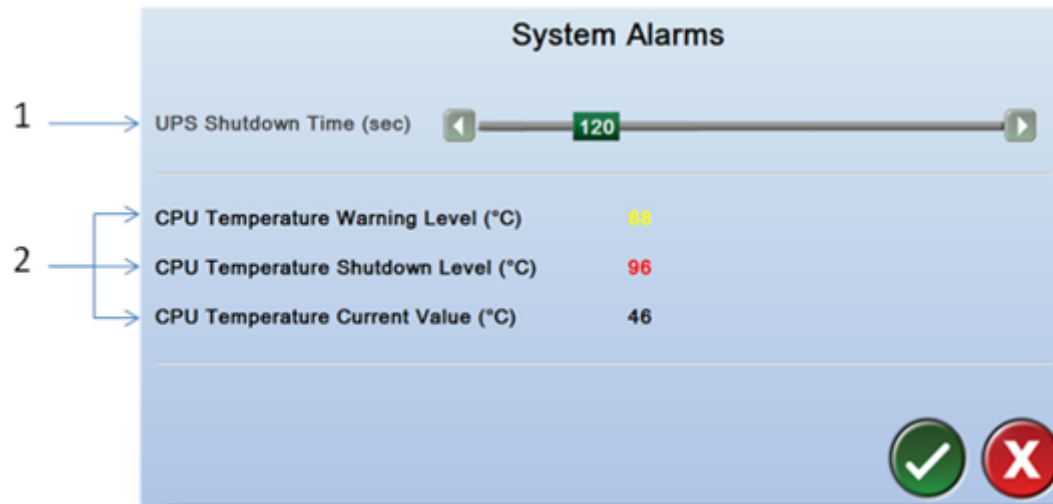
Select an LED in the View/Clear Alarms screen.



System Alarms Description

The system alarms are the UPS (uninterruptible power supply) and CPU temperature alarms. You can configure the UPS shut down time.

To get to this menu: select Home  | Alarms .



1) - **UPS Shutdown Time** – The number of seconds that the UPS will maintain power to the system if AC power has been lost. The Intellispec system shuts down after this time period. This allows for a normal Windows shutdown.

2) - **CPU Temperature** – If a multiple core computer is used, the highest temperature is displayed. If the shutdown CPU temperature is reached, the Intellispec system shuts down.

Chapter 12

Graphs and Image Displays

Several graphs are available on the user interface to help you view inspection trends. This section discusses the buttons on the right side of the screen in the Lane Overview and Sensor Overview modes.

Trend Graphs



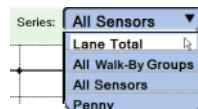
➤ **To view the Lane trend graphs:**

1. Select a lane (click a Lane n button).
2. Click a **Trend Graphs** button on the right side of the screen. The trend graph is displayed.

❖ *Note: There are two Trend Graphs buttons available. One is for the lane; the other is for the sensor. If you are viewing **Lane Overview** mode, then the trend graph in the upper screen is where you select the viewing options. The trend graphs in the lower screen follow the settings from the upper screen. In **Sensor Overview** mode, you can select viewing options separately within the upper and lower screens.*

Trend graphs are available to view statistics based on specified criteria. These graphs are available for each lane and each sensor within that lane. You can select criteria for the H-axis, the V-axis, and Series. If you have an inspection enabled that collects Retro-Spec Statistics, then an additional column of **Inspection** data is available.

For Trend Graphs, you can select which data to display. Select from the Series drop-down menu.



Lane Total

Statistics are averaged for all sensors within the lane.

All Walk-By Groups

Statistics for inspection groups. These groups are defined in the Walk By Graphic setup, and pertain to a specific area of a part.

All Sensors

Statistics for each sensor.

Individual Sensors [names vary]

Statistics for only the selected sensor.

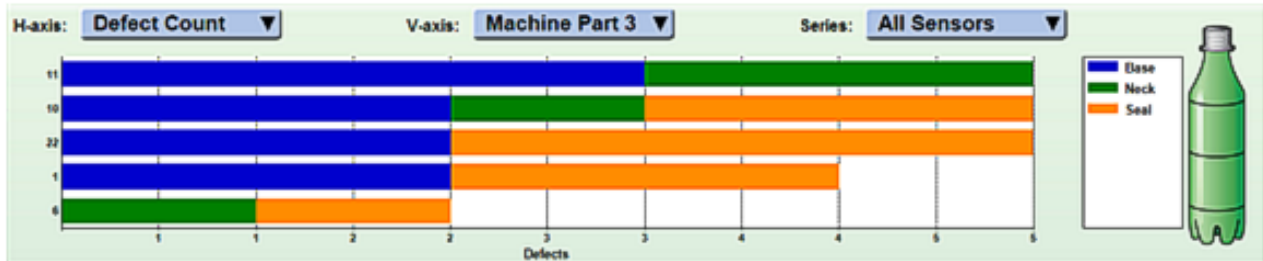
Note: A key (to explain color-coding and data point shape) is displayed to the right of the graph for All Walk-By Groups and All Sensors.

Machine Part Graphs

Machine Part Graphs are available when you have the Correlation option installed. Machine Parts Graphs display defect information for each machine part. Below is a list of possible combinations for Defect % and Defect Count.

H-axis	V-axis	Series
Defect %	Machine Parts	Lane Total All Sensors
Defect Count	Machine Parts	Lane Total All Sensors

An example graph is displayed below. It shows defects for a machine part type, and the number of defects correlated to each sensor.

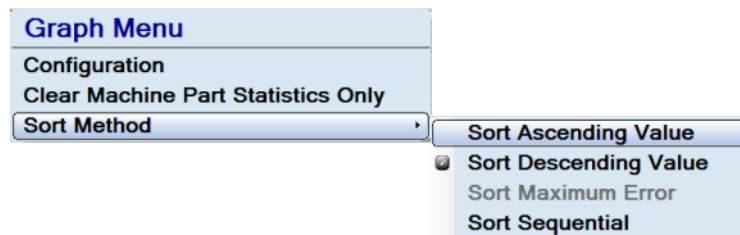


Sort Data in Graphs

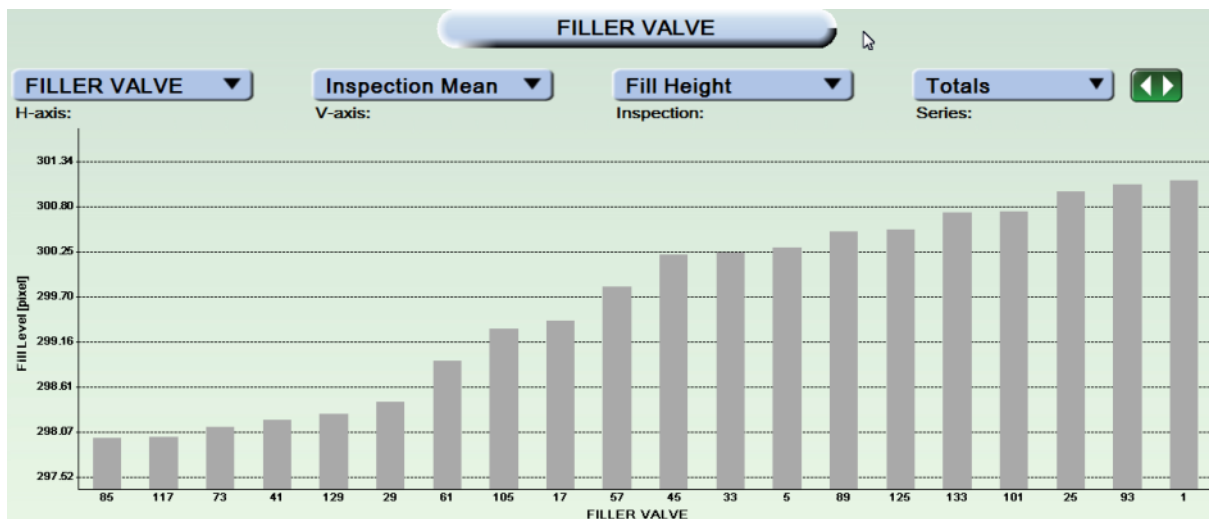
Change the order of the displayed data in the Trend Graphs or Machine Part Graphs (if configured).

❖ *Note: when you change sorting order, it affects the **Trend Graphs** or **Machine Part Graphs** in the upper and lower screens. Other graphs are not affected.*

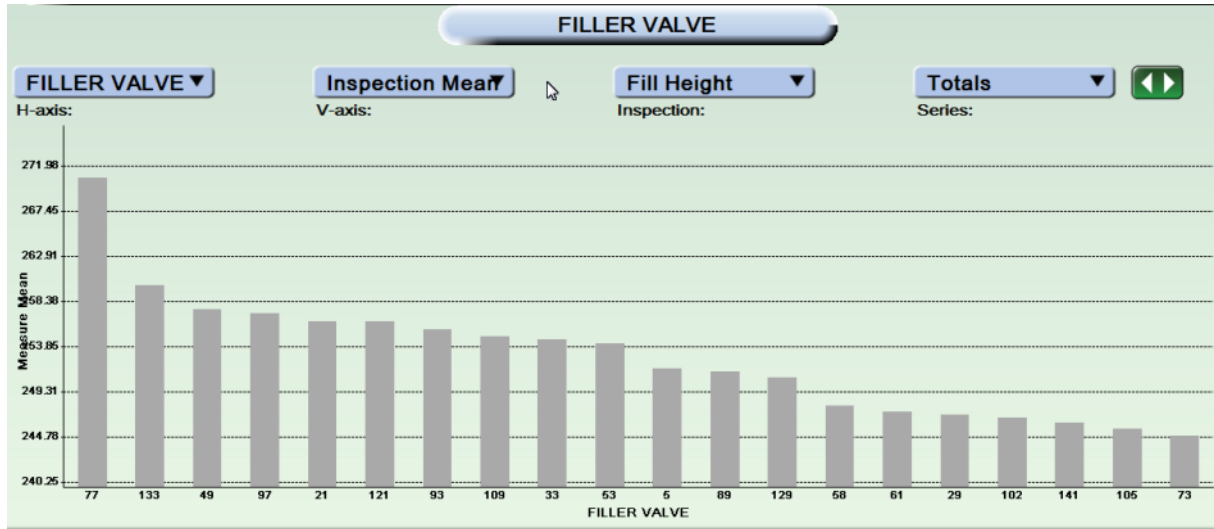
To sort the graph data: Right-click over a graph | select Sort Method | select an option. The data on the graph is sorted. The options are explained below.



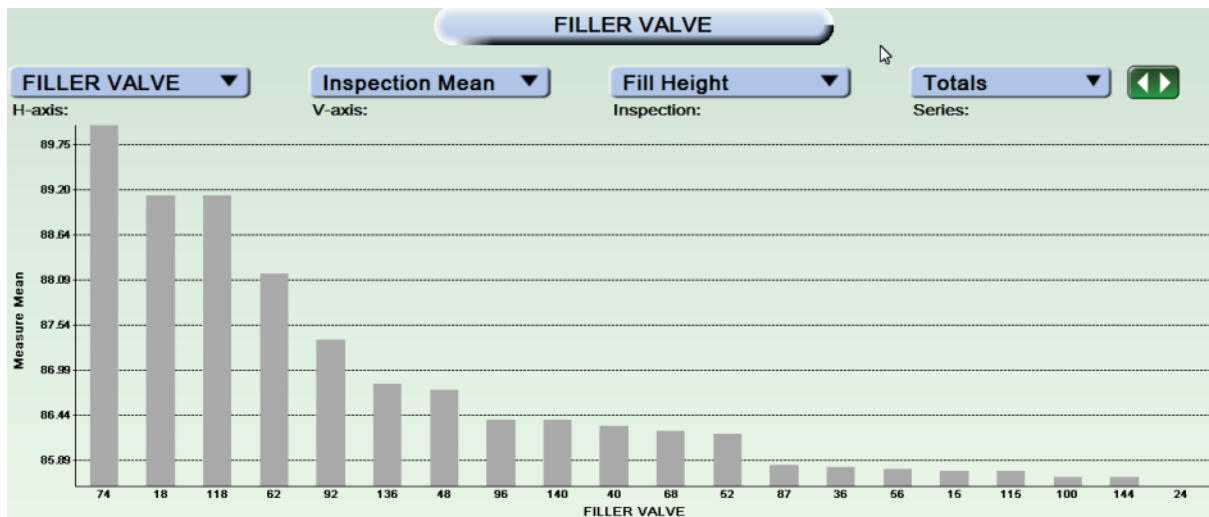
- **Sort Ascending Value** – Sort from low to high result. In the example below, the machine part with the highest number of defects is shown on the right side of the graph.



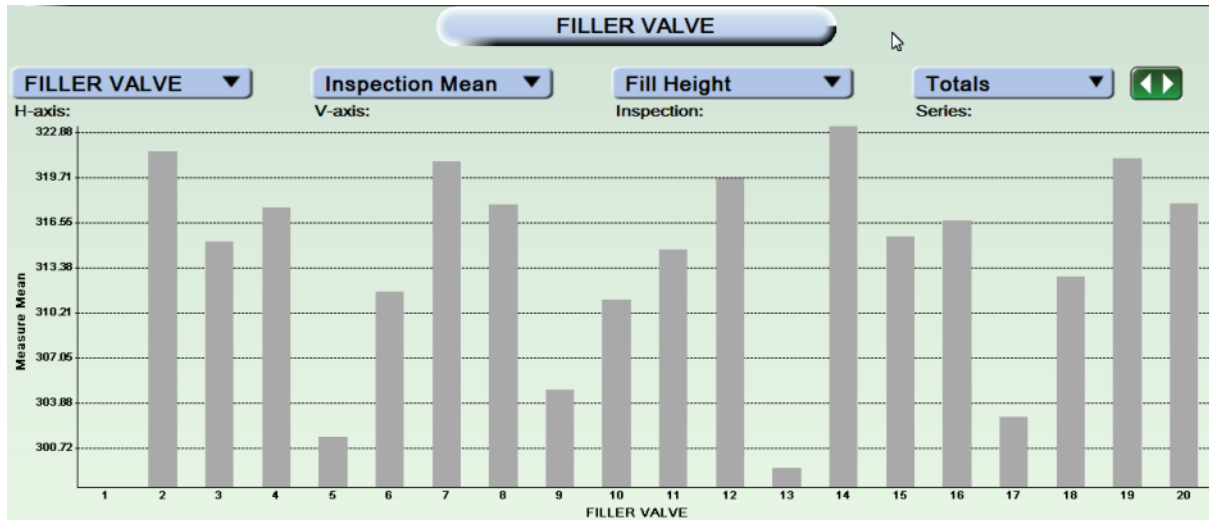
- **Sort Descending Value** – Sort from high to low result. In the example below, the machine part with the highest number of defects is shown on the left side of the graph.



- **Sort Maximum Error** – [Available when Keep Retro-Spec Statistics is enabled for an inspection, Totals is selected for the graph Series, and Inspection Mean is selected for V-Axis] Sort the data by machine part where the highest peak shows the furthest value from nominal, as an absolute value.



- **Sort Sequential** – Display an ordered list of machine parts.



Statistics Grid



The Statistics Grid displays information about each Sensor. There are two types of Statistics Grids: Lane and Sensor.

Lane Statistics Grid

The Lane Statistics Grid (in Lane Overview mode) displays general information about each Sensor. It shows the Total number of parts run, Sensor, Defects, Defect %, Last N, and Last N %.

Show: Sensors		Detail: All				
Sensor		Total	Defects	Defect %	Last N	Last N %
Rivet		56748	56748	100.000	953	95.300
Panel		56748	56748	100.000	953	95.300

Sensor Statistics Grid

This grid is available when you display Sensor information. It shows specific information for each sensor, including Inspection, Total number of parts run, Defects, Defect %, Last N, and Last N %.

Inspection	Total	Defects	Defect %	Last N	Last N %
Pattern Match	56748	56748	100.000	953	95.300
Radial Edge	56748	0	0.000	0	0.000
Ring	56748	0	0.000	0	0.000
Ring	56748	0	0.000	0	0.000

❖ *Note: you can **configure** (see "Statistics Grid options" on page 95) the statistics display. Your system may not display all of the above-mentioned items.*

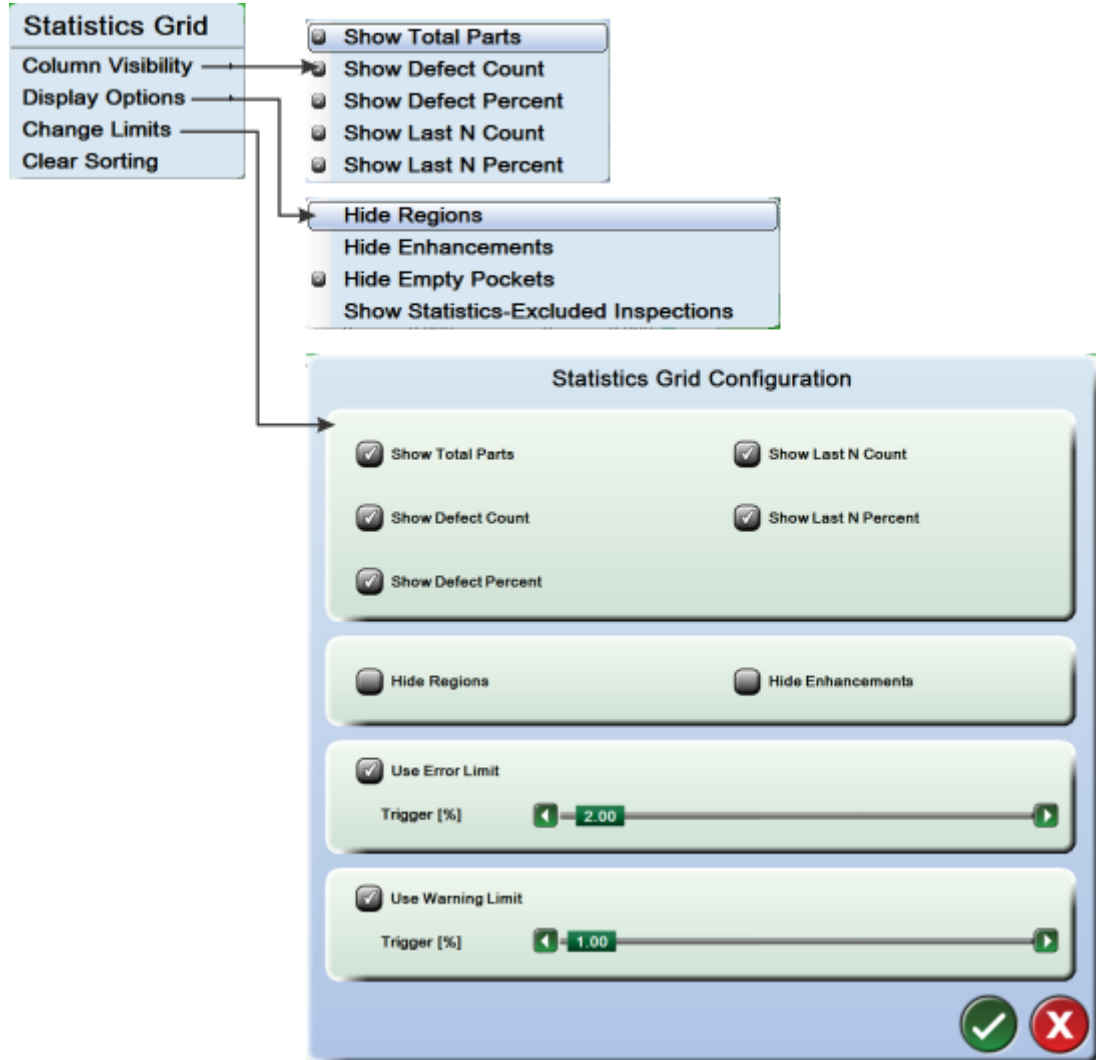
Sorting order

To sort any column in ascending or descending order, select the button at the top of the column. Select it again to toggle to the opposite order. Right-click to clear sorting in the statistics grid.

Inspection	Total	Defects	Defect %	Last N	Last N %
Pattern Match	56748	56748	100.000	953	95.300
Radial Edge	56748	0	0.000	0	0.000
Ring	56748	0	0.000	0	0.000
Ring	56748	0	0.000	0	0.000

Statistics Grid options

These settings are applied to all statistics grids, whether in the Lane Overview or Sensor Overview mode. Right-click over any statistics grid to see the options. These are explained below.



Column Visibility

The number of columns in the grid.

Display Options

The number of rows in the grid. This only affects the statistics grids in the Sensor Overview level.

Hide Regions

Hide regions such as Ring, Adaptive, or Rectangle from the grid.

Hide Enhancement

Hide enhancements such as Clipping, Stretch Grayshades, or Power Filter.

Hide Empty Pockets and Show Statistics-Excluded inspections

Show or hide Empty Pocket or Statistics-Excluded inspections.

Change Limits

Change the number of columns and rows of the grids in the first two sections of the menu. These are the same as Column Visibility and Display Options.

Use Error Limit

Causes the **Defect %** and **Last N %** columns to display in red if the trigger percentage is exceeded. This allows you to see these statistics from a distance.

Use Warning Limit

Causes the **Defect %** and **Last N %** columns to display in yellow if the trigger percentage is exceeded. This allows you to see these statistics from a distance.

Clear Sorting

Puts the sorting order back to the default setting.

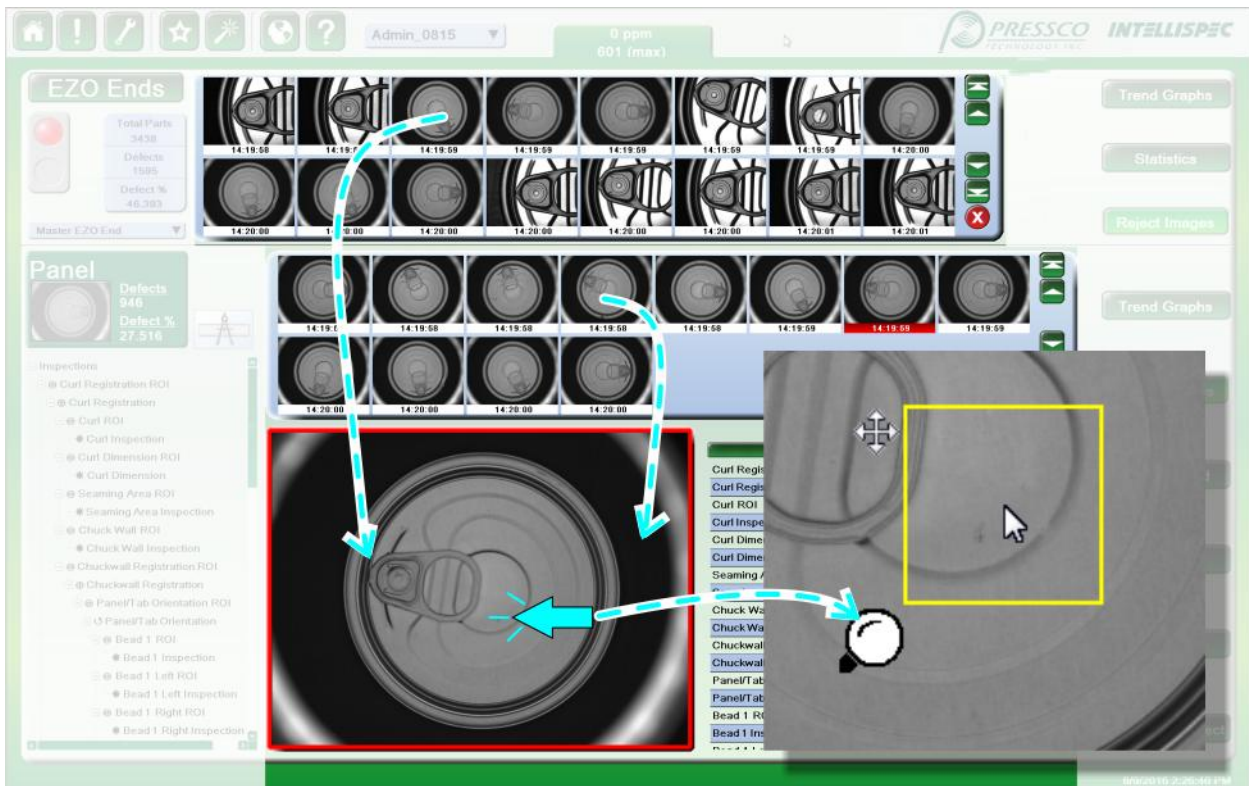
Reject Images

Reject Images

Reject Images are images from the last 100 defects from a sensor (or all sensors for Lane Overview mode). Select a **Reject Images** button. Note: there are buttons for **Lane** and **Sensor** levels.

Lane Reject Images show failed images from different sensors.

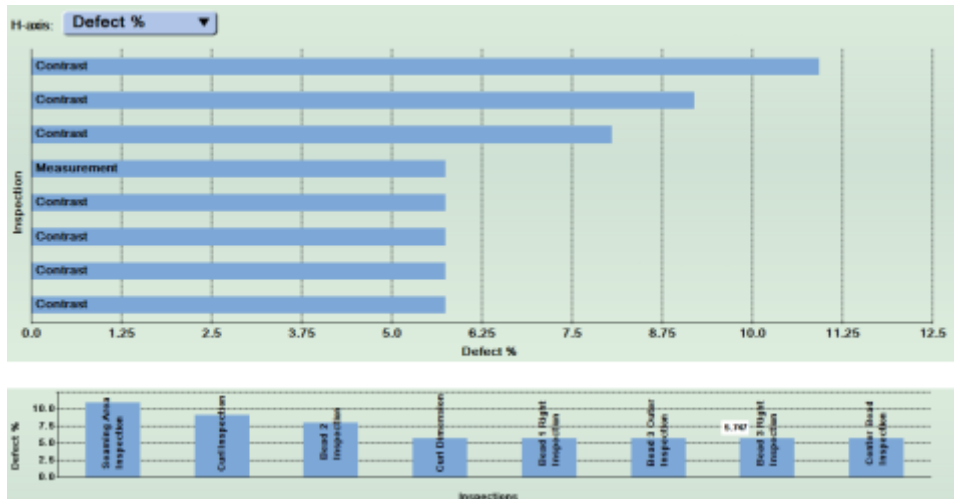
Sensor Reject Images show failed images from that sensor only.



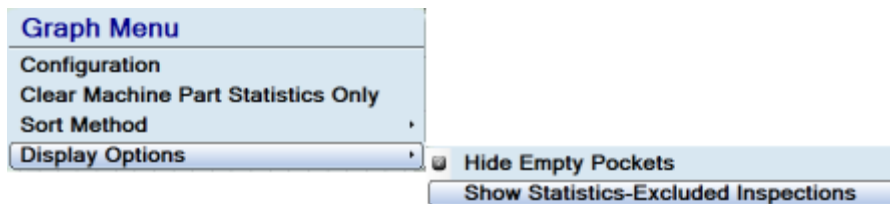
Inspections graph



Select the **Inspections** button to display the Defect Count or Defect % for the selected sensor. It displays the failed inspections in descending order of failure. The example below shows the graphs in both Lane Overview and Sensor Overview modes.



When you right-click over the graph, you can choose to view or hide Empty Pocket or Statistics-Excluded inspections.



Walk By Graphic



This is a graphic representation of a part so that you can quickly identify which area of the part is failing. It is called Walk By because you can quickly walk by the Intellispec and look at the graphic to determine the status of inspection:

- **Green** = passing parts
- **Yellow** = warning. The spoilage rate is approaching, but has not yet reached a critical level. You can make changes to the manufacturing process before the failure rate gets too high.
- **Red** = failing parts

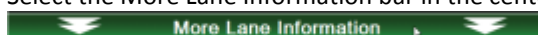
Set up warning or failure limits in Walk By Setup.

There are two Walk By Graphics:

- A **small** Walk By Graphic is displayed in System Overview, Lane Overview, and Sensor Overview modes
- A **large** Walk By Graphic can be displayed in Lane Overview mode

➤ **To see the large Walk By Graphic:**

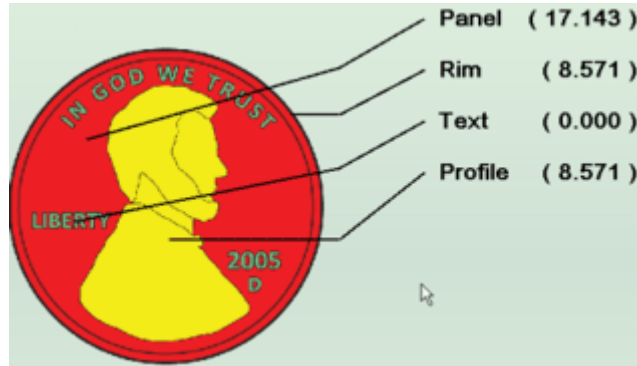
1. Select a Lane button .
2. Select the More Lane Information bar in the center of the screen.



3. Select the Walk By button on the right side of the screen.



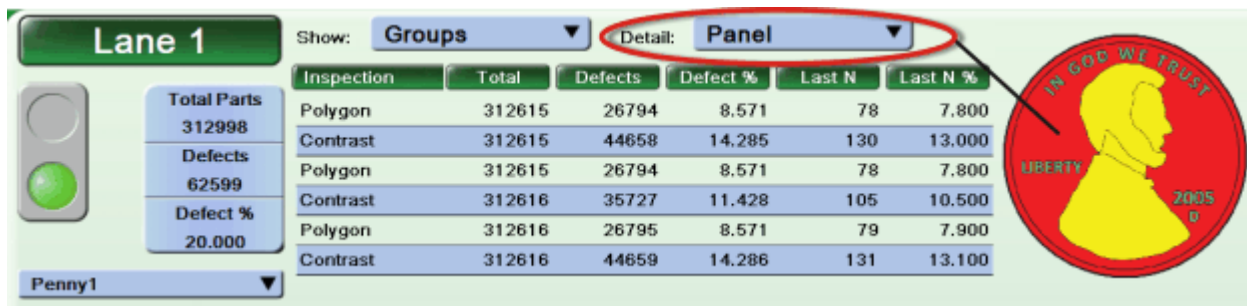
The large Walk By Graphic displays the group names, pointing to the appropriate areas on the part. It also displays the defect percentage for each of those groups, from inspection results.



Using the Walk By Graphic

View inspection information by selecting on the areas of the graphic. The example below shows:

- The Panel group was selected - all the inspections for Panel are displayed in the table
- The Panel area in the Walk By Graphic is red - The average defect % for the group of inspections exceeds the failure limit from the Walk By setup



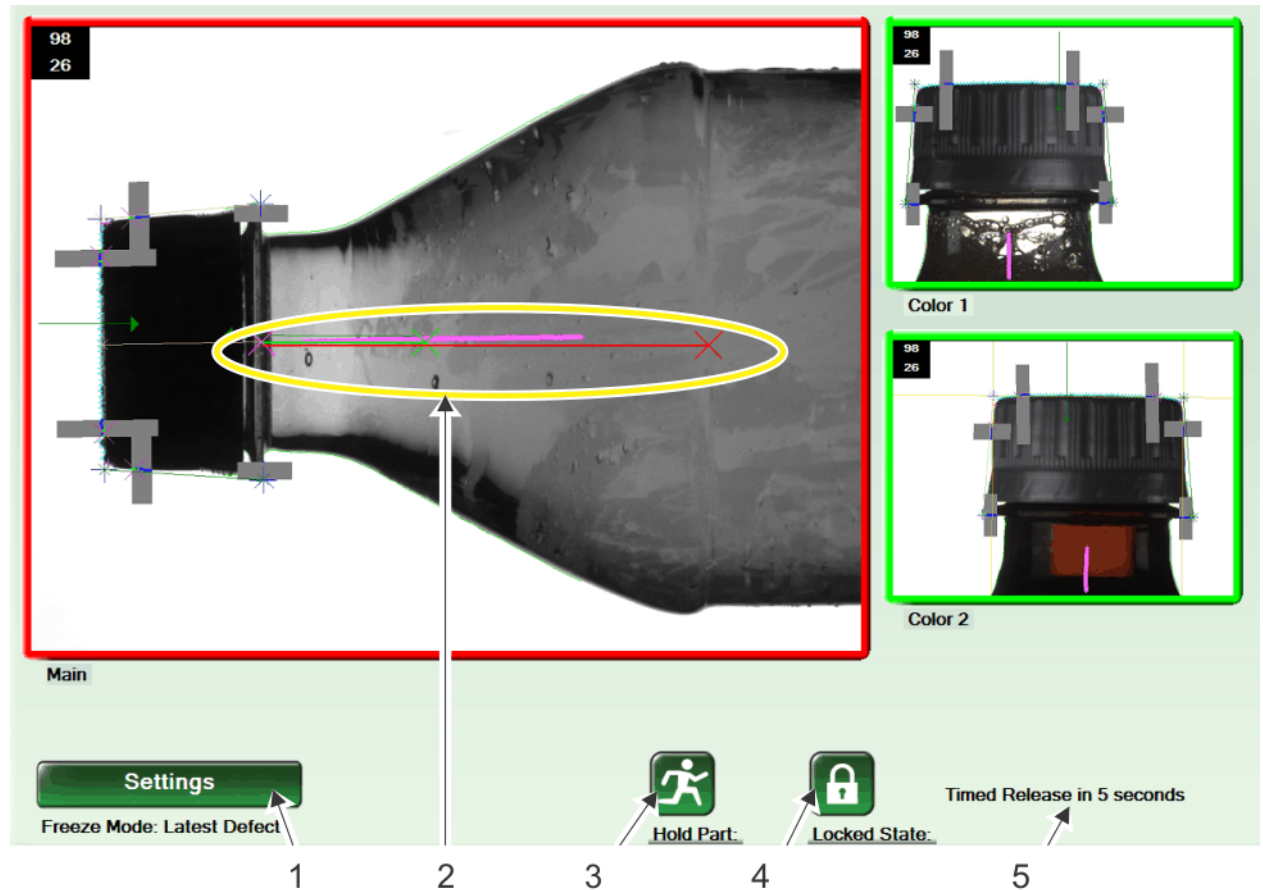
Double-click an inspection from the table to open and edit that inspection. Note: Some menu items are only available to advanced level users.

Freeze on Defect



Automatically freeze an image when a lane is online. The frozen image depends on your selection. Freeze on Defect is available from Lane Overview or Sensor Overview screens, and appears slightly different from each mode. Select the **Freeze on Defect** button from the right side of the screen to see the image(s).

The screen below is an example of Freeze on Defect images in Lane Overview mode. This lane has three sensors.



1 - Select **Settings** to go to **Freeze on Defect Setup menu** (on page 99)

2 - Graphics are optional

3 -  = Hold an image.  = Held image.

4 -  = Locked image. Select this button to release an image.  = Unlocked image.

5 - Information is displayed when the optional Timed Release feature is used

➤ **To use Freeze on Defect:**

- Select any image (while in Freeze on Defect mode) to display it as the large image.
- Right-click over any image to use the **Freeze on Defect Options menu** (on page 102)
- Select the **Settings** button to use the **Freeze on Defect Setup menu** (on page 99)

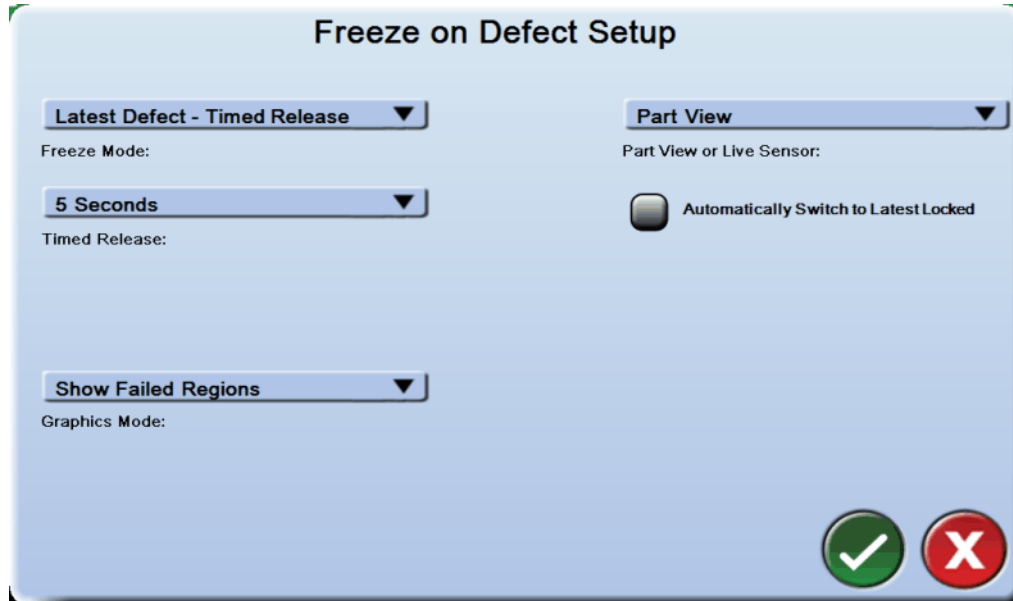
➤ **To exit Freeze on Defect:**

- Select another button on the right side of the screen (example: Trend Graphs).

Freeze on Defect Setup menu



Select the **Settings** button from Freeze on Defect mode. Menu options change based on where you entered from.



Freeze Mode

Disabled

Do not automatically hold an image. Images will be updated continuously, except if you select the Hold Part  button.

Latest Defect

Freeze the last rejected part. Each subsequent failing part will freeze on the screen until another part fails.

Latest Defect - Timed Release

Hold the last defective image for up to the specified number of seconds (set by **Timed Release**). If another defect occurs during the countdown, its image is frozen and the Timed Release countdown resets.

First Defect

Freeze the image of the first defective part after going online. The image freezes until you release it (select ) or change Freeze Mode.

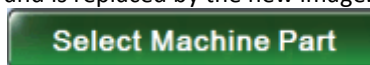
First Good

Freeze the image of the first good part after going online. The image freezes until you release it (select ) or change Freeze Mode.

Machine Part

Freeze the next part image correlated to the selected machine part. It freezes until the next correlated image becomes available and is replaced by the new image.

Use the Select Machine Part button



to choose the desired machine part.

Machine Part - Timed Release

Freeze the next part image correlated to the selected machine part. It remains on screen for the specified time, or until the next correlated image becomes available, whichever comes first. Use the **Timed Release** settings to set the display time.

Timed Release

Set the desired display time. A countdown is displayed on the screen. When the time expires, a new sensor image is displayed.

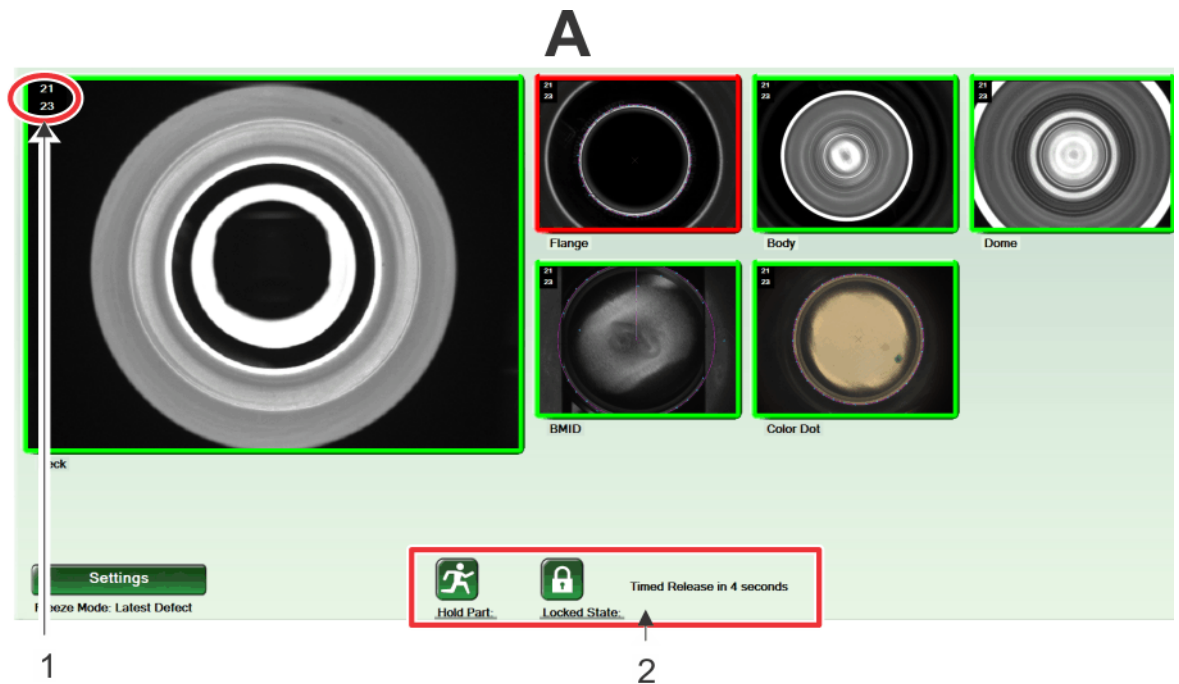
Graphics Mode

As of this publication, the only mode that works correctly is Show No Graphics.

Part View or Live Sensor

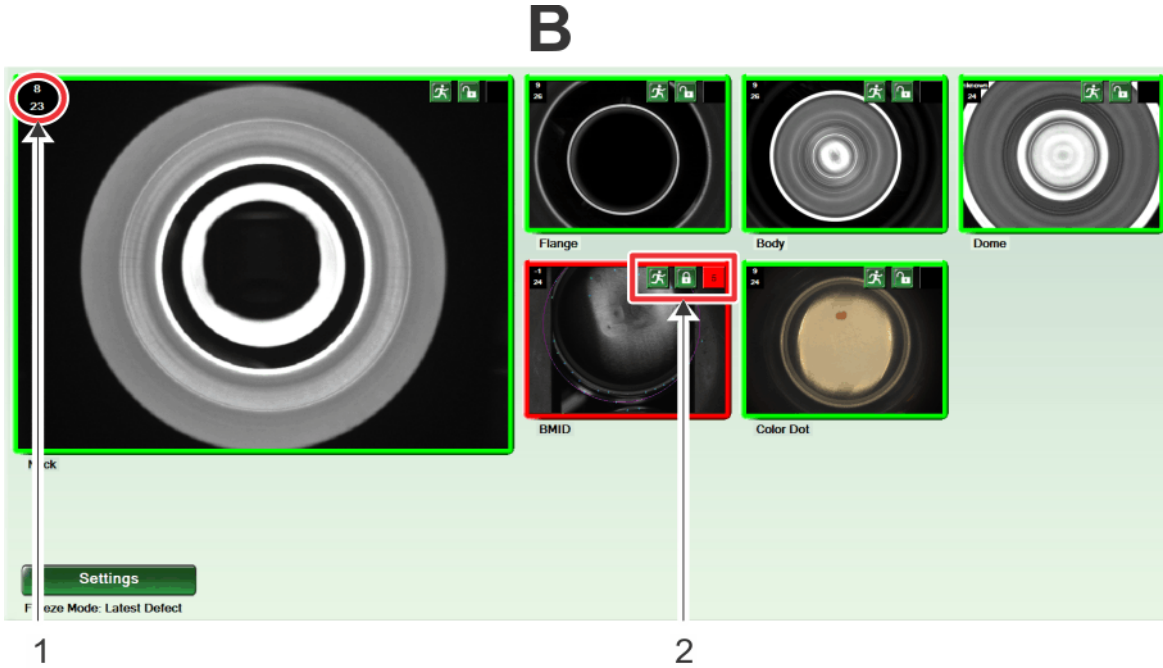
[Only if you have more than one sensor and you entered from Lane Overview mode]

Part View mode [item A below] - The images displayed are all the same part [item 1]. This is useful if you have cameras located far apart, and you only want to look at one part at a time.



A		Part View mode
B		Live Sensor mode
1		Machine parts (only if you have "Show Correlation Values in Images" checked in the Machine Part Correlation menu)
2		Freeze on Defect state

Live Sensor mode [item B below] - Displays the last inspected images. If your sensors are located far apart, the images may be different parts [item 1]. This mode is usually used when your sensors are close together, such as in a BNS application.

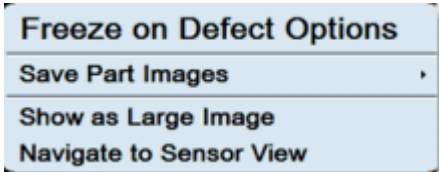


Automatically Switch to Latest Locked

[Only if you entered from Lane Overview mode] If you have more than one camera, this switches the large image to the camera that most recently met the freeze frame conditions.

Freeze on Defect Options menu

This menu is available from Freeze on Defect mode. Right-click over one of the images to see the menu.



Show as Large Image

[Available if you entered from Lane Overview mode, and the lane has multiple cameras] Display the current image as the large image.

Navigate to Sensor View

Go back to Sensor Overview mode and display the Reject Images screen for the selected sensor.

Saving Images

There are a number of ways to save an image within the Intellispec system. Images can be saved whether the lane is online or offline, except the option: "Saving Images Automatically" - that option allows you to save information while the lane is online.

Save any image: In most parts of the system, right-click over any image to save it. A Save Image menu item will be displayed. Select the desired type of image, and save it. When the system asks you where to save it, use the disk icon to browse to a location. If you are using a USB device, insert the device and browse to it. This is useful to save images to include with a **Support Package**.

More information about how to save images from different locations can be found through the links below:

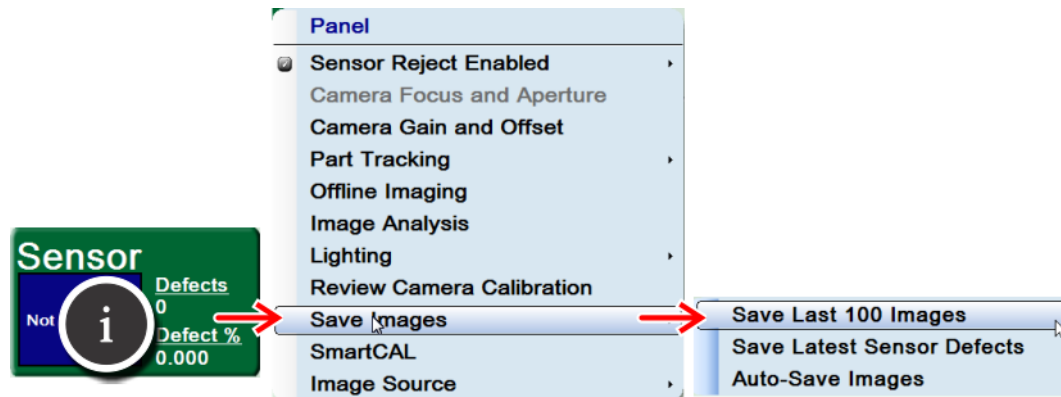
Saving Images Through the Sensor Menu (see "***Save Images Through the Sensor Menu***" on page 103)

Saving Images Automatically (on page 104)

Saving Reject Images (see "***Save Reject Images***" on page 105)

Save Images Through the Sensor Menu

Save a set of images from one sensor (up to 100 images). You can save images whether the lane is online or offline.



Save Last 100 Images

Save the last 100 images captured by the current sensor.

Save Latest Sensor Defects

Save the latest defect images shown in the Reject Images thumbnails, up to 100 images.

See also ***Save Images Automatically*** (see "***Saving Images Automatically***" on page 104)

Saving Images Automatically

Save up to 1000 images from one sensor when the lane is online. To get to this menu: Right-click a sensor button | **Save Images** | **Auto-Save Images**.

The screenshot shows the 'Image Auto-Save' dialog box with the following controls and callouts:

- 1: Selected Sensor (Main)
- 2: Save Location (C:\Pressco\Lane 1\Images\Sensor 1)
- 3: File Name (Auto)
- 4: Quantity (287) (1 .. 1000 Parts)
- 5: Skip N Parts Between Saves (0)
- 6: By Inspection (checked) -- Any Inspection --
- 7: Part Status (Passing or Failing)
- 8: Registration (Not Registered)
- 9: Use Correlation (checked)
- 10: Machine parts (FILLER VALVE, CAPPER HEAD) with checkboxes and quantity boxes (1, 1)
- 11: Stop Auto-Save button
- 12: Status window showing Auto-Save started and saved images with correlation data.
- 13: A numeric keypad with a green checkmark button.

1 - **Selected Sensor** - Select one or all sensors.

2 - **Save Location - Save To** - Select the location. To change the location, select the disk icon and browse to the desired location.

3 - **File Name** - Create a file name, descriptive of the part you are inspecting. The system automatically adds numbers and letters to the name. Example: "Auto0001_S1_P.bmp." [0001] = image 1. [S1] = Sensor 1. [P] = part passed. [F] = part failed.

4 - **Quantity** - Quantity of images to auto-save, up to 1000.

5 - **Skip N Parts Between Saves** - Check the box if you do not want to save consecutive images. Enter the number [N] of parts to skip between saved images.

6 - **By Inspection** - Only available when you have one sensor selected [in item 1]. Save images related to an inspection. Use the drop-down menu to select the inspection from the current part program.

7 - **Part Status - Part Result** - Save images that pass or fail inspection, or both. When images are saved, the file name contains [P] for passing or [F] for failing.

8 - **Registration** - Save images that failed registration [Not Registered], had a found center [Centered], or had a found center and orientation [Centered and Oriented].

9 - **Use Correlation** - [available if correlation is installed] Save images correlated to specific machine parts.

10 - **Machine parts** - [available if correlation is installed] Select the machine part(s) to save images from. Also enter a machine part number in the box provided.

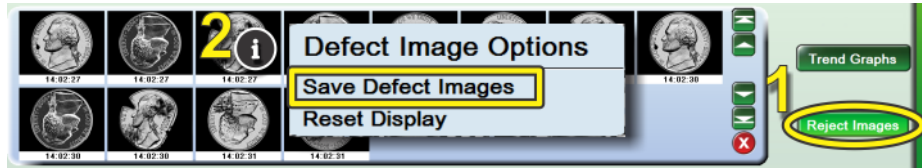
11 - **Start Auto-Save** - Select **Start Auto-Save** to start saving images. Select **Stop Auto-Save** to stop the process.

12 - **Numeric keypad**

13 - **Status** - Displays the status of the auto-save process.

Save Reject Images

Save up to 100 (*.bmp) images from defective parts. The lane can be online or offline.



Reset Display

Resets the reject image display to show all failed parts, instead of images from only one part or one inspection.

Take Screen Shot

Capture an Intellispec screen image. This is different from saving individual part images through the **Save Image** (see "**Save Images Through the Sensor Menu**" on page 103) function. A screen shot is useful to illustrate a problem to technical support, or to capture settings for future setup.

➤ To capture the current full Intellispec screen:

1. Select the Star button  | Take Screen Shot. An onscreen keyboard is displayed with a default image name.
2. Re-name the screen shot if desired.
3. Select OK to save the image. The image is saved as a Portable Network Graphic (.png) file to C:\Pressco\DataExport\ScreenShots.

Chapter 13

Tools menu

This section covers the Tools menus that occur throughout the Intellispec system. The Tools menu has relevant tools for the following screens:

- **System Overview screen** (see "**Tools menu - System Overview Screen**" on page 107)
- **Lane Overview screen** (see "**Tools menu - Lane Overview and Sensor Overview Screens**" on page 108)
- Sensor Overview screen

Tools menu - System Overview Screen

To get to this menu: Select the Home button  | Tools .

❖ *Note: Some menu items are only available to advanced level users.*

Tools Menu	
Log Reader	1
Clear System Statistics	2
Disk Imaging Software	3
CPU Temperature	4
UPS Information	5
Chart Configuration	6
Defect Writing	7
System	8
Exit System	9

- 1) - **Log Reader** - Open the Intellispec log
- 2) - **Clear System Statistics** – Clear the entire system statistics (all Lanes)
- 3) - **Disk Imaging Software** – Open Acronis Echo software for backing up system hard drive
- 4) - **CPU Temperature** – If a multiple core computer is used, the highest temperature is displayed. If the shutdown CPU temperature is reached, the Intellispec system shuts down.
- 5) - **UPS Information** – Display Uninterruptible Power Supply (UPS) information and settings
- 6) - **Chart Configuration** – Choose the Trend Graph type and the number of points for the chart in the System Overview Screen
- 7) - **Defect Writing** - [Only if Defect Database option is installed and enabled] Enable or disable defect recording for multiple lanes.
- 8) - **System** - Set system date and time or set up a printer
- 9) - **Exit System** – Shut down Intellispec software

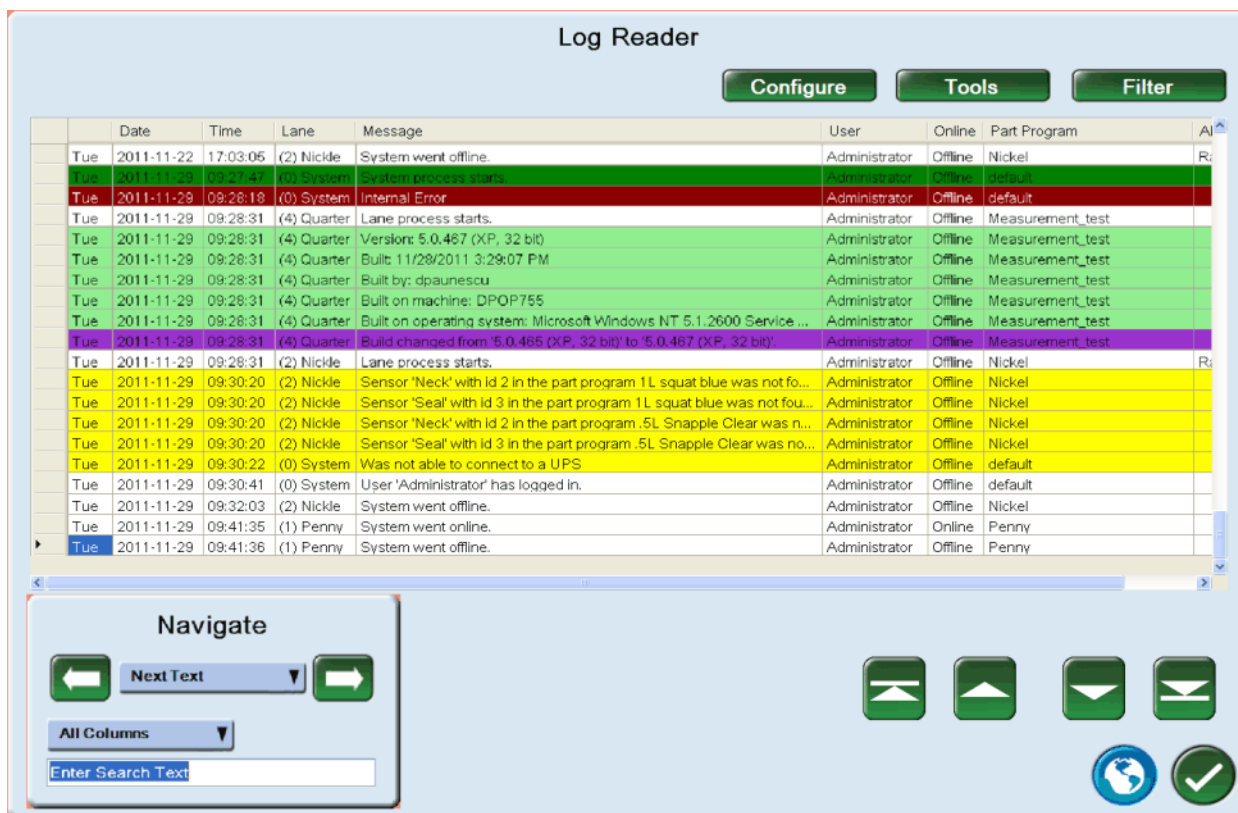
Log Reader

The log reader displays the Intellispec event history including:

- User log in and log out information
- Part program changes. Note: detailed part program changes are found in the Part Program Change Log
- Alarms, when triggered and cleared
- System errors
- System starting information
- Lane online/ offline history
- Lighting changes

Text files of the logs are stored at: C:\Pressco\Logs.

To get to this menu: select Home  | Tools  | **Log Reader.**

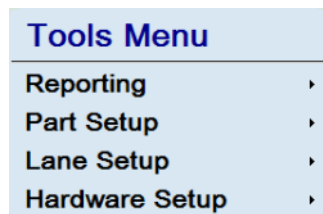


	Date	Time	Lane	Message	User	Online	Part Program
Tue	2011-11-22	17:03:05	(2) Nickle	System went offline.	Administrator	Offline	Nickle
Tue	2011-11-29	09:27:47	(0) System	System process failed.	Administrator	Offline	default
Tue	2011-11-29	09:28:18	(0) System	Internal Error	Administrator	Offline	default
Tue	2011-11-29	09:28:31	(4) Quarter	Lane process starts.	Administrator	Offline	Measurement_test
Tue	2011-11-29	09:28:31	(4) Quarter	Version: 5.0.467 (XP, 32 bit)	Administrator	Offline	Measurement_test
Tue	2011-11-29	09:28:31	(4) Quarter	Built: 11/29/2011 3:29:07 PM	Administrator	Offline	Measurement_test
Tue	2011-11-29	09:28:31	(4) Quarter	Built by: dpaunescu	Administrator	Offline	Measurement_test
Tue	2011-11-29	09:28:31	(4) Quarter	Built on machine: DPQP755	Administrator	Offline	Measurement_test
Tue	2011-11-29	09:28:31	(4) Quarter	Built on operating system: Microsoft Windows NT 5.1.2600 Service...	Administrator	Offline	Measurement_test
Tue	2011-11-29	09:28:31	(4) Quarter	Build changed from '5.0.465 (XP, 32 bit)' to '5.0.467 (XP, 32 bit)'.	Administrator	Offline	Measurement_test
Tue	2011-11-29	09:28:31	(2) Nickle	Lane process starts.	Administrator	Offline	Nickle
Tue	2011-11-29	09:30:20	(2) Nickle	Sensor 'Neck' with Id 2 in the part program 1L squat blue was not fou...	Administrator	Offline	Nickle
Tue	2011-11-29	09:30:20	(2) Nickle	Sensor 'Seal' with Id 3 in the part program 1L squat blue was not fou...	Administrator	Offline	Nickle
Tue	2011-11-29	09:30:20	(2) Nickle	Sensor 'Neck' with Id 2 in the part program .5L Snapple Clear was n...	Administrator	Offline	Nickle
Tue	2011-11-29	09:30:20	(2) Nickle	Sensor 'Seal' with Id 3 in the part program .5L Snapple Clear was no...	Administrator	Offline	Nickle
Tue	2011-11-29	09:30:22	(0) System	Was not able to connect to a UPS	Administrator	Offline	default
Tue	2011-11-29	09:30:41	(0) System	User 'Administrator' has logged in.	Administrator	Offline	default
Tue	2011-11-29	09:32:03	(2) Nickle	System went offline.	Administrator	Offline	Nickle
Tue	2011-11-29	09:41:35	(1) Penny	System went online.	Administrator	Online	Penny
Tue	2011-11-29	09:41:36	(1) Penny	System went offline.	Administrator	Offline	Penny

Tools menu - Lane Overview and Sensor Overview Screens

The Tools menu is the same in both Lane Overview and Sensor Overview screens.

To view the Tools menu: From Lane or Sensor Overview mode, select Tools .



Reporting (on page 109)

Part Setup (on page 110)

Lane Setup (on page 112)

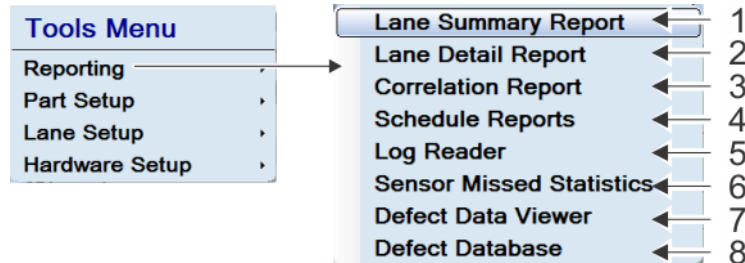
Hardware Setup

Reporting

The Intellispec generates many different reports to provide inspection detail. Many of these reports can be transferred outside of the Intellispec.

❖ *Note: Some menu items are only available to advanced level users.*

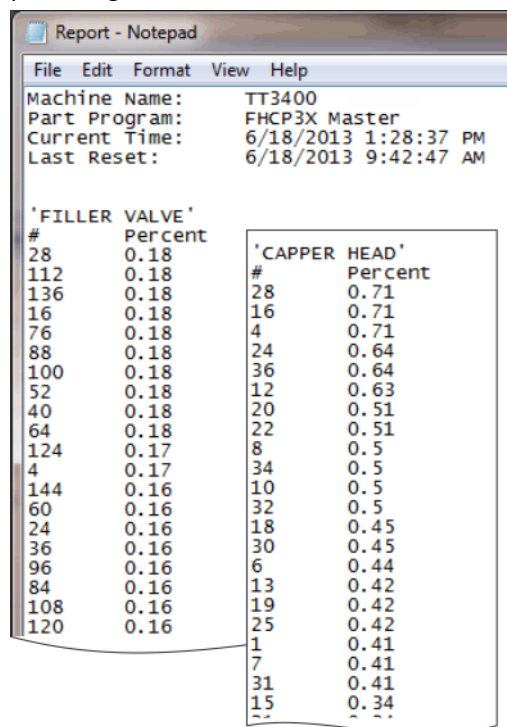
To view reports: Select a Lane button **Lane n** | Tools  | **Reporting.**



- 1) - **Lane Summary Report** - summary of the statistics for the current lane
- 2) - **Lane Detail Report** - lane and sensor defect statistics by inspection
- 3) - **Correlation Report (on page 109)** - [if correlation is enabled] percentage of defects by machine part
- 4) - **Schedule Reports**
- 5) - **Log Reader** - Open the Intellispec log
- 6) - **Sensor Missed Statistics** (on page 110) - the number of missed parts for the lane
- 7) - **Defect Data Viewer** - [if enabled] view the images in the defect database
- 8) - **Defect Database** - [if enabled] view the inspection data from the defect database

Correlation Report

This report contains the percentage of defects by machine part, sorted from highest to lowest percentage of failure.



The screenshot shows a Notepad window titled 'Report - Notepad'. It contains a report with machine information and two tables of defect data.

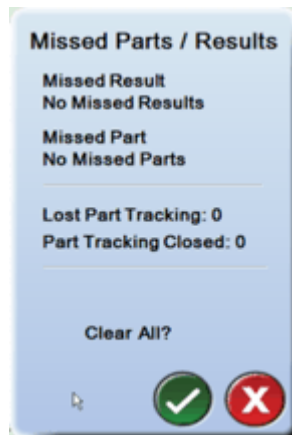
Machine Information	
Machine Name:	TT3400
Part Program:	FHCP3X Master
Current Time:	6/18/2013 1:28:37 PM
Last Reset:	6/18/2013 9:42:47 AM

'FILLER VALVE'	
#	Percent
28	0.18
112	0.18
136	0.18
16	0.18
76	0.18
88	0.18
100	0.18
52	0.18
40	0.18
64	0.18
124	0.17
4	0.17
144	0.16
60	0.16
24	0.16
36	0.16
96	0.16
84	0.16
108	0.16
120	0.16

'CAPPER HEAD'	
#	Percent
28	0.71
16	0.71
4	0.71
24	0.64
36	0.64
12	0.63
20	0.51
22	0.51
8	0.5
34	0.5
10	0.5
32	0.5
18	0.45
30	0.45
6	0.44
13	0.42
19	0.42
25	0.42
1	0.41
7	0.41
31	0.41
15	0.34
--	--

Sensor Missed Statistics

Displays the number of missed parts and missed part tracking for the sensor.



This information is recorded in the **Log Reader** (on page 107).

Missed Results

This can occur if you set the Reject Delay Calibration incorrectly. Another cause could be kinks or intermittent connections to cables, or the inspection time for the lane is too long.

Lost Part Tracking

This occurs if the system loses connection to the Part Tracker. You may be able to change the Missed Packets Exception threshold to prevent loss of connection.

Error messages

Part Tracker Exception

If you see an error "Part Tracker Exception" on the Intellispec screen, this means that power was lost to the Cluster Box or Part Tracker.

➤ To reset the part tracker board:

Push the **Reset** button on the part tracker board. This is found inside the inspection module or Cluster Box.

Lost Part Tracking

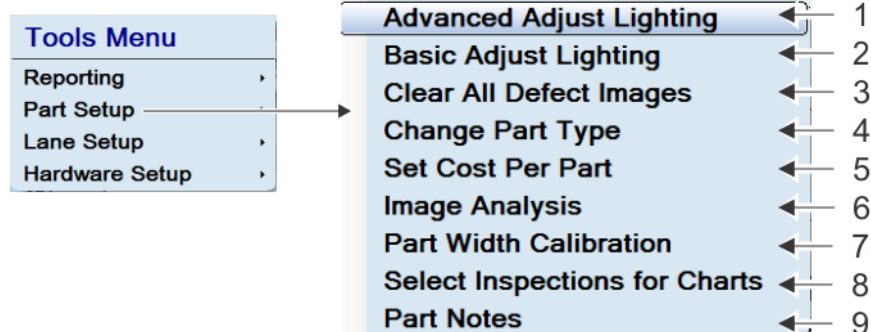
If you see a "Lost Part Tracking" message, possibly the power was lost to the Cluster Box or Part Tracker inside an inspection module. Reset the Part Tracker board as described above.

Part Setup

The Part Setup menu provides access to lighting, part display options in charts, and part width calibration.

Some menu items are only available to advanced level users.

To get to this menu: From Lane Overview mode, select Tools  | **Part Setup**.



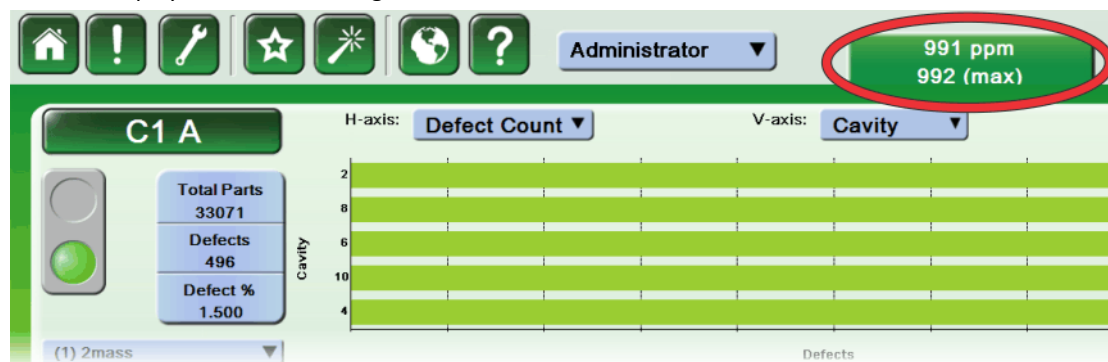
- 1 - **Advanced Adjust Lighting**
- 2 - **Basic Adjust Lighting**
- 3 - **Clear All Defect Images** - Clear images from the Reject Images buffer.
- 4 - **Change Part Type** - Select the type of part to be displayed on the Walk By Graphic for the current lane.
- 5 - **Set Cost Per Part** - Set the cost of each product, to be used with the "Defect Cost" trend chart.
- 6 - **Image Analysis** - Determine the gray shade value for any pixel or group of pixels in your image.
- 7 - **Part Width Calibration** - Set the number of encoder pulses that the part detect sensor "sees" the part.
- 8 - **Select Inspections For Charts** - Select which inspections (up to 8) to display on the Trend Chart and Timing Trend.
- 9 - **Part Notes** - Add setup and program information about the part. This is helpful if you need to modify the part program later.

Part Rate

The part rate is displayed in Lane Overview and Sensor Overview modes. You can reset the part rate by right-clicking over the part rate tab and selecting **Reset Part Rate**.

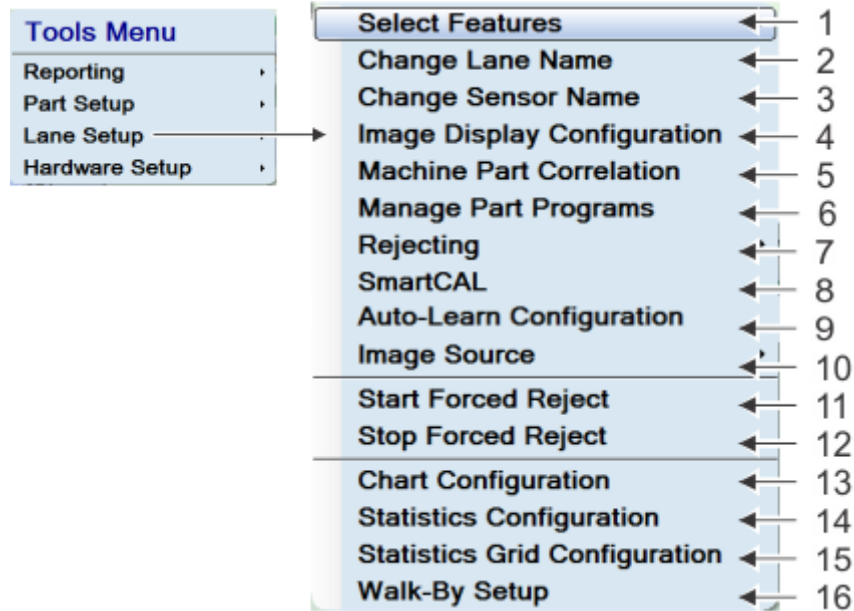
The part rate displays:

- a) **ppm (parts per minute)** - The average rate over the last five seconds. It is updated once per second.
- b) **max** - The maximum rate found for all individual parts in the last five seconds determined in [A].
The displayed value is the largest value found in the last five minutes.



Lane Setup

Some menu items are only available to advanced level users.



1 - **Select Features** - Enable optional features.

2 - **Change Lane Name**

3 - **Change Sensor Name**

4 - **Image Display Configuration** - Set the frequency, rotation, and other display options for the sensor images.

5 - **Machine Part Correlation** - Configure up to four machine parts for correlation. [Only when Correlation is configured - This is usually done by the Pressco installer]

6 - **Manage Part Programs** - Create, delete, or edit part programs.

7 - **Rejecting** - Rejector Enable/ Disable and Reject Missed Results

8 - **SmartCAL** - Run a set of images on the current part program, and make sure the part program is passing or rejecting parts as you expect.

9 - **Auto-Learn Configuration** - [Only if you have an Extended I/O board, and Auto-Learn is enabled] Configure the Extended I/O bits to use with Auto-Learn.

10 - **Image Source** - Select images to display on the lane.

11 - **Start Forced Reject** (on page 113) - Force parts to be rejected based on correlation to a specific machine part.

12 - **Stop Forced Reject** - Stop the Forced Reject process.

13 - **Chart Configuration** - Set the Trend Chart columns and currency type in "Cost Per Part."

14 - **Statistics Configuration** - Change the display settings for the charts displayed by the Statistics buttons.

15 - **Statistics Grid Configuration** - Change the amount of information for the charts displayed by the Statistics buttons.

16 - **Walk By Setup** - Set the group names, groups of inspections, and the criteria to turn the part graphic green, yellow, or red.

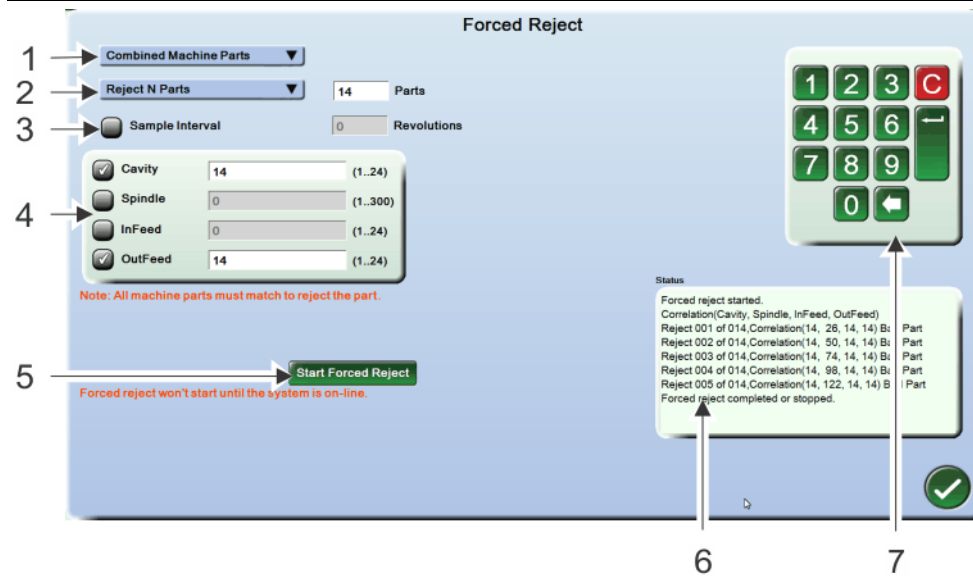
Forced Reject

Force any part to be rejected. The system will reject all parts associated with the selected components, regardless of the pass/fail condition of those parts. This provides a means of handling an emergency situation until repairs on a blow-molder or other machine can be made. If you know there is a serious problem with a particular component, you can use this method to ensure that no part from the defective machine component passes the inspection process.

❖ *Note: the correlation check boxes and machine parts are only displayed if your machine is using correlation.*

To get to this screen: From Lane or Sensor Overview mode, select Tools  | Lane Setup | Start Forced Reject.

❖ *Note: the lane must be online to force rejects*



The screenshot shows the 'Forced Reject' interface. Callout 1 points to the 'Combined Machine Parts' dropdown menu. Callout 2 points to the 'Reject N Parts' dropdown menu, which is set to '14'. Callout 3 points to the 'Sample Interval' field, set to '0' revolutions. Callout 4 points to the correlation checkboxes for 'Cavity', 'Spindle', 'InFeed', and 'OutFeed'. 'Cavity' and 'OutFeed' are checked. Callout 5 points to the 'Start Forced Reject' button. Callout 6 points to the 'Status' window, which displays a list of rejected parts with their correlation data. Callout 7 points to the numeric keypad on the right side of the screen.

1 - Any Part/ Single Machine Part/ Combined Machine Parts (drop-down menu)

Any Part - Reject any part, regardless of correlation to a machine part.

Single Machine Part - Reject a part correlated to one machine part (example: cavity, or fill valve). Use the keypad to enter the machine part number or series of machine part numbers.

Combined Machine Parts - All correlated machine parts are displayed (as in the example above). Check the boxes next to the desired machine parts. Use the keypad to enter the desired machine part number.

❖ *Note: Combined Machine Parts is an AND function. The part must be correlated to each machine part and number entered. If there are no such parts, then no part will be rejected. In our example, if we typed Cavity 14 and Outfeed 17, no such part exists; therefore none would be rejected.*

2 - Reject One Part/ Reject N Parts/ Continuous Reject (drop-down menu)

Reject one part, 'N' parts, or continuously reject from a specific machine part. Select the **Start Forced Reject** button to begin rejecting. If you select Single or Combined Machine Parts in the above drop-down menu, the part(s) must meet that criterion.

Reject One Part - Reject the next part that reaches the reject station, regardless of its inspection status.

Reject N Parts - Enter a number of parts you want to reject, regardless of their inspection status.

Continuous Reject - Reject all parts regardless of their inspection status, until you select the **Stop Forced Reject** button.

3 - Sample Interval

Only reject parts every n number of intervals. If you enter **3 Revolutions**, then the system will reject parts on every third revolution. If you select Single or Combined Machine Parts in the first drop-down menu, the part(s) must meet that criterion.

4 - Select Machine Part

The names of your machine part components [only shown if you select Single or Combined Machine Parts in the first drop-down menu].

Rejector

(Not shown - only applicable with multiple rejectors) Specify which rejector to force rejection of the part.

5 - Start Forced Reject/ Stop Forced Reject

When you select **Start Forced Reject**, the criteria specified are applied and the parts are rejected. Select the **Stop Forced Reject** button to stop the reject process. Note that if you only reject one part, or specify a number of parts, the button toggles back to **Start Forced Reject** automatically.

6 - Status Box

Displays information about the rejection process.

7 - Numeric Keypad

Type numbers of parts or correlation to machine parts.

Chapter 14

Maintenance Frequency

Follow the guidelines for cleaning and maintenance of the Intellispec system and the inspection modules.

- For FHCP 3X systems, refer to System Guide Series V FHCP 3X
- For Compact Single Lane systems, refer to System Guide Series V CSL

Intellispec Processor Cabinet and General Components			
Item	Description	Once per day or shift	Once per month
Observe Proper inspection	Verify that defective parts are being rejected by inserting a known defective part through inspection	X	
Observe Proper inspection	Verify that no stray parts are stuck in or near the inspection module or reject station	X	
Observe Proper inspection	Verify that no buildup of dirt or contaminants has occurred on inspection module, part detector, or conveyor. Clean if necessary.	X	
Observe Proper inspection	Verify that each camera's image is properly centered, focused, and properly lit. Adjust if necessary.	X	
Vision Processor filter	Rinse in clean water; use mild soap and water solution if oily. <i>Cleaning the Vision Processor filter</i> (on page 116)		X
Cluster Box filters (if applicable)	Rinse in clean water; use mild soap and water solution if oily. <i>Cleaning the Cluster Box filters</i> (on page 117)		X

Inspection Modules Chromapulse			
Item	Description	Once per day or shift	Once per month
Part Detect Sensor and Reflector	Clean with soft, clean, oil-free cloth dampened with mild soap and water solution. Wipe dry. <i>Cleaning the Part Detector</i> (on page 122)	Once per week	
Camera lens	Clean only with lens tissue and lens cleaner. Be careful not to alter focus or aperture. <i>Cleaning the Camera Lens</i> (on page 121)		X
Glass surfaces: Beam Splitter and Secondary lens	Clean with soft, clean, oil-free cloth dampened with lens cleaning solution. <i>Cleaning the Chromapulse Beam Splitter</i> (on page 120)		X
Ellipsoidal mirror	Normally does not need cleaning. If dirty, blow off dust with compressed air, and follow instructions. <i>Cleaning the Ellipsoidal Mirror</i> (on page 122)		Only if dirt appears on image
Plastic surfaces: Dome light or Ring light diffusers	Clean with soft, clean, oil-free cloth dampened with mild soap and water solution. Wipe dry.		X
Fan filters CP4422EV	Rinse in clean water; use mild soap and water solution if oily. <i>Cleaning the Chromapulse Fan Filters</i> (see <i>"Replacing/ Cleaning the Chromapulse CP4422EV Fan Filters"</i> on page 118)		X
Filter/ Regulator	Replace filters <i>Replacing Filter/ Regulator Filters</i> (on page 124)	Oil removal filter - replace every 2000 hours Oil vapor removal filter - replace every 12 months	

Cleaning the Vision Processor filter

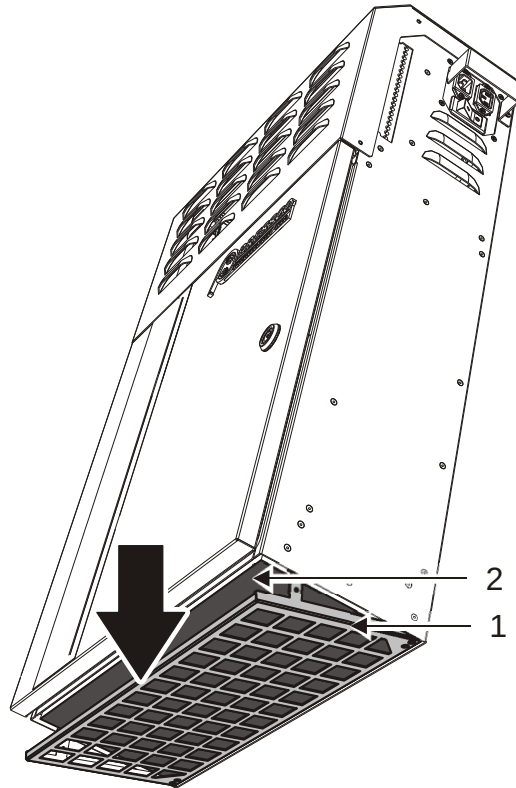
The filter for the vision processor should be cleaned once a month for best results. The filter is located underneath the user interface cabinet. If the filter has holes or is too dirty to clean, then replace it with Pressco part number 66621.

❖ *Note: You may need to clean the filters weekly depending on plant conditions*

➤ *To clean the filter:*

1. Pull down the front of the grate [item 1] with your fingers.
2. Remove the filter [item 2] and clean it.
 - If the filter contains dry dust and dirt, rinse it in plain water
 - If the filter contains oily dust and dirt, clean it in soapy water, then rinse in clear water
3. Dry the filter completely, then place it back underneath the user interface cabinet.

4. Push the grate closed.



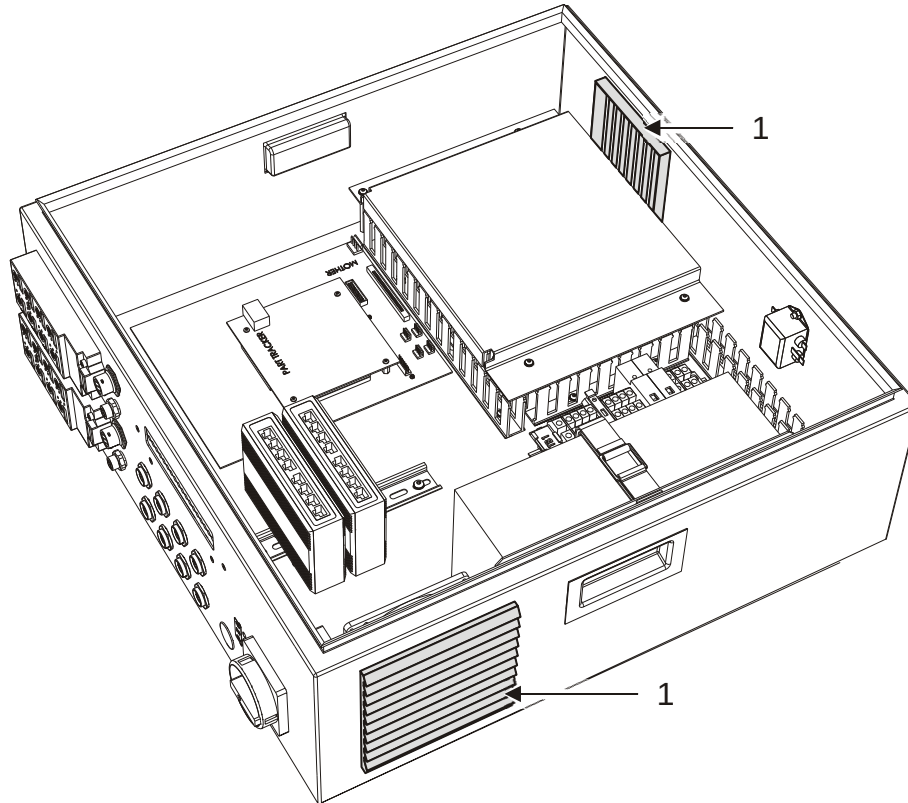
- 1) Grate to hold filter in place
- 2) Part number 66621 - filter for vision processor

Cleaning the Cluster Box filters

Clean the filter on the vents when they get dirty. We recommend that you clean them at least once a month. Remove the covers to access the filters.

- If the filter contains only dry dust and dirt, rinse it in plain water

- If it contains oily dust and dirt, clean it in soapy water



❖ *Note: the illustration shows a Classic cluster box. However, all types of cluster boxes use the same filter replacement.*

To replace a filter, use the part number listed below:

	Part Number	Description
1	65779	Replacement filter element (same part number is used in both locations)

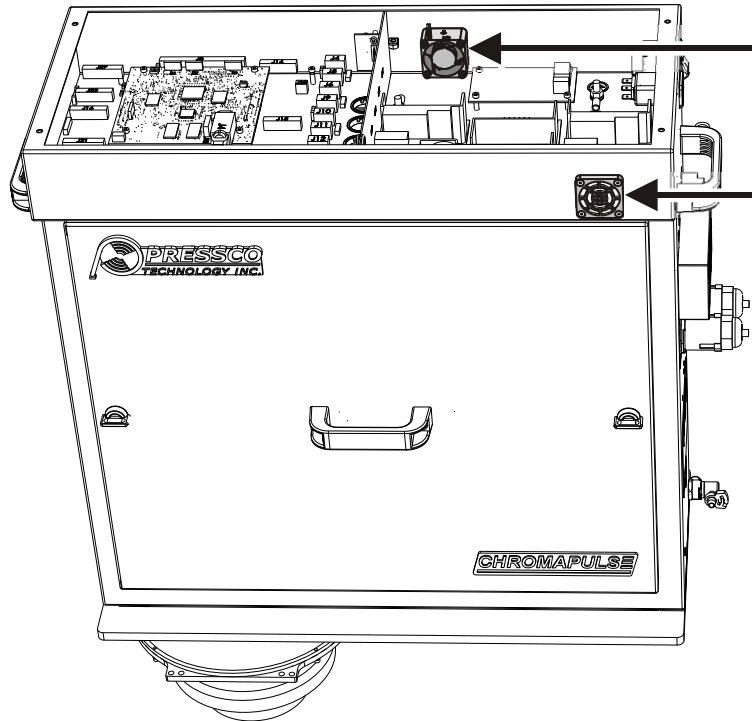
Replacing/ Cleaning the Chromapulse CP4422EV Fan Filters

Replace the filters once a month, using part number 66446.

If you do not have replacement filters, clean them once per month. Remove the covers to access the filters.

- If the filter contains only dry dust and dirt, rinse it in plain water

- If it contains oily dust and dirt, clean it in soapy water



To replace a filter, use the part number listed below:

	Part Number	Description
1	66446	Replacement filter element (same part number is used in both locations)

Cleaning Optical Surfaces



Important

Debris and contamination could build up on both the glass and plastic surfaces. This dirt could appear in the inspection windows, causing false rejects of parts, or it could degrade lighting. Clean glass and plastic surfaces often to avoid false rejects.

To maintain proper image quality and system performance, the clear glass and plastic surfaces on the Inspection Modules must be cleaned on a regular basis. Dirt and debris that appear in the image can cause false rejects. An oily film on optical surfaces can cause false rejects or missed defects.

Cleaning Glass Surfaces

Glass surfaces that may require cleaning are:

- Camera Lens
- Beam Splitter (if present)
- Secondary lens (if present)
- Secondary mirror (if present)

➤ **To clean glass surfaces:**

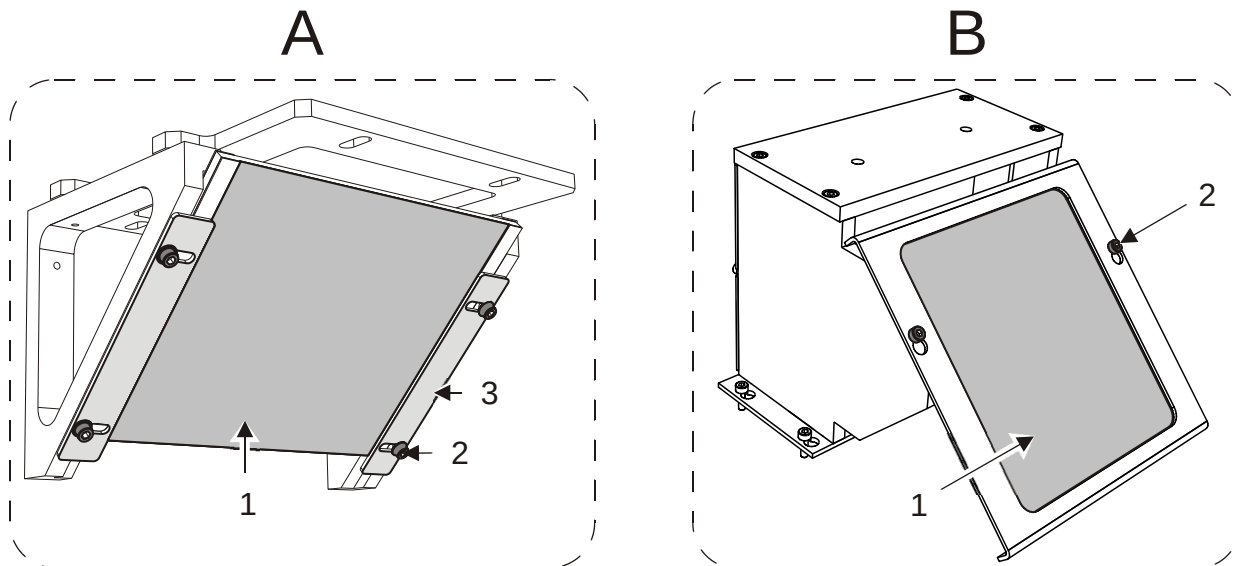
- Blow off dust with canned, compressed air
- Use a clean non-abrasive cloth dampened with lens cleaning solution
- Use lens tissue and lens cleaning solution on camera lenses
- If surface has compound on it, first clean with alcohol, then with lens cleaning solution

❖ *Note: Cleaning frequency will depend on plant and process conditions.*

Cleaning the Chromapulse Beam Splitter

You must remove the Beam Splitter (on some Chromapulse models) to access the bottom side for cleaning. The method for removing the beam splitter depends on your inspection module.

In the illustration below, item A is used in preform sidewall endcap (PSE) modules. Item B is used in seal surface modules and some Chromapulse modules (example: CP750EV, CP1200EV, and more).



- 1) Beam Splitter
- 2) Screws
- 3) Retaining plates

➤ **To clean beam splitter:**

1. **Raise the camera** (see "**Cleaning the Camera Lens**" on page 121) if necessary. Be sure to note the camera position before moving it.
2. Loosen the screws [item 2] and carefully remove the beam splitter.
 - **Item A** has four screws. Slide the retaining plates [item 3] to the sides and remove the beam splitter.
 - **Item B** has two screws. Loosen the screws to remove the beam splitter.
3. Clean the beam splitter [item 1].
 - Blow off dust from beam splitter with canned, compressed air.
 - **Clean the glass** (see "**Cleaning Glass Surfaces**" on page 119) on the beam splitter using lens tissue and lens cleaner.
4. Replace the beam splitter assembly.

- **Item A** - Replace the beam splitter with the reflective side to the outside. Slide the retaining plates back in place and tighten the screws.
- **Item B** - Replace the beam splitter with glass to the inside. Tighten the screws.

Cleaning the Camera Lens

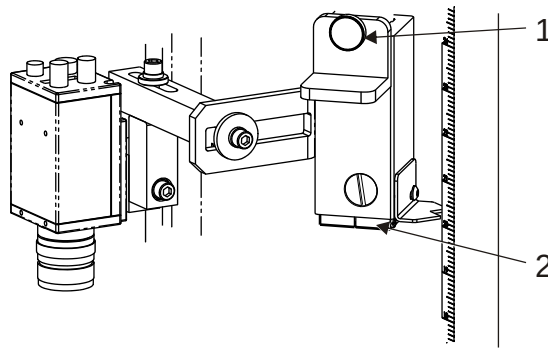


Caution

Do not touch the lens with fingers or oily cloths.

➤ *To clean the camera lens:*

1. Raise the camera to access the lens by loosening the height adjustment screw [item 1].
2. Leave the clamping bracket in place [item 2].
3. Clean all camera lenses with lens tissue and lens cleaning fluid. Be careful not to alter the focus or aperture of the cameras.
4. Slide the camera back into position as marked by the clamping bracket.
5. Tighten the height adjustment screw
6. Re-adjust aperture and focus if needed.



- 1) Camera height adjustment screw
- 2) Clamping bracket - camera height reference

Cleaning Plastic Surfaces

Plastic surfaces that may require cleaning are:

- Dome Light Diffuser
- Ring Light Diffuser
- Light Shield (if present)
- Beam Splitter Diffuser (if present)

❖ *Note: Cleaning frequency will depend on plant and process conditions.*

➤ *To clean plastic surfaces:*

Do	Do Not
Use canned compressed air to blow away dust	Do not wipe away dirt as plastic coating may be scratched
Use a clean, non-abrasive cloth dampened with mild soap and water solution. Saturate surface completely to let particles wash away.	Do not use paper towels or paper napkins – these may scratch surfaces
Dry the surface with clean, compressed air	

Cleaning the Ellipsoidal Mirror

This mirror provides the enhanced neck image for optimal inspection of the neck of a can.



Warning

The special surface of the mirror can be easily scratched. Take special precautions and do not touch the surface of the mirror.

❖ *Note: This mirror does **not** require periodic cleaning. Contact Pressco Service if the mirror has dirt or marks that cannot be blown off with clean, compressed air.*

In most systems, the mirror has a built-in air cleaning system. Air is blown through the module to keep dust and debris off the mirror and out of the module. There are no bottom shields on these modules. You do not have to clean the mirror in these modules.

Cleaning the Part Detector

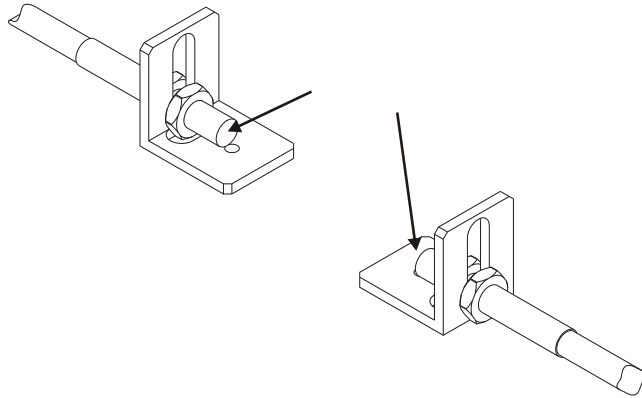
Your system will be equipped with either a part detector or proximity sensor, depending on your application. The proximity sensor does not use a reflector. However, the cleaning procedure for either of these types of sensors is similar.

The part detect sensor and reflector surfaces of the part detector must remain clean to properly detect parts. Clean these surfaces regularly to prevent dirt and oil build-up.

➤ **To clean the part detector:**

- Clean the part detector surfaces with a soft, clean, lint-free cloth dampened with a mild soap and water solution
- Clean the sensors on both sides of the conveyor
- Do not use a glass cleaning solution or strong solvent on plastic surfaces as they might be damaged.

❖ *Note: The frequency of cleaning will depend on plant and process conditions.*

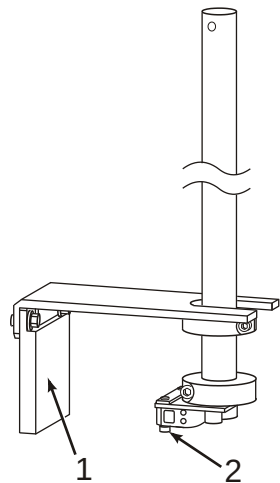


Cleaning the Part Detector and Reflector

The part detect sensor and reflector surfaces of the part detector must remain clean to properly detect parts. Clean these surfaces regularly to prevent dirt and oil build-up.

Clean the part detector surfaces with a soft, clean, lint-free cloth dampened with a mild soap and water solution. Do not use a glass cleaning solution or strong solvent on the plastic surfaces as they might be damaged.

The frequency of cleaning will depend on plant and process conditions.

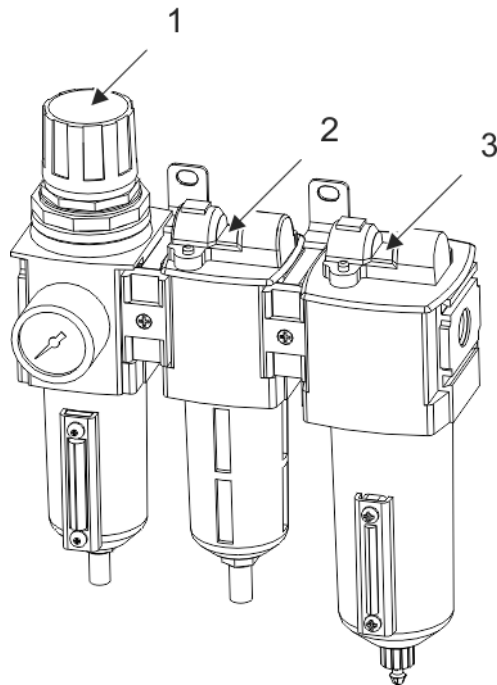


1) Part detect reflector

2) Part detect sensor

Replacing Filter/ Regulator Filters

The filter/ regulator assembly shown below is installed with CP4422EV inspection modules. Replace filters.



	Pressco part number	Description	Replace at least:
1		Filter/ regulator. No filter change necessary.	
2	67620	Filter oil removal	Every 2000 hours
3	67621	Filter oil vapor removal	Once per year
	67622	Kit (contains one each of 67620 and 67621) It is easier to replace both of these filters at the same time	

Index

8

8 PORT I/O BOXES • 63

A

ABOUT THIS OPERATOR'S GUIDE • 9

ALARMS • 23, 85

ALARMS -- CLEARING • 87

ASSEMBLY, LOCATION, AND MOUNTING
REQUIREMENTS • 48

AUTHORIZED USERS • 27

AUTO-SAVE IMAGES • 104

B

BASE CAMERA MODULE DIMENSIONS SERIES V • 34

BASE/NECK MAST DIMENSIONS SERIES V • 36

BIOMETRIC LOGIN DEVICE • 76

BNS INSPECTION MODULES WEIGHTS • 34

C

CE DECLARATIONS OF CONFORMITY • 11

CHANGING YOUR PASSWORD • 83

CHROMAPULSE MODULE EXTERNAL CONNECTIONS •
58

CLASSIC CLUSTER BOX EXTERNAL CONNECTORS • 62

CLASSIC CLUSTER BOX MEASUREMENTS • 41

CLEANING GLASS SURFACES • 119

CLEANING OPTICAL SURFACES • 119

CLEANING PLASTIC SURFACES • 122

CLEANING THE CAMERA LENS • 121

CLEANING THE CHROMAPULSE BEAM SPLITTER • 120

CLEANING THE CLUSTER BOX FILTERS • 117

CLEANING THE ELLIPSOIDAL MIRROR • 122

CLEANING THE PART DETECTOR • 122

CLEANING THE PART DETECTOR AND REFLECTOR • 123

CLEANING THE VISION PROCESSOR FILTER • 116

CLEAR STATISTICS • 80

CLUSTER BOX ELECTRICAL SPECIFICATIONS • 40

CLUSTER BOX EXTERNAL CONNECTIONS • 60

CLUSTER BOX MAINS WIRING • 60

CLUSTER BOX SERIES V • 40

COMMISSIONING • 68

CORRELATION REPORT • 109

CP/EV MODULE MEASUREMENTS • 32

D

DECLARATION OF CONFORMITY - CLUSTER BOX • 16

DECLARATION OF CONFORMITY - CPX INSPECTION
MODULE • 18

DECLARATION OF CONFORMITY - CSL SYSTEM • 13

DECLARATION OF CONFORMITY - EMBEDDED CLUSTER
BOX • 17

DECLARATION OF CONFORMITY - FHCP3X-EZ SYSTEM
(EMC) • 15

DECLARATION OF CONFORMITY - FHCP3X-EZ SYSTEM
(MS) • 14

DECLARATION OF CONFORMITY - INTELLIMASS • 19

DECLARATION OF CONFORMITY - INTELLISPEC SYSTEM
• 12

E

ELECTRICAL CONNECTION • 49

EMBEDDED CLUSTER BOX EXTERNAL CONNECTIONS •
64

EMBEDDED CLUSTER BOX MEASUREMENTS • 42

ENVIRONMENTAL CONDITIONS • 29

ERROR MESSAGES • 110

EXITING THE INTELLISPEC SOFTWARE • 71

F

FORCED REJECT • 113

FREEZE ON DEFECT • 98

FREEZE ON DEFECT OPTIONS MENU • 102

FREEZE ON DEFECT SETUP MENU • 100

G

GRAPHS AND IMAGE DISPLAYS • 91

H

HELP • 82

HOW TO CONTACT PRESSCO • 7

HOW TO SELECT MENU ITEMS • 74

I

INSPECTIONS GRAPH • 97

INSTALLATION • 50

INSTALLATION AND WIRING • 45

INTEGRATED TUNNEL ELECTRICAL SPECIFICATIONS •
31

INTELLISPEC CABINET AND USER INTERFACE • 73

INTENDED USE • 24

INTRODUCTION • 9

L

LANE SETUP • 112
LANGUAGE • 81
LIFTING HEAVY OBJECTS • 27
LIGHT TREE • 23
LIGHT TREE STATUS • 87
LOG IN AND LOG OUT • 83
LOG READER • 107

M

MACHINE PART GRAPHS • 91
MAINTENANCE FREQUENCY • 115
MARKING • 22
MECHANICAL KEYBOARD (MKB) • 75
MENU TOOLBAR • 81
MICRO AND WASH-DOWN CLUSTER BOX
MEASUREMENTS • 43

N

NECK/ SIDEWALL CAMERA DIMENSIONS SERIES V • 35
NON-INTENDED USE • 25

O

ON SCREEN KEYBOARD (OSK) • 77
ONLINE / OFFLINE • 71
OPERATING THE INTELLISPEC SERIES V SYSTEM • 69

P

PART CHANGEOVER • 71
PART RATE • 111
PART SETUP • 110
PERSONAL PROTECTIVE EQUIPMENT • 25
PERSONNEL SAFETY • 25
POWER DOWN • 70
POWER UP • 69
PREFORM SEAL ENDCAP INSPECTION MODULE
DIMENSIONS • 38
PREFORM SIDEWALL INSPECTION MODULE
DIMENSIONS • 39
PRESSCO PC OUTLET WIRING • 53
PROTECTIVE EARTHING • 49

R

RECOMMENDATIONS PRIOR TO INSTALLATION • 46
REJECT IMAGES • 96
REPLACING FILTER/ REGULATOR FILTERS • 124
REPLACING FUSES IN THE CLUSTER BOX • 66

REPLACING/ CLEANING THE CHROMAPULSE CP4422EV
FAN FILTERS • 118

REPORTING • 109
RESIDUAL RISK • 23

S

SAFETY INFORMATION • 21
SAVE IMAGES THROUGH THE SENSOR MENU • 103
SAVE REJECT IMAGES • 105
SAVING IMAGES • 103
SAVING IMAGES AUTOMATICALLY • 104
SEAL SURFACE INSPECTION MODULE DIMENSIONS
SERIES V • 37
SENSOR MISSED STATISTICS • 110
SHIPPING AND HANDLING • 45
SOFTWARE OVERVIEW • 77
SORT DATA IN GRAPHS • 92
SOUND PRESSURE LEVEL • 29
SPARE PARTS USAGE • 28
SPECIFICATIONS • 30
STABILITY OF USER INTERFACE • 51
STATIC DISCHARGE PROTECTION • 10
STATISTICS GRID • 94
STATISTICS GRID OPTIONS • 95
STATISTICS MENU • 80
SWITCHING USERS • 83
SYMBOLS • 21
SYSTEM ALARMS DESCRIPTION • 89
SYSTEM BLOCK DIAGRAM - BNS • 47
SYSTEM BLOCK DIAGRAM - INTEGRATED TUNNEL • 48
SYSTEM SPECIFICATIONS • 29

T

TAKE SCREEN SHOT • 105
TOOLS MENU • 107
TOOLS MENU - LANE OVERVIEW AND SENSOR
OVERVIEW SCREENS • 108
TOOLS MENU - SYSTEM OVERVIEW SCREEN • 107
TREND GRAPHS • 91
TYPES OF CLUSTER BOXES • 61
TYPOGRAPHICAL CONVENTIONS • 9

U

USB PORTS • 75
USER ACCOUNTS AND LOGIN INFORMATION • 83
USER INTERFACE • 30
USER INTERFACE DISPLAY - FOUR LEVELS • 78

USER INTERFACE ELECTRICAL SPECIFICATIONS • 30
USER INTERFACE EXTERNAL CONNECTIONS • 52
USER INTERFACE INPUT DEVICES • 73
USER INTERFACE MEASUREMENTS • 31
USER INTERFACE SELECTION DEVICES • 74
USING THE WALK BY GRAPHIC • 98
UTILITIES TO BE SUPPLIED BY CUSTOMER • 48

V

VENTILATION • 50
VIEWING AND CLEARING ALARMS • 87

W

WALK BY GRAPHIC • 97
WARNING DEVICES • 23
WASH-DOWN AND MICRO CLUSTER BOX EXTERNAL
CONNECTIONS • 65
WINDOWS EXPLORER • 82
WIRING DIAGRAM ETHERNET SWITCHES • 56
WIRING DIAGRAM USER INTERFACE/ PC • 55